



卓越品质 • 领先技术



创新

成就未来

INNOVATION PROMOTES BRIGHTER FUTURE

尊崇者的胆识与魄力，或现于宏大构想的一刻，或见于雷霆决策的瞬间，承续二十载智慧与勇气，于淋漓畅顺中实现稳健表达，惟此精湛技术与前瞻科技，方得辉耀。振宇产品成为彰显阁下胆识与魄力，写照科学生产的篇章。领略振宇产品的非凡技术，请莅临振宇的产品展厅。

The courage and ambition are shown from the grand plan or the important decision. With 20 years of wisdom and courage, achieve stable expression, and only the precise manufacturing and advanced technology can achieve. Zhenyu products can powerfully show your courage and ambition with scientific production. Please visit zhenyu products exhibition hall.

研发技术

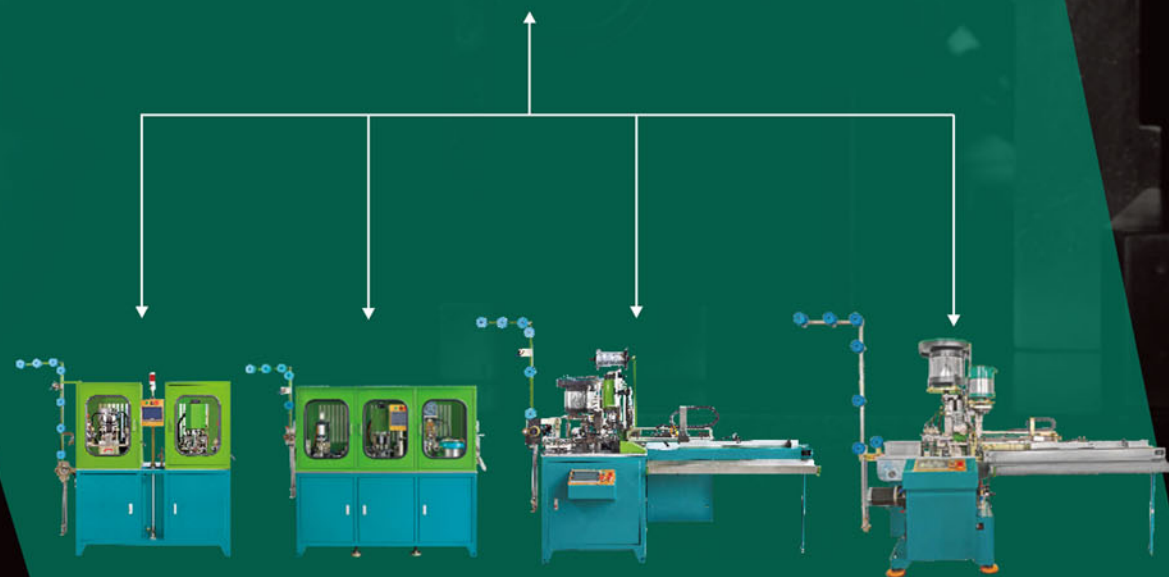
我们所实现的是一种将先进的技术转化为先进的生产力的过程，更是将技术最大化体现的过程。

我们将坚定不移地沿着以技术为核心的道路前进。

We pursue to transfer the advanced technologies into advanced productivity and maximize the application of technologies. We will constantly advance forward based on technologies.



智能化远程操控



振宇拉链机械 GUAGNZHOU ZHENYU ZIPPER MACHINES

用自己孜孜不倦的努力
去赢得顾客永远的满意
——顾振才



公司简介

企业属性：民营科技型中小企业。

成立时间：1990年。现代化厂房2万平方米，可同时提供产品或服务500-1000家企业。

员工优势：大部份干部职工从事本专业十年至十五年时间。

生产优势：以自主把握核心技术为原则，采用国际标准的加工工艺及方法，采用国际品牌机械设备。

质量优势：采用国际标准材料与物件，定期更新最先进设备，严格实施ISO9001质量管理体系。

设计优势：坚持自主创新，拥有发明专利九项，实用新型专利三十多项，并以每年不低于十项专利技术的诞生为目标。

产品优势：自主知识产权或最新设计，有特色亮点，有些产品属于首创发明，有些属于技术领先，产品包含国际标准钢材与轴承，国际标准电器与气动元件和PLC、PC自动化控制，十年的产品保障期。

经营优势：每一拉链生产地区都有我们从事十年以上的专业经理为你落实订单需求，并且能提供技术咨询以及拉链制造过程的一些专业知识服务，以适中公开公平的价格保持产品的性能与价格比的优势。

服务优势：每一拉链生产地区都有我们的售后服务人员，为用户提供免费上门服务、操作指导、技术支持，以保障用户的生产订单顺利地完成为目标。

COMPANY PROFILE

Type of enterprise: Private scientific small and medium-sized enterprise

Founded in: 1990

Size of enterprise: It owns modern workshops covering a building area of 20,000m² and can provide products or service for 500-1,000 enterprises simultaneously.

Advantage of staff: Most of cadres and staff have taken up this industry for ten to fifteen years.

Advantage of production: With the principle of grasping core technology independently, it utilizes processing technique and methods conforming to international standards and mechanical equipments of world-famous brands.

Advantage of quality: It utilizes materials and articles conforming to international standards, updates up to most advanced equipments periodically and executes ISO9001 quality management system strictly.

Advantage of design: It persists in independent innovation, owns 9 patents for invention and more than 30 patents of utility model and aims at generating no less than ten patented technology every year.

Advantage of product: It has independent intellectual property or latest design and has features. Some of products are of initial invention; some of products have advanced technology. Products include steel products and bearings conforming to international standards, electrical appliances and pneumatic components conforming to international standards and PLC and PC automatic control products. There is a product guarantee period of ten years.

Advantage of operation: In each zipper production area, there are professional managers who have taken up this industry for more than ten years meet your demands in orders, provide technical advice and professional knowledge service for zipper production process, and reasonable and faire price will keep the advantage of performance-price ratio of the products.

Advantage of service: In each zipper production area, there are after-service personnel of this Company. They can provide free service, operation guidance and technical support in field for assuring that production orders from the clients can be accomplished smoothly.



我们将坚定不移地沿着以技术为核心的道路前进。
We will constantly advance forward based on technologies.

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ZY-501M-K

高端金属拉链颗粒齿装配机

ZY-501M-K Metal particulate teeth zipper assembly machine

特点INTRODUCTION

- 1、采用精密的自动物料排列输送装置，确保齿粒顺畅同时又减少齿粒的表面磨损；
 - 2、机械精密小巧、低噪音、操作简易；
 - 3、整机采用精密数控运转方式，从而避免了传统植齿机多种缺点。
1. The machine adopts precise automatic material ordering and transportation device which ensures that the teeth are transported smoothly and reduces teeth surface abrasion.
2. The machine is precise and compact with low noise and easy operation.
3. The whole machine applies precise CNC operation method which avoids various weaknesses of traditional teeth making machine.



ZY-801

全自动贴布、超音波制孔、方块插销机

ZY-801 Fully automatic film sealing, ultrasonic punching, pin and box pressing machine

发明专利号：201110100512.1

专利号：201520646242.8 201521052790.4

特点INTRODUCTION

- 1、行业首创开尾拉链4合1联合制造机，从而减少工序多次转换的人力及物料的资源损耗；
 - 2、全新概念的电脑精确数字控制模式，结合成熟稳定的超音波及相关工序机械结构，从而实现人均产量的高速增长。
1. Pioneer four-in-one open-end zipper making machine reduces human resources and material consumption in shifting procedures.
2. Brand new CNC supplemented with sophisticated and stable ultrasonic structure as well as mechanical structures of other relevant processes achieves rapid growth of output per capita.



ZY-105M-F

全自动金属数控免修齿定寸除齿机

ZY-105M-F Automatic metal zipper CNC teeth damaged free gapping machine

专利号：201620693349.2

特点INTRODUCTION

- 1、采用稳定成熟的机械结构，创新增加新功能；
 - 2、新型独特的双向免修齿模具，不伤牙不伤布带；
 - 3、长度控制精准，最短可做3CM；
 - 4、触屏设计人机界面清晰易懂。
1. Adopting stable and mature mechanical structure, creatively adding new functions;
2. New and unique bidirectional mould, without wearing the tooth and the belt;
3. Accurate length controlling. A zipper as short as 3CM;
4. Touch-screen design enabling comfortably intelligible user-machine interface.



ZY-802N-B

全自动尼龙穿头、超音波U型双上止、切断机（开口）

ZY-802N-B Automatic nylon open-end zipper slider mounting, ultrasonic double U-shape top stop press and cutting 3-in-1 machine

发明专利号：201610512632.5 专利号：201520584180.2

特点INTRODUCTION

- 1、全新单机三合一功能组合结构，减少占地面积，产品合格率高，提高生产效率；
 - 2、连续式三合一工序组合，减少常规生产中各工序的人工转换；
 - 3、彩色液晶触屏操作显示器，故障人机对话提示，操作更方便易懂。
1. Brand-new standalone three-in-one function combination design reducing occupied area, with high product qualification ratio, improving production efficiency;
2. Three-in-one continuous process combination reducing manual changeover in traditional production process;
3. Color LCD touch-screen display enabling man-machine interaction for faults and more convenient and simple operation.



