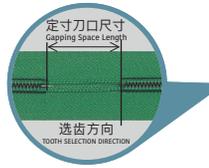


2

尼龙拉链机械产品介绍

NYLON ZIPPER MACHINE INTRODUCTION



ZY-102N-G 全自动尼龙数控定寸除齿机 ZY-102N-G Full-automatic Nylon Zipper CNC Gapping and Stripping Machine

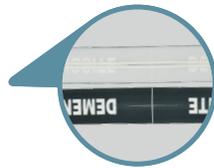
- 创新机械驱动加电子控制一体方式，提高生产产品质量；
 - 模具采用电子控制自动调节双针定位方式，确保分齿的准确性；
 - 精密的模具结构可完全清除定寸废齿；免除人工清齿工艺；
 - 独特的电子马达前后同步驱动方式，适合各种长度拉链；
 - 多功能电子触屏中文显示操控方式，操作方便易学易懂。
- Combining innovative mechanical driving and electronic control, the machine can help improve the quality of products.
 - The positioning of dies is achieved through electronically controlled self-regulated double pins.
 - The precise die makes it possible to clean all the wasted gapping teeth and there is no need for manual cleaning.
 - Unique electric motor simultaneous driving is fit for zippers of different lengths.
 - Easy to learn and operate with multi-functional touch screen in English.

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-102N-G	全自动尼龙数控定寸除齿机 Full-automatic Nylon Zipper CNC Gapping and Stripping Machine	3000pcs/60CM/H 3800pcs/18CM/H	0.90KW	380V	1.23X0.50X1.70	230KG
ZY-102N-E	全自动尼龙微电脑双向定寸除齿机 Full-automatic Nylon Zipper Two-way Gapping and Stripping Machine	2600pcs/60CM/H 3800pcs/18CM/H	0.90KW	380V	1.90X0.51X1.85	250KG



ZY-102N-E 全自动尼龙微电脑双向定寸除齿机 ZY-102N-E Full-automatic Nylon Zipper Two- way Gapping and Stripping Machine

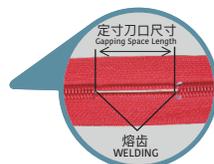
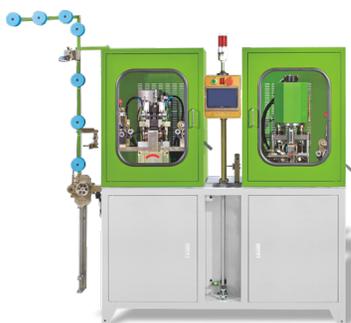
- 采用独特的机头与独特坚固精密的模具结构，拨齿干净，而且修齿左右牙准确，不伤牙齿，不伤布芯，定寸尺寸准确，速度快；
 - 最短拉链可以生产 4.5CM，采用传统钩针定寸配合电子马达，便在 2 米范围内的拉链尺寸更精准。
- The use of unique handpiece as well as solid and precise die structure ensures neat tooth plucking, precise trimming without harming tooth or cord as well as accurate gapping size and fast speed.
 - We can produce zipper as short as 4.5 cm. Traditional gapping by pin with electric motor allows more precise gap length for zipper within 2m.



ZY-102N-H 全自动尼龙商标感应定寸除齿机
ZY-102N-H Full-automatic Nylon Zipper Trademark Auto-identifying Gapping Machine