ZY-802N

全自动尼龙穿头、超声波U型双上止、切断机（闭口）

ZY-802N Automatic nylon open-end zipper slider mounting, ultrasonic double U-shape top stop press and cutting 3-in-1 machine

专利号：201520584180.2

特点INTRODUCTION

- 1、全新单机三合一功能组合结构，减少占地面积，产品合格率高，提高生产效率；
- 2、连续式三合一工序组合，减少常规生产中各工序的人工转换；
- 3、彩色液晶屏操作显示器，故障人机对话提示，操作更方便易懂。

1. Brand-new standalone three-in-one function combination design reducing occupied area, with high product qualification ratio, improving production efficiency;
2. Three-in-one continuous process combination reducing manual changeover in traditional production process;
3. Color LCD touch-screen display enabling man-machine interaction for faults and more convenient and simple operation.



ZY-802M

全自动金属穿头、颗粒料双上止、切断机

ZY-802M Automatic metal zipper slider mounting, particle top stop pressing, cutting 3-in-1 machine

特点INTRODUCTION

- 1、全新单机三合一功能组合结构，节约使用面积与降低能源耗损；
- 2、连续式三合一工序组合，减少常规式人工转换工序的资源耗损；
- 3、使用U型颗粒上止，可选左右单颗程序；
- 4、电脑触屏式操控，独特的PC自控编程，操作更简易。

1. The all new integrating structure with three functions in one machine saves the usable area and reduces energy consumption.
2. The continuous three-in-one process combination reduces resource consumption in regular manual transition process.
3. The machine applies U type particle top stop and you can choose between left or right single particle program.
4. Computer touch screen operation pattern and unique PC automatic control programming enable easier operation.



ZY-409M-B

全自动金属颗粒料双上止机（II型）

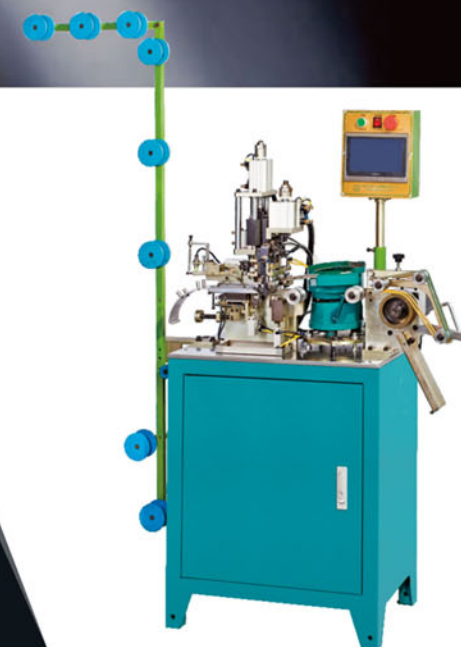
ZY-409M-B Automatic metal zipper double particle top stop pressing machine (II)

发明专利号：201610797816.0

特点INTRODUCTION

- 1、运用成熟合理的精简结构、有效提升机械效率；
- 2、单震动盘双轨道设计，简洁节能操作方便易维护；
- 3、触屏设计人机界面清晰易懂。

1. Applying mature and reasonable simplified structure to effectively promote mechanical efficiency;
2. Single vibration plate and double-track design ensuring simple, energy-saving, easy operation and maintenance;
3. Touch-screen design enabling comfortably intelligible user-machine interface.



ZY-302-D

全自动拖带超声波开口切断机

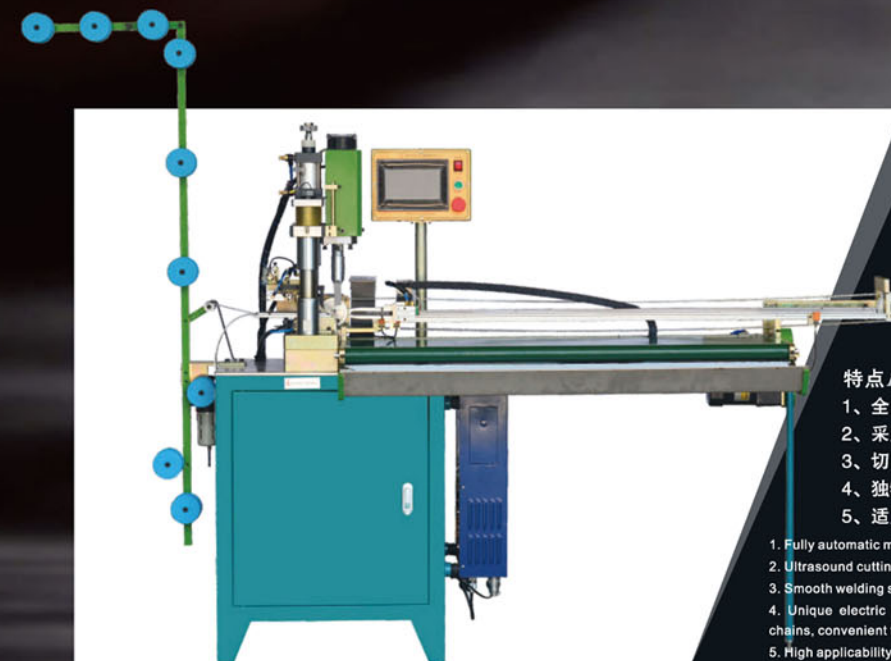
ZY-302-D Automatic open-end zipper towing ultrasound cutting machine

发明专利号：201610451759.0
 专利号：201520584331.4

特点INTRODUCTION

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、采用超声波切断设计，有效降低噪音；
- 3、切口焊接美观无毛边，抗水洗性高；
- 4、独特的电控设计，主动分辨长短链，便于分检；
- 5、适用性高，可适用各种花式拉头。

1. Fully automatic manipulator smoothly pulling chain devices;
2. Ultrasound cutting design effectively reducing noise;
3. Smooth welding surface with high water resistance;
4. Unique electric control design automatically identifying long and short chains, convenient for sorting;
5. High applicability, applicable for various pullers.



ZY-302-C

全自动拖带开口切断机

ZY-302-C Automatic open-end zipper towing cutting machine

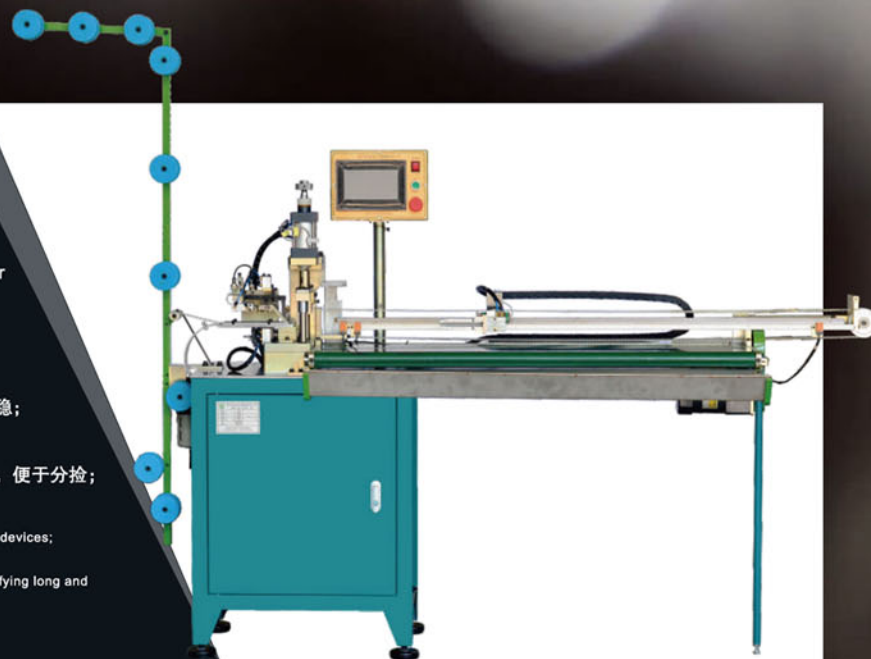
发明专利号: 201610451759.0

专利号: 201520584331.4

特点 INTRODUCTION

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、适用性高，可适用各种花式拉头；
- 3、独特的电控设计，主动分辨长短拉链，便于分检；
- 4、切口平整紧密不起毛。

1. Fully automatic manipulator smoothly pulling chain devices;
2. High applicability, applicable for various pullers;
3. Unique electric control design automatically identifying long and short chains, convenient for sorting;
4. Smooth and dense cutting, lint-free.



ZY-707-C

全自动拖带超音波花边切断机

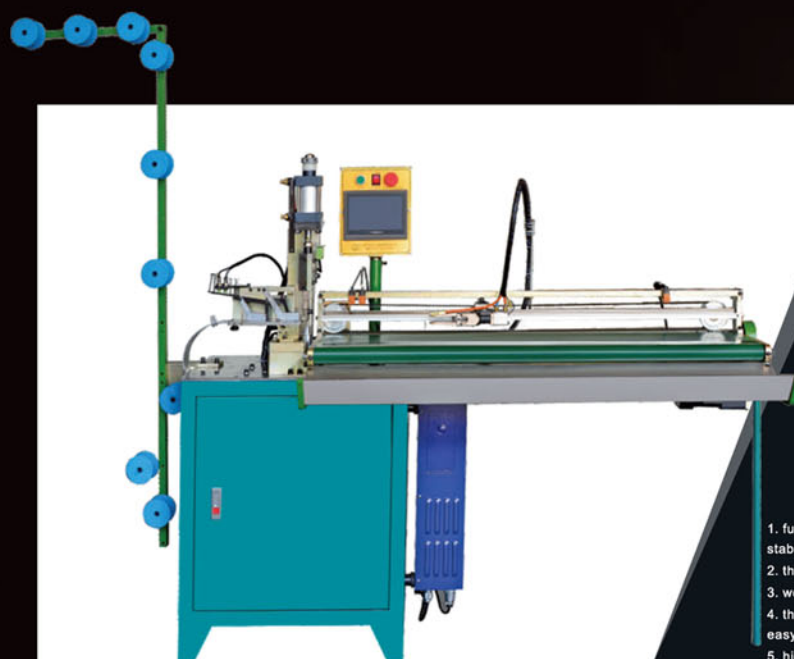
ZY-707-C Automatic closed-end zipper ultrasonic zig zag cutting machine

专利号: 201520584331.4

特点 INTRODUCTION

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、采用超声波切断设计，有效降低噪音；
- 3、切口焊接美观无毛边，抗水洗性高；
- 4、独特的电控设计，主动分辨长短链，便于分检；
- 5、适用性高，可适用各种花式拉头。

1. fully automatic mechanical hand traction chain device, the chain is stable
2. the use of ultrasonic cut off design, effectively reduce noise
3. welding beautiful incision without burr, high resistance to washing
4. the unique design of the electrical control, active distinguish chain, easy sorting
5. high applicability, applicable to all kinds of fancy pull head



ZY-212N

全自动尼龙U型双上止机

ZY-212N Automatic nylon zipper U type double top stop pressing machine

发明专利号: 200810084572.7

特点 INTRODUCTION

- 1、行业中唯一使用单焊头，气缸式传送切断，折弯送丝装置；
- 2、独特的电子控制张紧装置，更能使拉链精确停靠上止熔丝位置；
- 3、综合性一体化的过链装置，更适合特殊的高要求尼龙拉链产品；
- 4、电脑触屏控制易学易懂，中文故障显示方式提高操作效率，简易操作要求。

1. The machine pioneers the use of single welding head and cylinder transfer, cutting, bending and wire feeding device.
2. Unique electric control and tensioning device enables zippers to precisely stop at the top stop and wire welding position.
3. Comprehensive and integrated zipping device is suitable for special nylon zipper products with high requirements.
4. Computer touch screen control is easy to learn and understand. Fault display in Chinese improves operation efficiency. The operation requirement is simple and easy.



ZY-201N-D

全自动尼龙上下齿熔齿机

ZY-201N-D Automatic nylon zipper top & bottom teeth welding machine

特点 INTRODUCTION

- 1、采用最成熟稳定的音波结构，熔合定寸后的链齿齿脚；
- 2、尼龙拉链熔齿工艺，可防止链条染色后缩水造成的移动；
- 3、熔合后的齿位与上止的结合，完全杜绝链齿移动现象，特别适合尼龙U型上止的配套使用。

1. Adopting the most mature and stable sonic structure, fusing size-set sprockets and tooth sleeves;
2. Nylon zipper welding process preventing chains from moving due to shrinkage after dyeing;
3. Welded gear and top dead center totally preventing chains from moving, very suitable for complement usage of Nylon and top dead center.



ZY-502M-L

全自动金属10轮高端颗粒齿拉链压平机

ZY-502M-L Automatic metal article teeth assembled zipper flattening machine

专利号: 201620512540.2

特点INTRODUCTION

- 1、十组独立压轮设计,有效减少对拉链齿的擦伤,同时提升表面光洁;
- 2、独立压轮、独立可调方便实用。

1. Ten-set independent pinch roller design effectively reducing abrasion to zipper teeth and improving surface finish;
2. Independent pinch roller, adjustable, convenient and practical.



ZY-604R

全自动塑钢开口注塑机

ZY-604R Automatic open-end plastic pin box injection molding machine

特点INTRODUCTION

- 1、采用上下四导柱平行滑动结构,确保工作平台快速升降;
- 2、全自动步进电机拖带,既节省用工又稳定生产效率;
- 3、精密模具拉头电子感应装置,防止生产过程中误伤模具的问题;
- 4、新增液晶显示故障问题及排除方法,可迅速有效排除故障问题。

1. Adopting 4 guide pillar up-and-down parallel slide structure, ensuring rapid lift of the working platform;
2. Fully automatic stepper motor and towing ensuring labor-saving and stable efficiency;
3. Precision mould pullers with electronic sensors, preventing moulds from accidentally damage;
4. Liquid-crystal display faults removing methods quickly and effectively removing faults.



ZY-601R

全自动塑钢排咪机

ZY-601R Automatic plastic zipper injection molding machine

特点INTRODUCTION

- 1、采用经典稳定的机械整体结构,更加延长机械的使用寿命;
- 2、采用高品质的国际品牌液压元件与电气元件,结合最新的自动PC自控程序,整机更稳定高效。

1. The machine applies classic and stable machine overall structure which lengthens the service life of machine.
2. The machine adopts high-quality international brand hydraulic components and electronic components. Combining with the latest PC automatic control program, the whole machine is more stable and efficient.



ZY-604R-B

全自动塑钢闭口注塑机

ZY-604R-B Automatic closed-end plastic bottom stop injection molding machine

特点INTRODUCTION

- 1、采用上下四导柱平行滑动结构,确保工作平台快速升降;
- 2、全自动步进电机拖带,既节省用工又稳定生产效率;
- 3、全自动机械手自动摘除注塑水口废料装置,再次节省用工成本;
- 4、精密模具拉头电子感应装置,防止生产过程中误伤模具的问题;
- 5、新增液晶显示故障问题及排除方法,可迅速有效排除故障问题。

1. Adopting 4 guide pillar up-and-down parallel slide structure, ensuring rapid lift of the working platform;
2. Fully automatic stepper motor and towing ensuring labor-saving and stable efficiency;
3. Fully automatic manipulator removing injection nozzles and waste treatment device, further reducing labor cost;
4. Precision mould pullers with electronic sensors, preventing moulds from accidentally damage;
5. Liquid-crystal display faults removing methods quickly and effectively removing faults.





ZY-605R

全自动注塑左、右插合拼机

ZY-605R Automatic plastic zipper chain joining machine

特点INTRODUCTION 专利号: 201420814182.1

- 1、将注塑的左右插件拉链自动化穿入合并,从而减少人力资源成本;
- 2、整机设计尊重原创的专利诉求,贯彻学习不等于仿造,同样的形式不一样的构造,从而避免知识产权纠纷;
- 3、整体为一体式立面设计,更易安装调试;
- 4、定位夹紧方式采用上下气动滑块原理,减少机械齿轮损耗;
- 5、拉头定位摆动总成采用精密滑块复合连动形式,动作更精准;
- 6、穿入摆动装置采用前后左右高低万向摆动结构,更方便调试与操作;
- 7、全数触控屏操控结合自控可调PC编程形式,可根据不同的拉链不同的参数自动更改程式。

1. The machine automatically penetrates and merges the injecting left and right plug-in zippers, which reduces the human resource cost.
2. The whole machine design respects patent requirements of originality. The design follows other designs' example but does not copy them. The machine has the same pattern as others but different structure, and thus avoids intellectual property disputes.
3. The machine has the integrated elevation design on the whole, which enables easier installation, testing and adjustment.
4. The positioning and clamping method applies the up and down pneumatic sliding block principle, which reduces mechanical gear abrasion.
5. The slider positioning swing assembly adopts precise sliding block compounding linking motion pattern with more precise and accurate motion.
6. The penetration and swing device adopts the all-around high and low swing structure which is more convenient for testing, adjustment and operation.
7. Fully CNC touch screen operation in combination with automatic control adjustable PC programming pattern enable automatic alteration of formulas according to different parameters of different zippers.

ZY-100

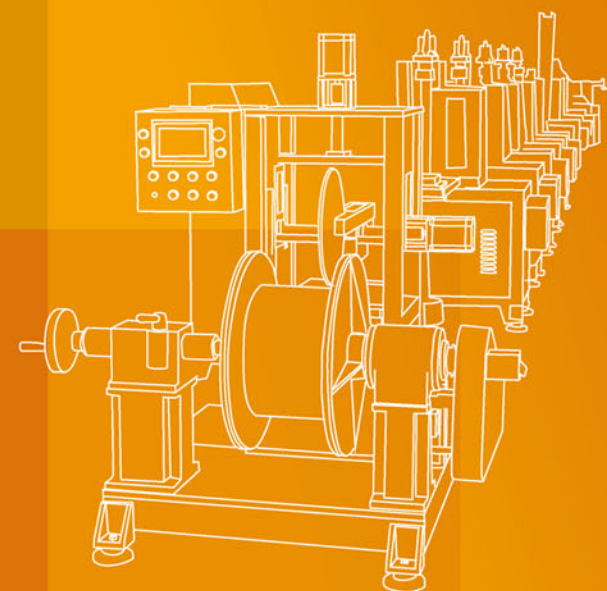
Y牙成型线压延机

ZY-100 Y teeth wire drawing machine

特点INTRODUCTION 发明专利号: 201610786601.9

- 1、独特的机组结构设计,普通工人即可快速换模更改型号规格。
- 2、坚固精密,拆装简易,无需师傅调整即可生产达到几乎零误差的精美产品。
- 3、全电脑数控模式,操作简易,无需特别培训操作人员即可生产。
- 4、全自动左右定位绕线装置,一人可以操作二条生产线。

1. The unit boasts unique structural design. Ordinary workers could quickly change molds and alter the model or specifications.
2. The machine boasts a solid and precise structure and can be easily mounted or dismantled. Precise products with zero error can be achieved without adjustment by skilled operators.
3. The CNC procedures enable simple and easy operation. Operators can start production without having specialist training.
4. Fully automatic left and right positioning winding device, one person can operate two production lines