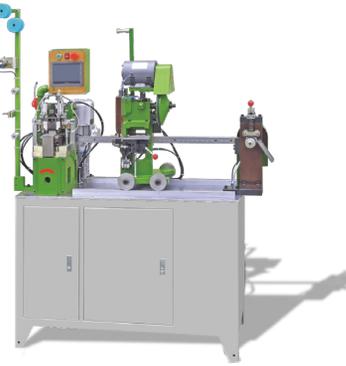
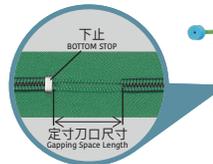
- 采用独特的机头与独特坚固精密的模具结构，拨齿干净，而且修齿左右牙准确，不伤牙齿，不伤布芯，定寸尺寸准确，速度快；
- 最短拉链可以生产 4.5CM，采用传统钩针定寸配合电子马达，使在 2 米范围内的拉链尺寸更精准。
- The use of unique handpiece as well as solid and precise die structure ensures neat tooth plucking, precise trimming without harming tooth or cloth wick as well as accurate gapping size and fast speed.
- We can produce zipper as short as 4.5 cm. Traditional gapping heart with electric motor make zippers within 2 m more precise in size.

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-102N-H	全自动尼龙商标感应定寸除齿机 Full-automatic Nylon Zipper Trademark Auto-identifying Gapping Machine	2250pcs/60CM/H 3800pcs/18CM/H	0.90KW	380V	1.90X0.51X1.85	250KG
ZY-102N-F	全自动尼龙数控定寸除齿双向熔齿机 Full-automatic Nylon Zipper CNC Gapping, Stripping and Two-End Welding Machine	2200pcs/60CM/H 3600pcs/18CM/H	3.20KW	380V	2.05X0.60X1.80	438KG



ZY-102N-F 全自动尼龙数控定寸除齿双向熔齿机
ZY-102N-F Full-automatic Nylon Zipper CNC Gapping, Stripping and Two-End Welding Machine

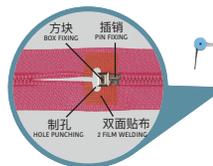
- 采用双向免修齿的机体与模具结构，提高了除齿质量与拉链规格的适应性能。
- 机电一体化的除齿与熔齿方式，实现真正的双向免修齿功能，节省更多人力资源，提高拉链上止的质量。
- 定位于第一齿封闭式的音波熔下止方式，下止更牢固更美观；（尼龙：熔化前后齿四点，充分满足 U 型上止的要求）。
- 独特的 PC 自控编程，实现双机联动一体式动作，更节省人力资源。
- 采用电脑触屏操控，结合前后驱动电子马达，尺寸更精确，操作更简易。
- The two-way trimming free machine and mold structure help improve the quality of stripping and the adaptability of zippers' specifications.
- Two-way gapping & stripping as well as melting methods saves trimming, and therefore saves labor cost while improving the quality of top stops.
- First tooth positioning and bottom stop melting method with ultrasound makes the bottom stop solidier and nicer (nylon: melting four points of both the front and the rear rack, fully satisfying needs of U type top stops).
- Unique PC automatic control programming enables synchronization between two machines and saves labor cost.
- Controlled by computerized touch screen, and equipped with front and rear simultaneous driving electric motors, the machine can help achieve more precise size and easier operation.



ZY-103N-E 全自动尼龙双向定尺寸除齿下止机
ZY-103N-E Full-automatic Nylon Zipper Two-way Gapping & Stripping Machine With Bottom Stop

- 采用双向免修齿的机身与模具及电控方式，结合独特的定尺寸与下止同步装置，在提高了除齿质量的同时，实现了传统闭口拉链的升级需求；
- 采用电子马达定位，消除歪齿现象。
- The two-way trimming free machine, die and electric control mode, together with the unique synchronous gapping and bottom stop device, can help improve the quality of stripping while meeting the need of updating traditional closed-end zippers.
- The machine uses electric motors for positioning to ensure the teeth are in place.

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-103N-E	全自动尼龙双向定尺寸除齿下止机 Full-automatic Nylon Zipper Two-way Gapping & Stripping Machine With Bottom Stop	3600pcs/18cm/H	1.20KW	380V	1.70X0.50X1.70	360KG
ZY-801N	全自动尼龙贴布、超音波制孔、方块插销机 Full-automatic Nylon Zipper Film Sealing, Ultrasonic Hole Punching and Pin-Xox Pressing 3-in-1 Machine	1000pcs/60cm/H	4.40KW	380V	2.38X0.70X1.88	670KG



专利号 :201520646242.8 201521052790.4

ZY-801N 全自动尼龙贴布、超音波制孔、方块插销机
ZY-801N Full-automatic Nylon Zipper Film Sealing, Ultrasonic Hole Punching and Pin-Xox Pressing 3-in-1 Machine

- 行业首创开尾拉链 3 合 1 联合制造机，从而减少工序多次转换的人力及物料的资源损耗。
- 全新概念的电脑精确数字控制模式，结合成熟稳定的超音波及相关工序机械结构，从而实现人均产量的高速增长。
- Pioneer three-in-one open-end zipper making machine reduces labor force and material consumption in shifting procedures.
- Brand new CNC supplemented with sophisticated and stable ultrasonic structure as well as mechanical structures of other relevant processes achieves rapid growth of output per capita.

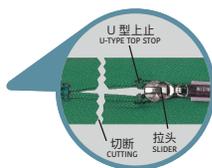
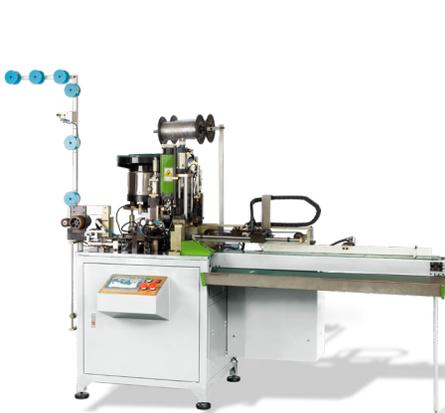


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ZY-201N-C 全自动尼龙内贴布机
ZY-201N-C Full-automatic Nylon Zipper Film Sealing Machine

- 采用新超声波系统贴膜更牢，结合销量第一的专利结构，更稳定完美寿命更长，模具与配件损耗更低。
- Adopting a new ultrasonic system that enables more secure film sealing and combing top-selling patented structure, this machine is more stable and has longer service life with lower loss rate of dies and parts.

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-201N-C	全自动尼龙内贴布机 Full-automatic Nylon Zipper Film Sealing Machine	1200pcs/60cm/H	2.10KW	220V	1.10X0.99X1.80	230KG
ZY-802N	全自动尼龙穿头、超音波 U 型双上止、切断机 (闭口) Full-automatic Closed-end Nylon Zipper Slider mounting, Ultrasonic Double U Top Stop Welding and Cutting 3-in-1 Machine	650pcs/25cm/H	1.80KW	220V	2.60X1.00X1.85	358KG



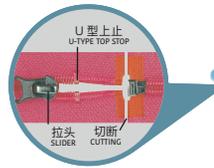
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ZY-802N 全自动尼龙穿头、超音波 U 型双上止、切断机 (闭口)
ZY-802N Full-automatic Closed-end Nylon Zipper Slider mounting, Ultrasonic Double U Top Stop Welding and Cutting 3-in-1 Machine

- 全新单机三合一功能组合结构，减少占地面积，产品合格率高，提高生产效率；
- 连续式三合一工序组合，减少常规生产中各工序的人工转换；
- 彩色液晶触屏操作显示器，故障人机对话提示，操作更方便易懂。
- With new 3-in-1 combined structure to help reduce space cost and high product qualified rate to improve production efficiency;
- Reduces the manual conversion during conventional production process by continuous 3-in-1 process combination;
- It's much easier to operate thanks to color LCD touch screen and man-machine dialogue.