METAL ZIPPER

MACHINE INTRODUCTION

金属拉链机械产品介绍





金属拉链机械产品介绍 METAL ZIPPER MACHINE INTRODUCTION

ZHENYU 振宇拉链机械
Sold The World More Than Twenty Countries

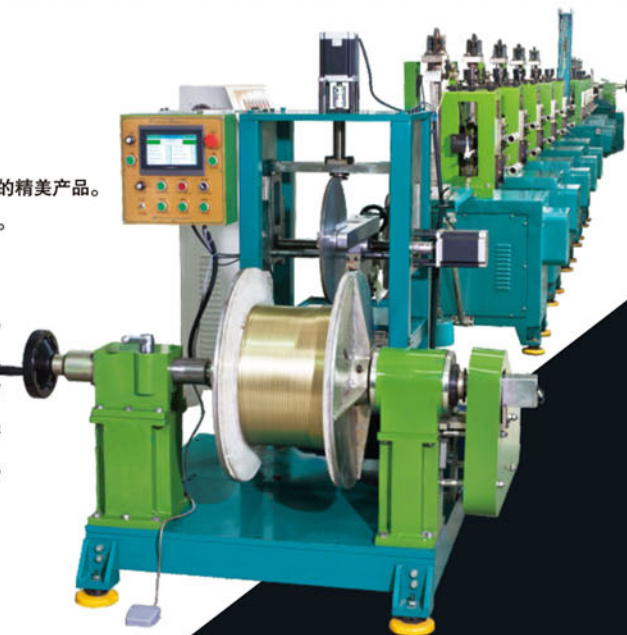
ZY-100 Y牙成型线压延机

发明专利号:201610786601.9

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ZY-501M-H Y型齿双转子单边植齿机

专利号:200820189021.2 201220614349.0

- 1、最新高速设计成果，紧凑而简洁的机械结构，改善以往复杂繁琐的结构方式，操控性更加易学易懂；
- 2、专利高速结构装置，大大提高了生产效益，同时又降低了20分贝的噪音，特殊材料加工的部件，更加延长配件寿命；
- 3、精密高性能的模具与精密的Y牙线材结合，生产的Y牙拉链更美观亮丽。

ZY-501M-H Single side Y teeth zipper teeth making machine

1. Designed to have high speed, the machine changes the complicated structure into a concise and simple mechanical structure, which makes it more easy to learn and control.
2. The patented high speed structure device can greatly help enhance production efficiency while lowers noise by 20 decibels. The parts that are processed with special materials can prolong the service life of accessories.
3. Thanks to precise and high-performance and the precise Y teeth wire, the Y teeth zippers produced by the machine are more artistic and polished.

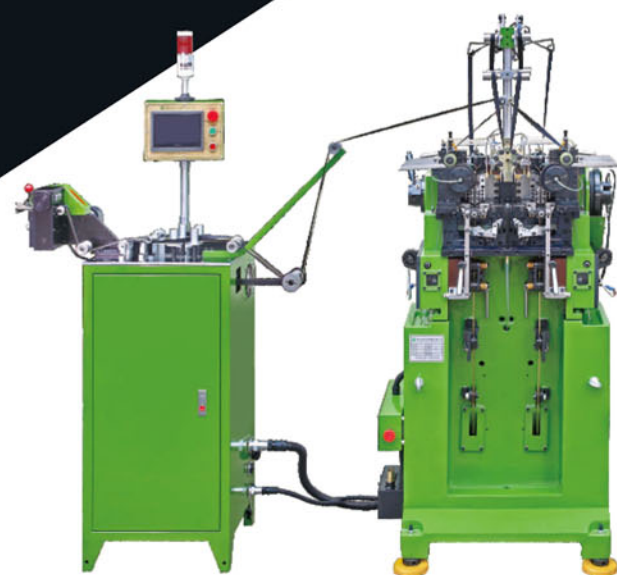
ZY-501M-F Y型齿双转子双边植齿机

专利号:200820189021.2 201220614349.0

- 1、紧凑而简洁的机械结构，改善以往复杂繁琐的结构方式，操控性更加易学易懂。
- 2、成熟稳定的同时又降低了20分贝的噪音。高速结构装置，大大提高了生产效益；特殊材料加工的部件，更加延长配件的寿命。
- 3、智能故障显示的停车方式，减少浪费材料和提高排除故障的时间效率。
- 4、精密高性能的模具与精密的Y牙线材结合，生产的Y牙拉链更美观亮丽。

ZY-501M-F Double roll and side Y teeth zipper teeth making machine

1. The machine changes the complicated structure into a concise and simple mechanical structure, which makes it more easy to learn and control.
2. The patented high speed structure device can greatly help enhance production efficiency while lowers noise by 20 decibels. The parts that are processed with special materials can prolong the service life of accessories.
3. Intelligent shutdown in times of failures help save materials and time for troubleshooting.
4. Thanks to precise and high-performance and the precise Y teeth wire, the Y teeth zippers produced by the machine are more artistic and polished.

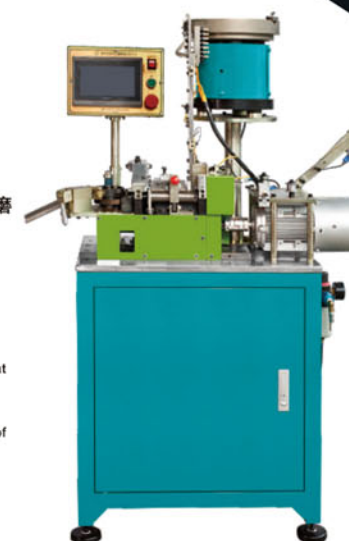


ZY-501M-K 高端金属拉链颗粒齿装配机

- 1、采用精密的自动物料排列输送装置，确保齿粒顺畅同时又减少齿粒的表面磨损；
- 2、机械精密小巧、低噪音、操作简易；
- 3、整机采用精密数控运转方式，从而避免了传统植齿机多种缺点。

ZY-501M-K Metal particulate teeth zipper assembly machine

1. The machine adopts precise automatic material ordering and transportation device which ensures that the teeth are transported smoothly and reduces teeth surface abrasion.
2. The machine is precise and compact with low noise and easy operation.
3. The whole machine applies precise CNC operation method which avoids various weaknesses of traditional teeth making machine.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-100	Y牙成型线压延机 Y teeth wire drawing machine	180KG/H(5#)	25.00KW	380V	13.00X2.00X2.15	3500Kg
ZY-501M-F	Y型齿双转子双边植齿机 Double roll and side Y teeth zipper teeth making machine	250Y/H	2.20KW	380V	0.85X0.80X2.10	870Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-501M-H	Y型齿双转子单边植齿机 Single side Y teeth zipper teeth making machine	200Y/H	1.60KW	380V	0.75X0.87X1.9	690Kg
ZY-501M-K	高端金属拉链颗粒齿装配机 Metal particulate teeth zipper assembly machine	80Y/H	0.70KW	220V	0.94X0.48X1.56	209Kg



金属拉链机械产品介绍 METAL ZIPPER MACHINE INTRODUCTION

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ZY-501M-I 金属双向齿（玉米牙）扁线植齿机

- 1、独特的机械结构专利设计，更精密，更稳定，更易操作调试；
- 2、结合精密特殊材料的模具，拉链物理参数更高，机械稳定性更高；
- 3、配合异形线材，外观更精美，更独特；
- 4、采用精准送料形式，便机械更稳定。

ZY-501M-I Metal flat wire two way (corn-type teeth) zipper teeth making machine

1. Patented design of the unique mechanical structure enables more precise, more stable, and easier operation and testing.
2. Molds made of precise special material enable higher physical parameters of zipper and better stability of the machine.
3. Wires of different shapes enable more delicate and unique appearance.
4. Applying precise feeding mechanism that enables more stable product quality.



ZY-501M-G 欧型齿（欧牙）扁线植齿机

- 1、独特的机械结构专利设计，更精密，更稳定，更易操作调试；
- 2、结合精密特殊材料的模具，拉链物理参数更高，机械稳定性更高；
- 3、配合异形线材，外观更精美，更独特；
- 4、采用精准送料形式，便机械更稳定。

ZY-501M-G Metal flat wire Europe type (Euro teeth) zipper teeth making machine

1. Patented design of the unique mechanical structure enables more precise, more stable, and easier operation and testing.
2. Molds made of precise special material enable higher physical parameters of zipper and better stability of the machine.
3. Wires of different shapes enable more delicate and unique appearance.
4. Applying precise feeding mechanism that enables more stable product quality.



ZY-501M-L 金属双向齿扁线植齿机

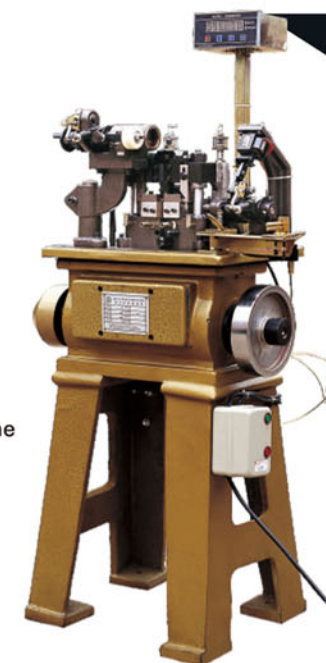
- 1、采用经典的传统机型，创新改良机械结构；
- 2、结合新款冲切模具，体验拉链顺拉逆拉一致。

ZY-501M-L Metal flat wire two way zipper teeth making machine

1. Adopting classic and traditional models to creatively improve mechanical structure;
2. Combining new punching moulds, ensuring consistent zippering.

ZY-501M 植齿机

ZY-501M Double roll and side Y teeth zipper teeth making machine



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-501M-I	金属双向齿（玉米牙）扁线植齿机 Metal flat wire two way (corn-type teeth) zipper teeth making machine	55Y/H	1.20KW	380V	1.50X0.65X1.53	387Kg
ZY-501M-L	金属双向齿扁线植齿机 Metal flat wire two way zipper teeth making machine	90Y/H	0.80KW	380V	0.80X0.74X1.38	300Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-501M-G	欧型齿（欧牙）扁线植齿机 Metal flat wire Europe type (Euro teeth) zipper teeth making machine	90Y/H	1.20KW	380V	1.32X0.67X1.55	387Kg
ZY-501M	植齿机 Double roll and side Y teeth zipper teeth making machine	155Y/H	0.80KW	380V	0.80X0.74X1.38	300Kg



金属拉链机械产品介绍 METAL ZIPPER MACHINE INTRODUCTION

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ZY-502M-F 全自动金属24轮抛光机

- 1、使用10组无噪音六角刮刀，去毛刺与倒角功能更明显；
- 2、采用24轮横向面抛光方式，使拉链平面效果更亮丽；
- 3、采用变频调整电机，使产量与质量得到了更好平衡；
- 4、外置强力吸尘装置，减少铜粉对机器与拉链的污染；

ZY-502M-F Automatic metal zipper polishing machine (24 rounds)

1. The machine uses 10 sets of noise-free hexagonal scrapers with more obvious functions of chip removing and chamfering.
2. The application of 24 round horizontal plane polishing method creates a more bright plane effect of zippers.
3. The use of frequency conversion adjusting electric machine balances output and quality.
4. The machine is equipped with external powerful dust collection device which reduces copper powder pollution to machine and zippers.

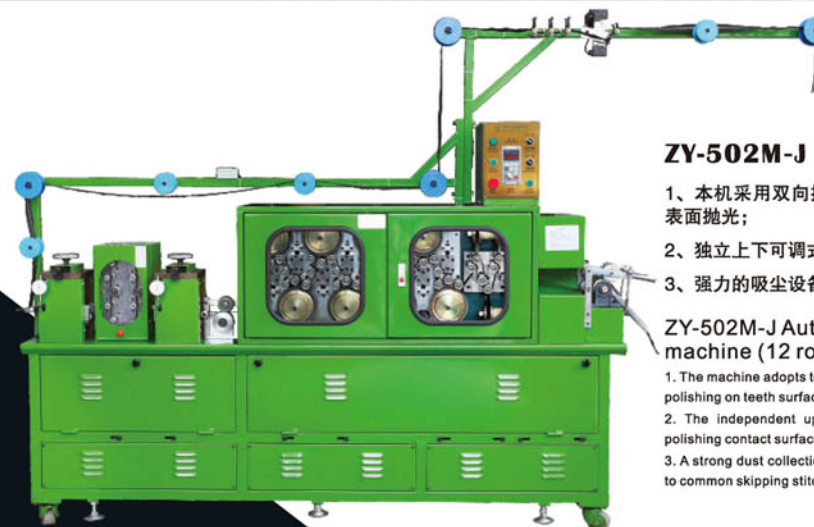


ZY-502M-J 全自动金属12轮抛光机

- 1、本机采用双向摆动式抛光设计，可以同时进行对链齿双向表面抛光；
- 2、独立上下可调式过链轮，灵活调节抛光接触表面面积；
- 3、强力的吸尘设备减少粉尘的积聚，适用于普通跳寸拉链。

ZY-502M-J Automatic metal zipper polishing machine (12 rounds)

1. The machine adopts two-way reciprocating polishing design which enables two-way polishing on teeth surface at the same time.
2. The independent up and down adjustable zipping wheel flexibly adjusts the polishing contact surface area.
3. A strong dust collection equipment reduces accumulation of dust and is applicable to common skipping stitch zippers.



ZY-502M-G 全自动金属16轮抛光机

- 1、本机采用16轮横向面抛光方式，合理数量的抛光轮可减少Y牙铜线表面的破坏，同时又能够清除细小的毛刺。
- 2、强力的吸尘设备减少粉尘的积聚。

ZY-502M-G Automatic metal zipper polishing machine (16 rounds)

1. This machine adopts a 16-round lateral polishing method, with adequate number of polishing wheels that can avoid damage to the surface of Y teeth brass wire and meanwhile remove tiny burrs.
2. A strong dust collection equipment that can reduce accumulation of dust.



ZY-502M-L 全自动金属10轮高端颗粒齿拉链压平机

专利号:201620512540.2

- 1、十组独立压轮设计，有效减少对拉链齿的擦伤，同时提升表面光洁；
- 2、独立压轮、独立可调方便实用。

ZY-502M-L Automatic metal article teeth assembled zipper flattening machine

- 1.Ten-set independent pinch roller design effectively reducing abrasion to zipper teeth and improving surface finish;
2. Independent pinch roller, adjustable, convenient and practical.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-502M-F	全自动金属24轮抛光机 Automatic metal zipper polishing machine (24 rounds)	1600Y/H	6.70KW	380V	2.96X0.60X1.80	750Kg
ZY-502M-G	全自动金属16轮抛光机 Automatic metal zipper polishing machine (16 rounds)	1600Y/H	6.00KW	380V	2.40X0.60X1.80	650Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-502M-J	全自动金属12轮抛光机 Automatic metal zipper polishing machine (12 rounds)	1600Y/H	5.30KW	380V	2.96X0.45X1.95	600Kg
ZY-502M-L	全自动金属10轮高端颗粒齿拉链压平机 Automatic metal article teeth assembled zipper flattening machine	250Y/H	0.18KW	220V	2.85X0.60X1.85	300Kg



金属拉链机械产品介绍 METAL ZIPPER MACHINE INTRODUCTION

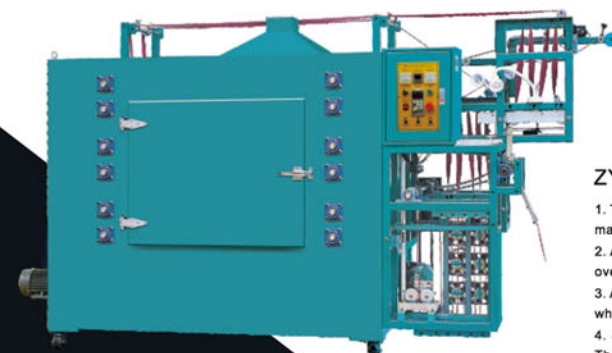
ZHENYU 振宇拉链机械
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ZY-502M-I 全自动金属8轮牙头抛光机

本机采用8轮单触点多角度往复摆动式设计，能使抛光轮多面积接触拉链齿头，达到清除链齿齿头毛刺的同时又抛光其齿头的光洁度。

ZY-502M-I Automatic metal zipper teeth head polishing machine (8 rounds)

By adopting an 8-round single contact multi-angle reciprocating polishing method, the polishing wheel can widely contact the tooth head, which enables the machine to eliminate the burrs on the tooth head and create smooth finish.



ZY-503M-E 全自动金属烫平叻架机

- 1、外观采用新款大型综合一体化结构，设计合理，操作方便，综合性能更强。
- 2、输送采用多组无槽滚轴自动换面方式，实现一机多用理念。
- 3、上油采用独立单面二次上油精密仪表装置，使上油效果质量更稳定，更亮丽。
- 4、烫平使用多组无槽环绕方式，变频调速装置，适合不同功能性产品的使用，发挥最佳状态。

ZY-503M-E Fully automatic metal ironing & lacquering machine

1. The machine has a large integrated structure featuring a new design. With the reasonable design, the machine is easy to operate and its overall functions are more powerful.
2. As for transportation, several units of slotless rollers are adopted for automatically turning the zipper over, which allows the machine to be used for different functions.
3. An independent oil applying precise instrument is used for applying oil to one side of the zipper twice, which ensures stable quality and polished zipper surface after oil application.
4. Several units of frequency control devices are used for ironing with the method of slotless circling. Therefore, the machine is well fit for the manufacture of products of different functions.



ZY-503M-F 全自动金属烫带、叻架二合一机

专利号:201420659963.8

- 1，独创的烫带与叻架功能明确区分的专利设计，从而解决了不同湿度与弯度的烫后延伸率与烫带温度与叻架温度相互矛盾的状况。
- 2，独创的烫带与叻架之间的松紧度采用电脑自动均衡，解决了原有的不同状况的拉链在运转过程中时松时紧等不自然运转的缺点。
- 3，独创的简易一目了然的进带方式，全过程无需反侧和重复进出，从头至尾一直顺绕顺进的模式，减少了操作人员的培训及提高了生产过程的效率。
- 4，独创的叻架油轮随机主动运转的结构装置，避免了链齿空隙进油过多所造成的拉链过硬现象。全程叻架面无接触无刮痕，最大限度实现了水晶面的亮丽效果。

ZY-503M-F Automatic metal zipper ironing & lacquering 2-in-1 machine

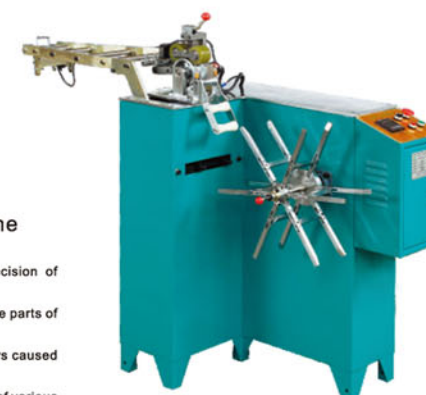
1. The patented design combining unique ironing and lacquering of clearly specified functions avoids the conflict of the extension rate after ironing in cases of different wetness and bending with temperatures of both lacquering and ironing.
2. The degree of tightness between ironing and lacquering is automatically balanced by the computer, which avoids the case of abnormal operations when degrees of tightness of zippers in different status are not equal during operation.
3. Unique, easy and simple method for feeding tapes without rolling over or repeating feeding during the whole process. The procedures of circling and feeding clockwise prevent training for operators and thus improve production efficiency.
4. Unique mechanical structure with lacquering tankers actively operating at random avoids excessive stiffness of zipper caused by the case of more oil in gaps between teeth than necessary. Surface of the lacquering are not touched or scratched, creating a most bright effect of the crystal surface.