发明专利号：201610512632.5

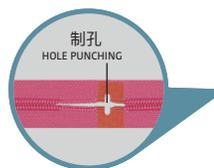
专利号：201520584180.2



ZY-802N-B 全自动尼龙穿头、超音波 U 型双上止、切断机（开口）
ZY-802N-B Full-automatic Open-end Nylon Zipper Slider mounting, Ultrasonic Double U Top Stop Welding and Cutting 3-in-1 Machine

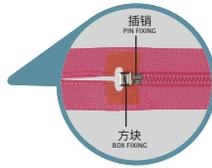
- 全新单机三合一功能组合结构，减少占地面积，产品合格率高，提高生产效率；
- 连续式三合一工序组合，减少常规生产中各工序的人工转换；
- 彩色液晶屏操作显示器，故障人机对话提示，操作更方便易懂。
- With new 3-in-1 combined structure to help reduce space cost and high product qualified rate to improve production efficiency;
- Reduces the manual conversion during conventional production process by continuous 3-in-1 process combination;
- It's much easier to operate thanks to color LCD touch screen and man-machine dialogue.

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-802N-B	全自动尼龙穿头、超音波 U 型双上止、切断机（开口） Full-automatic Open-end Nylon Zipper Slider mounting, Ultrasonic Double U Top Stop Welding and Cutting 3-in-1 Machine	600pcs/60cm/H	1.80KW	220V	2.60X1.00X1.85	358KG
ZY-301N	全自动尼龙制孔机 Full-automatic Nylon Zipper Hole Punching Machine	2500pcs/60cm/H	0.40KW	220V	1.05X0.55X1.85	140KG



ZY-301N 全自动尼龙制孔机
ZY-301N Full-automatic Nylon Zipper Hole Punching Machine

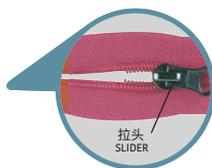
- 采用自动离合式下冲结构与精密耐用的冲切模具，配合精准的定位停止感应装置，确保制孔效果精准稳定。
- This machine adopts a bottom punch with an automatic clutch and precise and durable dies, combining positioning limit sensor that ensures precise and stable punching.



ZY-706N-B 全自动尼龙方块插销迫紧机 (II 型)
ZY-706N-B Full-automatic Nylon Zipper Pin-Box Pressing Machine (II)

- 合理式改良方案，更符合工艺生产要求；
 - 先压后冲式工艺，减少产品变形，穿插更顺畅；
 - 新改良活动冲针，延长配件使用寿命；
 - 合理提升物理性能，更加稳定产品质量；
 - 电脑式触屏操控方式，更灵活方便。
- With a reasonable improvement program, the machine can better satisfy production requirements of zippers.
 - The process of pressing before punching can help reduce deformation of products and allow smooth insertion.
 - Improved movable pins are used to prolong the service life of accessories.
 - The physical properties of the machine are enhanced to ensure stable quality of products.
 - Controlled by computerized touch screen, the machine is more flexible and convenient to operate.

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-706N-B	全自动尼龙方块插销迫紧机 (II 型) Full-automatic Nylon Zipper Pin-Box Pressing Machine (II)	1200pcs/60cm/H	0.80KW	220V	1.20X0.60X1.85	220KG
ZY-705N	全自动尼龙花式片穿拉头机 Full-automatic Nylon Zipper Slider Mounting Machine	3600pcs/60CM/H 4800pcs/18CM/H	0.80KW	220V	1.35X0.70X1.85	180KG



发明专利号：201610670234.6 201910119357.4
 专利号：201920377472.7

ZY-705N 全自动尼龙花式片穿拉头机
ZY-705N Full-automatic Nylon Zipper Slider Mounting Machine

- 采用电子马达，制动与离合动作更精确，效率更高；
 - 独特的 PC 自控编程，稳定性超越千分比；
 - 智能电脑触屏操控，更易学易懂；
 - 新开发的震动送料盘，可适用大部分的花式拉头和普通拉头的通用性。
- The machine uses electric motors, which ensures more precise braking and clutching and higher efficiency.
 - The machine is equipped with unique PC automatic control programming, which makes its stability accurate to permillage.
 - Controlled by computerized touch screen, it is easier to learn to operate the machine.
 - The newly developed vibration material feeding plate is suitable for most of fancy sliders and compatible with ordinary sliders.