ZY-505M 全自动数控百码卷带机

- 1、采用数码高速旋转编码器，确保计量稳定性与精准性。
- 2、数码预设减速程序，减少急速停机对机件的严重磨损。
- 3、光电缺链停机装置，防止惯性带来的计量误差。
- 4、变频调速电机，适合各种不同类型与规格使用。

ZY-505M Automatic CNC zipper winding machine

1. Digital high-speed rotary encoders for ensuring the stability and precision of metering.
2. The speed reduction programs preset with numerical codes can protect the parts of the machine from severe damage caused by emergent stop.
3. Photoelectric chain lack shutdown device can prevent measurement errors caused by inertia.
4. The frequency control motor is fit for different types of zippers and zippers of various sizes.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-502M-I	全自动金属8轮牙头抛光机 Automatic metal zipper teeth head polishing machine (8 rounds)	200Y/H	2.00KW	380V	1.79X0.40X1.75	200Kg
ZY-503M-F	全自动金属烫带、叻架二合一机 Automatic metal zipper ironing & lacquering 2-in-1 machine	875Y/H	24.00KW	380V	5.10X0.80X2.50	1350Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-503M-E	全自动金属烫平叻架机 Fully automatic metal ironing & lacquering machine	875Y/H	22.5KW	380V	3.60X1.16X1.93	1150Kg
ZY-505M	全自动数控百码卷带机 Automatic CNC zipper winding machine	1200Y/H	0.40KW	220V	1.65X0.63X1.35	140Kg



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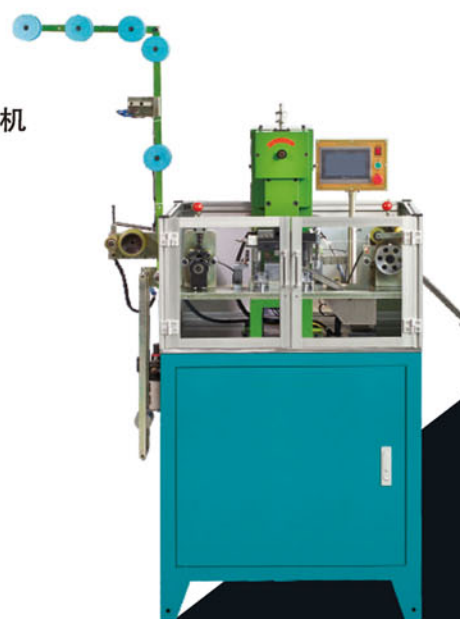
ZY-105M-F 全自动金属数控免修齿定寸除齿机

专利号:201620693349.2

- 1、采用稳定成熟的机械结构，创新增加新功能；
- 2、新型独特的双向免修齿模具，不伤牙不伤布带；
- 3、长度控制精准，最短可做3CM；
- 4、触屏设计人机界面清晰易懂。

ZY-105M-F Automatic metal zipper CNC teeth damaged free gapping machine

1. Adopting stable and mature mechanical structure, creatively adding new functions;
2. New and unique bidirectional mould, without wearing the tooth and the belt;
3. Accurate length controlling, A zipper as short as 3CM;
4. Touch-screen design enabling comfortably intelligible user-machine interface.

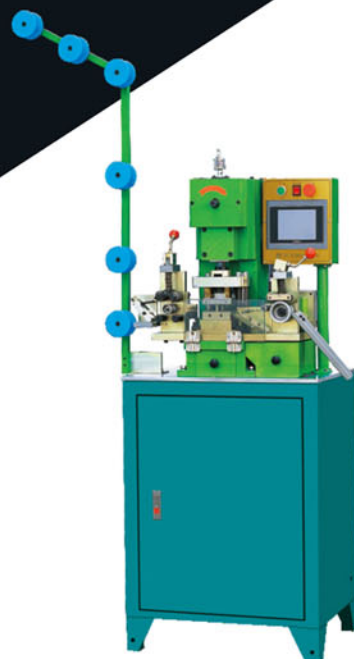


ZY-105M-D 全自动金属定寸除齿机

- 1、本机整体结构稳定耐用，可承受较重负荷；
- 2、高效勾针感应方式，提高速度性与尺寸准确性；
- 3、特殊的定寸模具结构，确保链齿分齿准不伤布芯。

ZY-105M-D Automatic metal zipper gapping and stripping machine

1. The machine has a stable and durable overall structure which can bear heavy load.
2. Efficient hook needle induction mode improves speed and accuracy.
3. Special gapping die structure ensures that teeth conducts precise teeth separation and would not harm the cloth center.



ZY-105M-E 全自动金属数控定寸除齿机

- 1、全新独特设计坚固耐用；新款结构操作方便，分齿更准确；
- 2、前后同时驱动装置，尺寸更精确；
- 3、电脑式多功能触屏操控，更灵活方便。

ZY-105M-E Fully automatic metal CNC gapping & stripping machine

1. The brand new unique design makes it strong and durable. The machine of a new structure is easier to operate and enables more precise teeth separation.
2. Front and rear simultaneous driving device can help achieve more precise sizes.
3. Controlled by computerized multi-functional touch screen, the machine is more flexible and convenient.

ZY-801M 全自动金属贴布、超声波制孔、方块插销机

发明专利号:201110100512.1 专利号:201520646242.8 201521052790.4

- 1、行业首创开尾拉链4合1联合制造机，从而减少工序多次转换的人力及物料的资源损耗。

- 2、全新概念的电脑精确数字控制模式，结合成熟稳定的超声波及相关工序机械结构，从而实现人均产量的高速增长。

ZY-801M Automatic metal zipper sealing, ultrasonic punching, pin & bon pressing 3-in 1 machine

1. Pioneer four-in-one open-end zipper making machine reduces human resources and material consumption in shifting procedures.
2. Brand new CNC supplemented with sophisticated and stable ultrasonic structure as well as mechanical structures of other relevant processes achieves rapid growth of output per capita.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-105M-F	全自动金属数控免修齿定寸除齿机 Automatic metal zipper CNC teeth damaged free gapping machine	3300pcs/18cm/H	1.70KW	380V	1.30X0.76X1.82	311Kg
ZY-105M-E	全自动金属数控定寸除齿机 Automatic metal zipper CNC gapping & stripping machine	2700pcs/60cm/H	1.70KW	380V	1.21X0.50X1.85	260Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-105M-D	全自动金属定寸除齿机 Automatic metal zipper gapping and stripping machine	3000pcs/60cm/H	1.75KW	380V	1.80X0.60X1.87	310Kg
ZY-801M	全自动金属贴布、超声波制孔、方块插销机 Automatic metal zipper sealing, ultrasonic punching, pin & bon pressing 3-in 1 machine	1000pcs/60cm/H	4.40KW	380V	2.38X0.70X1.88	670Kg



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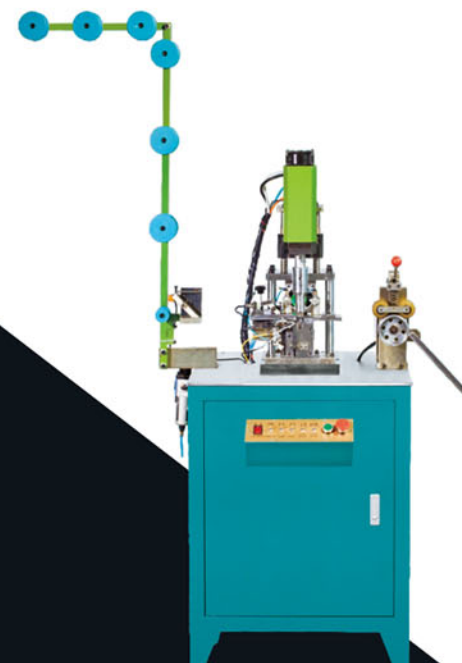
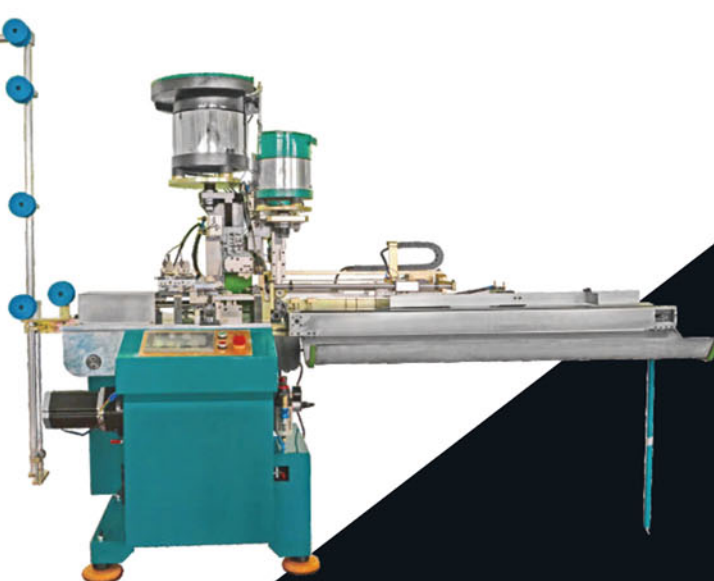
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ZY-802M 全自动金属穿头、颗粒料 双上止、切断机

- 1、全新单机三合一功能组合结构，节约使用面积与降低能源耗损；
- 2、连续式三合一工序组合，减少常规式人工转换工序的资源耗损；
- 3、使用U型颗粒上止，可选左右单颗粒程序。
- 4、电脑触屏式操控，独特的PC自控编程，操作更简易

ZY-802M Fully automatic metal wear head, granular material double top stop cutting machine

1. The all new integrating structure with three functions in one machine saves the usable area and reduces energy consumption.
2. The continuous three-in-one process combination reduces resource consumption in regular manual transition process.
3. The machine applies U type particle top stop and you can choose between left or right single particle program.
4. Computer touch screen operation pattern and unique PC automatic control programming enable easier operation.