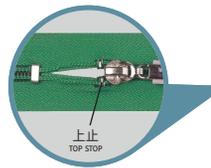
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ZY-705N-C 全自动尼龙花式片穿拉头机 (III 型)
ZY-705N-C Full-automatic Nylon Zipper Slider Mounting Machine (III) (for injection process)



- 采用可内联局域网端口触屏式操作介面，实现远程监控操控模式。
- 针对性解决特殊拉头拉片的通用性。
- 新改良承前接后顺向连续出链方式，解决常规分段接链的等候模式。
- Touch screen operation interface with inline LAN port to realize remote monitoring and control.
- Independent slider feeder to address specifically the universality of special zippers.
- Newly improved sequential zipper discharging that connects the previous and next processes to address the waiting pattern of conventional segmental zipper connection.

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-705N-C	全自动尼龙花式片穿拉头机 (III 型) Full-automatic Nylon Zipper Slider Mounting Machine (III) (for injection process)	1200pcs/60cm/H	0.80KW	220V	1.60X0.55X1.85	180KG
ZY-406N	全自动尼龙上止机 Full-automatic Nylon Zipper Flat Wire Double Top Stop Machine	2800pcs/60cm/H 3500pcs/18cm/H	0.40KW	220V	1.40X0.65X1.85	120KG



ZY-406N 全自动尼龙上止机
ZY-406N Full-automatic Nylon Zipper Flat Wire Double Top Stop Machine



- 进一步提升稳定性的百分比；适用含花式片的拉头过链方式；包括效果不刮手，不伤拉链位置。
- The machine further enhances of stability. The machine is applicable to slider zipping with fancy puller. Pressing top stop with good condition without scratching hands or harming zippers.

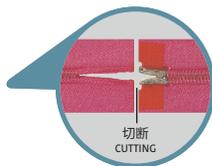
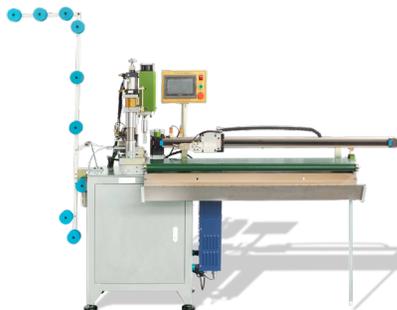


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ZY-212N 全自动尼龙 U 型双上止机
ZY-212N Full-automatic Nylon Zipper Double U Top Stop Welding Machine

- 行业中唯一使用单焊头，气缸式传送切断，折弯送丝装置；
- 独特的电子控制张紧装置，更能使拉链精确停靠上止熔丝位置；
- 综合性一体化的过链装置，更适合特殊的高要求尼龙拉链产品；
- 电脑式触屏控制易学易懂，中文故障显示方式提高操作效率，简易操作要求。
- The machine pioneers the use of single welding head and cylinder transfer, cutting, bending and wire feeding device.
- Unique electric control and tensioning device enables zippers to precisely stop at the top stop and wire welding position.
- Comprehensive and integrated zipping device is suitable for special nylon zipper products with high requirements.
- Computer touch screen control is easy to learn and understand. Fault display in English improves operation efficiency.