ZY-301M-B 全自动金属超音波制孔机

发明专利号:201110100512.1

- 1、多方位电子马达控制，动作及位置更精确；
- 2、音波式熔切技术，布边整齐坚固；
- 3、固封式效果防重砂洗，防脱胶，防松散；
- 4、配合全自动方块插销机使用更顺畅。

ZY-301M-B Automatic metal zipper ultrasonic hold punching machine

1. Controlled by several electric motors, the machine can achieve more precise motions and positions.
2. Ultrasonic melt cutting technique is applied, ensuring that the edge of a tape is neat and solid.
3. The hole is firm and stonewashed to avoid debonding and loosening.
4. Use it with a fully automatic pin and box pressing machine, then it will be easier to operate this machine.



ZY-201M-C 全自动金属内贴布机

专利号:201521052790.4

采用新音波系统贴胶更牢，结合销量第一的专利结构，更稳定完美寿命更长，模具与配件损耗更低。

ZY-201M-C Automatic metal zipper film sealing machine

Adopting a new ultrasonic system that enables more secure film sealing and combining top-selling patented structure, this machine is more stable and has longer service life with lower dies and parts loss rate.

ZY-301M 全自动金属制孔机

采用自动离合式下冲结构与精密耐用的冲切模具，配合精准的定位停止感应装置，确保制孔效果精准稳定。

ZY-301M Automatic metal zipper hold punching machine

This machine adopts a bottom punch with an automatic clutch and precise and durable dies, combining positioning limit sensor that ensures precise and stable punching.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-802M	全自动金属穿头、颗粒料双上止、切断机 Automatic metal zipper slider mounting, particle top stop pressing, cutting 3-in-1 machine	900pcs/60cm/H	2.10KW	220V	2.50X0.75X1.83	312Kg
ZY-201M-C	全自动金属内贴布机 Automatic metal zipper film sealing machine	1200pcs/60cm/H	2.10KW	220V	1.10X0.99X1.85	230Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-301M-B	全自动金属超音波制孔机 Automatic metal zipper ultrasonic hold punching machine	1500pcs/60cm/H	1.65KW	220V	1.30X0.60X1.85	164Kg
ZY-301M	全自动金属制孔机 Automatic metal zipper hold punching machine	2500pcs/60cm/H	0.40KW	220V	1.05X0.55X1.85	140Kg



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ZY-706M-B 全自动金属方块插销迫紧机 (II型)

- 1、合理式改良方案，更符合工艺生产要求；
- 2、先压后冲式工艺，减少产品变形，穿插更顺畅；
- 3、新改良活动冲针，延长配件使用寿命；
- 4、合理提升物理性能，更加稳定产品质量；
- 5、电脑式触屏操控方式，更灵活方便。

ZY-706M-B Automatic metal zipper pin and box pressing machine (II)

1. With a reasonable improvement scheme, the machine can better satisfy production requirements of zippers.
2. The process of pressing before punching can help reduce deformation of products and allow smooth insertion.
3. Improved movable pins are used to prolong the service life of accessories.
4. The physical properties of the machine are enhanced to ensure stable quality of products.
5. Controlled by computerized touch screen, the machine is more flexible and convenient.



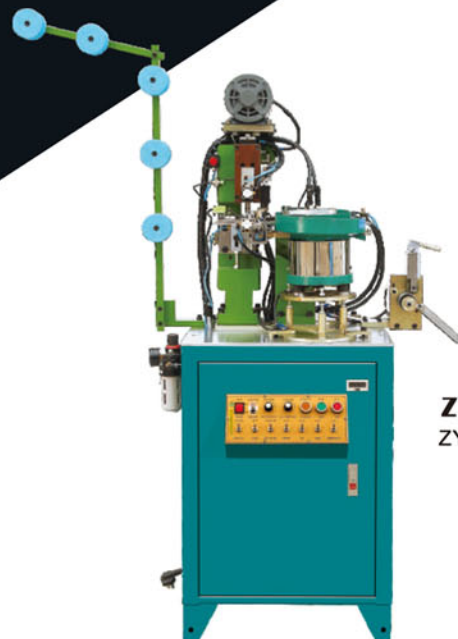
ZY-705M 全自动金属花式片穿拉头机

发明专利号: 201610670234. 6

- 1、采用电子马达，制动与离合动作更精确，效率更高；
- 2、独特的PC自控编程，稳定性超越千分比。
- 3、智能电脑触屏操控，更易学易懂；
- 4、新开发的震动送料盘，可适用大部分的花式拉头和普通拉头的通用性。

ZY-705M Fully automatic metal fancy puller slider mounting machine

1. The machine uses electric motors, which ensures more precise braking and clutching and higher efficiency.
2. The machine is equipped with unique PC automatic control programming, which makes its stability accurate to permillage.
3. Controlled by computerized touch screen, it is easier to learn to operate the machine.
4. The newly developed vibration material feeding plate is suitable for most of fancy sliders and compatible with ordinary sliders.



ZY-706M 全自动金属方块插销迫紧机

ZY-706M Automatic metal zipper pin and box pressing machine

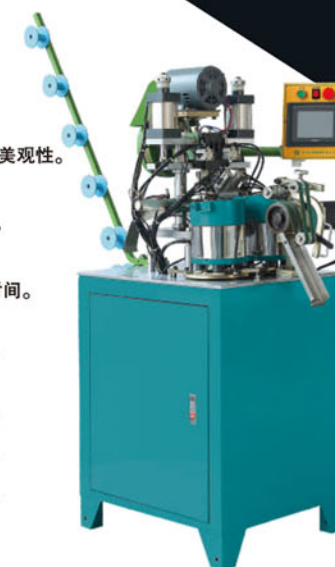
ZY-409M 全自动金属Y型颗粒料双上止机

发明专利号: 200710198786. 2 专利号: 200720176726. 6

- 1、行业唯一上下联动迫紧方式，在确保上止物理性能强度的同时，有保证了上止折弯后的一致性 & 美观性。
- 2、独创机械手式的送料方式，解决了因物料的误差造成的阻塞问题。
- 3、独创上止，拉头缺料监控感应装置，可完全防止不良品的产生，达到千分比的稳定性的合格产品。
- 4、独特的电子马达回位装置，可满足不同的上止要求，确保上止精确停靠在规定的上止位置。
- 5、多功能触屏中文显示操作方式及故障提示功能，人机界面对话的方式，简易了操作人员的培训时间。

ZY-409M Automatic metal zipper Y-shape double top stop pressing machine

1. As the only machine that applies upper and bottom pressing in the industry, it avoids length change and intactness of the zippers after bending while ensuring good physical properties of top stops.
2. Using mechanical arms for material feeding can avoid choking due to errors of materials.
3. Unique monitoring and sensor device for detecting insufficiently feeding of the top-stop and the slider which enables zero defective product and makes the stability of products accurate to permillage.
4. Unique electronic motor returning device applies to different kinds of top stops and can ensure that the top-stop can stop precisely in the right position.
5. With multi-functional touch screen display in Chinese for operation, failure presentation function and the human-computer interface, the machine can help reduce the training period for the operators.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-706M-B	全自动金属方块插销迫紧机 (II型) Automatic metal zipper pin and box pressing machine (II)	1200pcs/60cm/H	0.80KW	220V	1.20X0.60X1.85	220Kg
ZY-706M	全自动金属方块插销迫紧机 Automatic metal zipper pin and box pressing machine	1200pcs/60cm/H	0.80KW	220V	1.20X0.60X1.85	220Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-705M	全自动金属花式片穿拉头机 Fully automatic metal fancy puller slider mounting machine	3600pcs/60cm/H	0.80KW	220V	1.35X0.60X1.85	180Kg
ZY-409M	全自动金属Y型颗粒料双上止机 Automatic metal zipper Y-shape double top stop pressing machine	1200pcs/20cm/H	1.00KW	220V	1.40X0.55X1.85	220Kg