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-212N	全自动尼龙 U 型双上止机 Full-automatic Nylon Zipper Double U Top Stop Welding Machine	900pcs/60cm/H 1000pcs/18cm/H	1.70KW	220V	1.40X0.80X1.70	224KG
ZY-302-D	全自动拖带超音波开口切断机 Full-automatic Open-end Zipper Ultrasonic Towing Cutting Machine	1400pcs/60cm/H	1.80KW	220V	2.10X0.73X1.75	237KG



发明专利号：201610451759.0

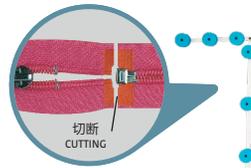
专利号：201520584331.4

ZY-302-D 全自动拖带超音波开口切断机
ZY-302-D Full-automatic Open-end Zipper Ultrasonic Towing Cutting Machine

- 全自动机械手牵引出链装置，出链平稳；
- 采用超声波切断设计，有效降低噪音；
- 切口焊接美观无毛边，抗水洗性高；
- 独特的电控设计，主动分辨长短链，便于分捡；
- 适用性高，可适用各种花式拉头。
- Fully automatic manipulator smoothly pulling chain devices;
- Ultrasound cutting design effectively reducing noise;
- Smooth welding surface with high water resistance;
- Unique electric control design automatically identifying long and short chains, convenient for sorting;
- High applicability, applicable for various pullers.

发明专利号：201610451759

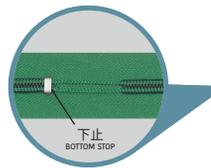
专利号：201520584331.4



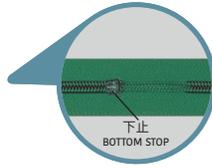
ZY-302-C 全自动拖带开口切断机
ZY-302-C Full-automatic Open-End Zipper Towing Cutting Machine

- 全自动机械手牵引出链装置，出链平稳；
- 适用性高，可适用各种花式拉头；
- 独特的电控设计，主动分辨长短拉链，便于分捡；
- 切口平整紧密不起毛。
- Zippers coming out smoothly with fully automatic manipulator;
- High applicability, applicable for various pullers;
- Unique electric control design automatically identifying long and short chains, convenient for sorting;
- Smooth and dense cutting, lint-free.

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-302-C	全自动拖带开口切断机 Full-automatic Open-End Zipper Towing Cutting Machine	1700pcs/60cm/H	0.40KW	220V	2.10X0.73X1.75	197KG
ZY-401N	全自动尼龙下止机 Full-automatic Nylon Zipper Flat Wire Bottom Stop Machine	4800pcs/18cm/H	0.40KW	220V	1.20X0.56X1.85	110KG



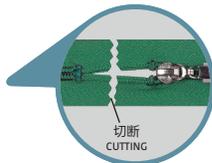
ZY-401N 全自动尼龙下止机
ZY-401N Full-automatic Nylon Zipper Flat Wire Bottom Stop Machine



ZY-208N 全自动尼龙超音波熔丝下止机
ZY-208N Full-automatic Nylon Zipper Ultrasonic Filament Bottom Stop Welding Machine

- 本机采用成熟稳定的音波系统，熔合更牢固；
- 外贴式可熔下止线，使下止与单丝熔为一体，互补增强下止的物理性能；
- 可个性化的下止外观设计，更加特显拉链的完美个性。
- The machine applies sophisticated and stable ultrasonic system which makes welding solidier.
- Outside sticking filament bottom stop line merges the bottom stop with nylon monofil, which complements and improves the physical performance of bottom stop.
- Individualized bottom stop appearance design shows the perfect characteristics of zippers.

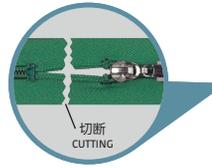
型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-208N	全自动尼龙超音波熔丝下止机 Full-automatic Nylon Zipper Ultrasonic Filament Bottom Stop Welding Machine	1300pcs/18cm/H	1.40KW	220V	1.15X1.00X1.85	190KG
ZY-707-C	全自动拖带超音波花边切断机 Full-automatic Closed-End Zipper Ultrasonic Towing Zig Zag Cutting Machine	2700pcs/18cm/H	1.80KW	220V	1.80*0.90*1.70	200KG



专利号：201520584331.4

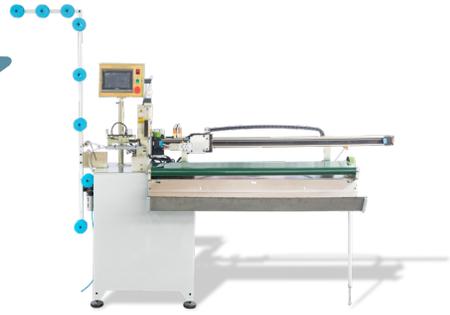
ZY-707-C 全自动拖带超音波花边切断机
ZY-707-C Full-automatic Closed-End Zipper Ultrasonic Towing Zig Zag Cutting Machine

- 全自动机械手牵引出链装置，出链平稳；
- 采用超声波切断设计，有效降低噪音；
- 切口焊接美观无毛边，抗水洗性高；
- 独特的电控设计，主动分辨长短链，便于分捡；
- 适用性高，可适用各种花式拉头。
- Zippers coming out smoothly with fully automatic manipulator;
- Ultrasound cutting design effectively reducing noise;
- Smooth welding surface with high water resistance;
- Unique electric control design automatically identifying long and short chains, convenient for sorting;
- High applicability, applicable for various pullers.



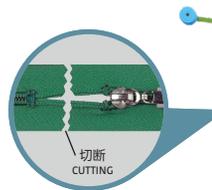
专利号：201520584331.4

ZY-708-B 全自动拖带气动花边切断机 ZY-708-B Full-automatic Closed-End Zipper Air-Operated Towing Zig Zag Cutting Machine

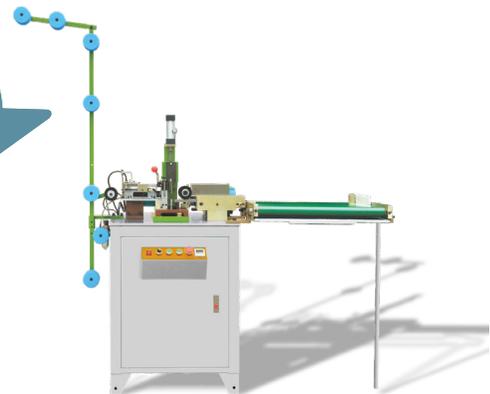


- 全自动机械手牵引出链装置，出链平稳；
- 适用性高，可适用各种花式拉头；
- 独特的电控设计，主动分辨长短拉链，便于分捡；
- 切口平整紧密不起毛。
- Zippers coming out smoothly with fully automatic manipulator;
- High applicability, applicable for various pullers;
- Unique electric control design automatically identifying long and short chains, convenient for sorting;
- Smooth and dense cutting, lint-free.

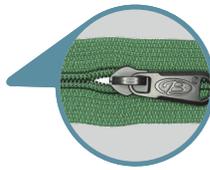
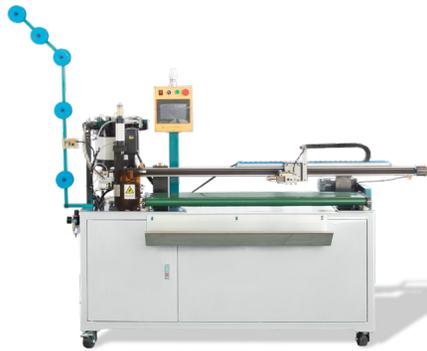
型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-708-B	全自动拖带气动花边切断机 Full-automatic Closed-End Zipper Air-Operated Towing Zig Zag Cutting Machine	3000pcs/18cm/H	0.40KW	220V	2.10X0.73X1.75	178KG
ZY-708	全自动气动花边切断机 Full-automatic Closed-End Zipper Air-Operated Zig Zag Cutting Machine	5500pcs/18cm/H	0.50KW	220V	1.90X0.75X1.85	170KG



ZY-708 全自动气动花边切断机 ZY-708 Full-automatic Closed-End Zipper Air-Operated Zig Zag Cutting Machine



- 整机设计精巧，采用低气压的下冲装置，在降低噪音又减少能源损耗。
- With low pressure bottom punch, the whole machine is skillfully designed to reduce noise and save energy.



ZY-709N 全自动尼龙穿拉头、切断三合一机
ZY-709N Full-automatic Slider Mounting and Cutting Machine (for luggage and bag zippers)

- 采用数字设置生产指令方式，操作方便易懂。
- 集长度生产、穿拉头、切断连贯生产方式，实现三合一功能。
- 选用高精度伺服电机配合精密机械手牵引出链方式，确保拉链长度精准。
- 连贯性一体化自动切断工艺，结合滚动式皮带自动输送装置，可直接进入包装工序。
- Digital setting of production instructions to make the operation convenient and understandable.
- Three-in-one coherent production pattern to integrate length production, slider mounting and cutting.
- Zipper drawing and discharging pattern with a highly-precise servo motor and precise mechanical arms to ensure the accurate length of zippers.
- Coherent all-in-one automatic cutting technology with automatic rolling-type belt transportation device to proceed into the packaging process directly.

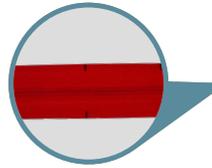
型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-709N	全自动尼龙穿拉头、切断三合一机 Full-automatic Slider Mounting and Cutting Machine (for luggage and bag zippers)	1560pcs/60cm/H 2000pcs/18cm/H	1.10KW	220V	2.12X0.60X1.93	280KG
ZY-709N-B	全自动尼龙超音波穿拉头、切断三合一机 Full-automatic Ultrasonic Slider Mounting and Cutting Machine (for luggage and bag zippers)	1560pcs/60cm/H 1980pcs/18cm/H	2.10KW	220V	2.20X0.80X1.85	360KG



发明专利号：201811283469.5 201811283442.6
 专利号：201821788825.4 201821788661.5

ZY-709N-B 全自动尼龙超音波穿拉头、切断三合一机
ZY-709N-B Full-automatic Ultrasonic Slider Mounting and Cutting Machine (for luggage and bag zippers)

- 采用数字设置生产指令方式，操作方便易懂。
- 集长度生产、穿拉头、切断连贯生产方式，实现三合一功能。
- 选用高精度伺服电机配合精密机械手牵引出链方式，确保拉链长度精准。
- 选用超音波固化拉链切口切断方式，解决常规切断链带松散现象。
- Digital setting of production instructions to make the operation convenient and understandable.
- Three-in-one coherent production pattern to integrate length production, slider mounting and cutting.
- Zipper drawing and discharging pattern with a highly-precise servo motor and precise mechanical arms to ensure the accurate length of zippers.
- Ultrasonic solidified zipper cutting to address the conventional looseness when cutting the chain.



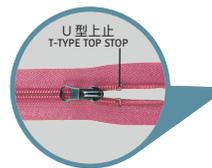
专利号 :201822272801.X

ZY-301N-C 全自动尼龙油墨印标机
ZY-301N-C Full-automatic Ink Marking Machine



- 采用可调式 50 段点数控分段工作设计，适合多点式标记印制。
- 易拆式墨盒装置设计，方便更换墨盒。
- Adjustable 50-segment-point CNC segmental operation design for multi-point label printing.
- Easily-detachable cartridge design for convenient replacement of ink cartridges.

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-301N-C	全自动尼龙油墨印标机 Full-automatic Ink Marking Machine	1320pcs/60cm/H 2100pcs/18cm/H	0.40KW	220V	1.10X0.40X1.70	110KG
ZY-209N	半自动尼龙 U 型双上止机 Semi-auto Nylon Zipper U Top Stop Welding Machine	650pcs/60cm/H	1.45KW	220V	0.85X0.40X1.40	180KG



ZY-209N 半自动尼龙 U 型双上止机
ZY-209N Semi-auto Nylon Zipper U Top Stop Welding Machine