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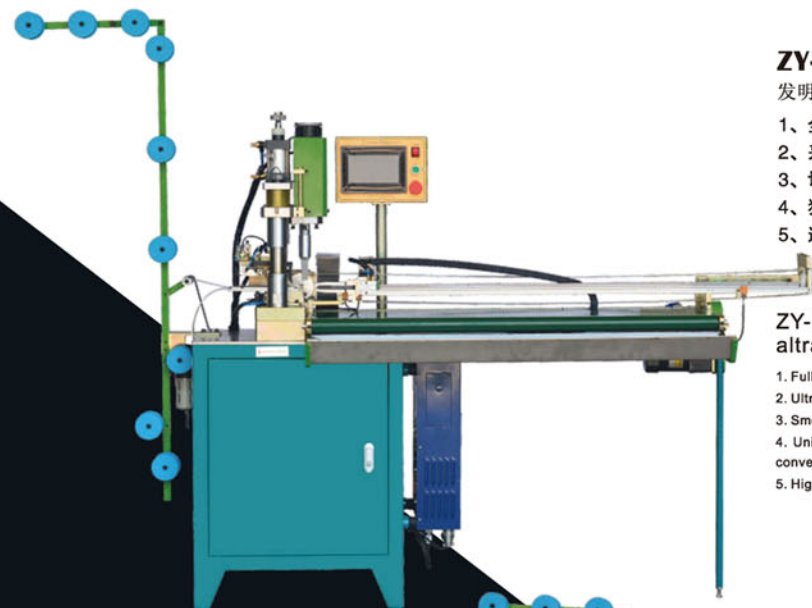
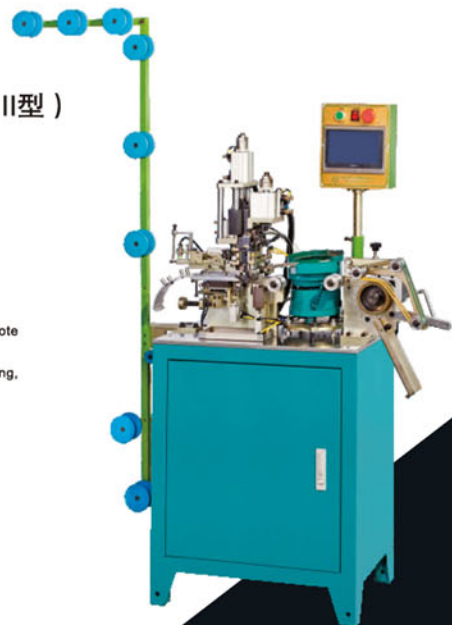
ZY-409M-B 全自动金属颗粒料双上止机 (II型)

发明专利号:201610797816.0

- 1、运用成熟合理的精简结构、有效提升机械效率;
- 2、单震动盘双轨道设计,简洁节能操作方便易维护;
- 3、触屏设计人机界面清晰易懂。

ZY-409M-B Automatic metal zipper double particle top stop pressing machine (II)

1. Applying mature and reasonable simplified structure to effectively promote mechanical efficiency;
2. Single vibration plate and double-track design ensuring simple, energy-saving, easy operation and maintenance;
3. Touch-screen design enabling comfortably intelligible user-machine interface.



ZY-302-D 全自动拖带超音波开口切断机

发明专利号: 201610451759.0 专利号:201520584331.4

- 1、全自动机械手牵引出链装置,出链平稳;
- 2、采用超声波切断设计,有效降低噪音;
- 3、切口焊接美观无毛边,抗水洗性高;
- 4、独特的电控设计,主动分辨长短链,便于分检;
- 5、适用性高,可适用各种花式拉头。

ZY-302-D Automatic open-end zipper towing ultrasound cutting machine

1. Fully automatic manipulator smoothly pulling chain devices;
2. Ultrasound cutting design effectively reducing noise;
3. Smooth welding surface with high water resistance;
4. Unique electric control design automatically identifying long and short chains, convenient for sorting;
5. High applicability, applicable for various pullers.



ZY-408M 全自动金属双上止机

- 1、精准的自动停止感应装置,提升了产品稳定的百分比;优化的花式片走链设计通用性高;
- 2、合理的机械结构,延长模具寿命、销量第一的经典产品。

ZY-408M Automatic metal zipper flat wire double top stop machine

1. Accurate automatic stop induction device improves the percentage of product stability. Optimized fancy puller zipping design is very universal.
2. It is the classic and best-selling product with reasonable mechanical structure which lengthens the service life of die.

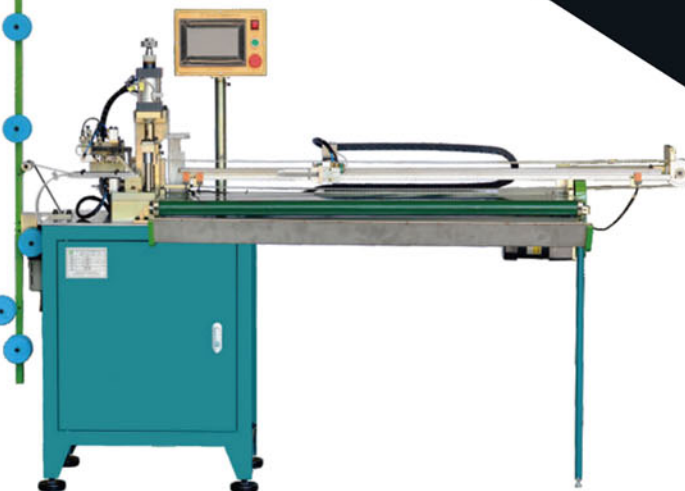
ZY-302-C 全自动拖带开口切断机

发明专利号: 201610451759.0 专利号:201520584331.4

- 1、全自动机械手牵引出链装置,出链平稳;
- 2、适用性高,可适用各种花式拉头;
- 3、独特的电控设计,主动分辨长短拉链,便于分检;
- 4、切口平整紧密不起毛。

ZY-302-C Automatic open-end zipper towing cutting machine

1. Fully automatic manipulator smoothly pulling chain devices;
2. High applicability, applicable for various pullers;
3. Unique electric control design automatically identifying long and short chains, convenient for sorting;
4. Smooth and dense cutting, lint-free.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-409M-B	全自动金属颗粒料双上止机 (II型) Automatic metal zipper double particle top stop pressing machine (II)	2500pcs/18cm/H	0.30KW	220V	1.40X0.40X1.75	148Kg
ZY-408M	全自动金属双上止机 Automatic metal zipper flat wire double top stop machine	3000pcs/18cm/H	0.40KW	220V	1.30X0.60X1.85	140Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-302-D	全自动拖带超音波开口切断机 Automatic open-end zipper towing ultrasound cutting machine	1400pcs/60cm/H	1.80KW	220V	2.10X0.73X1.75	237Kg
ZY-302-C	全自动拖带开口切断机 Automatic open-end zipper towing cutting machine	1700pcs/60cm/H	0.40KW	220V	2.10X0.73X1.75	197Kg



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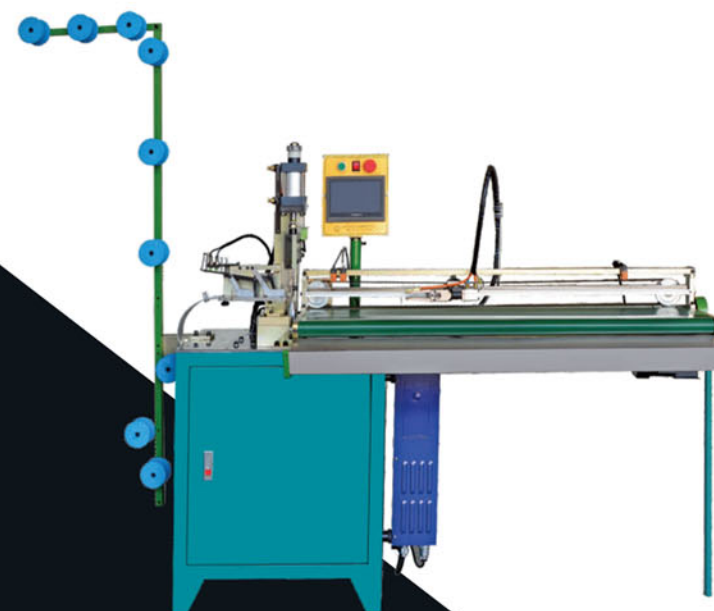
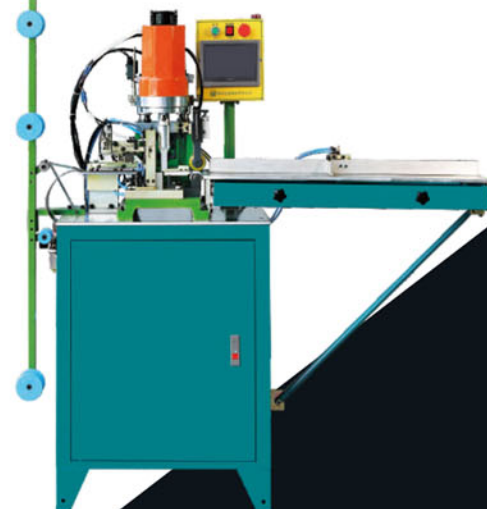
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ZY-302-B 全自动超声波开口切断机

- 1、电脑触屏操控，动作更精确，操作更简便；
- 2、结合前后驱动的专利结构，更显稳定性；
- 3、超声波封闭切口，不散边，不黑边效果；

ZY-302-B Automatic open-end zipper ultrasonic cutting machine

1. Controlled by computerized touched screen, the machine can achieve more precise motions and easier operation.
2. The patented structure of front and rear simultaneous driving helps stabilize the performance of the machine.
3. After ultrasonic closed end cutting, the edge will be neat and will not loose or be stained.



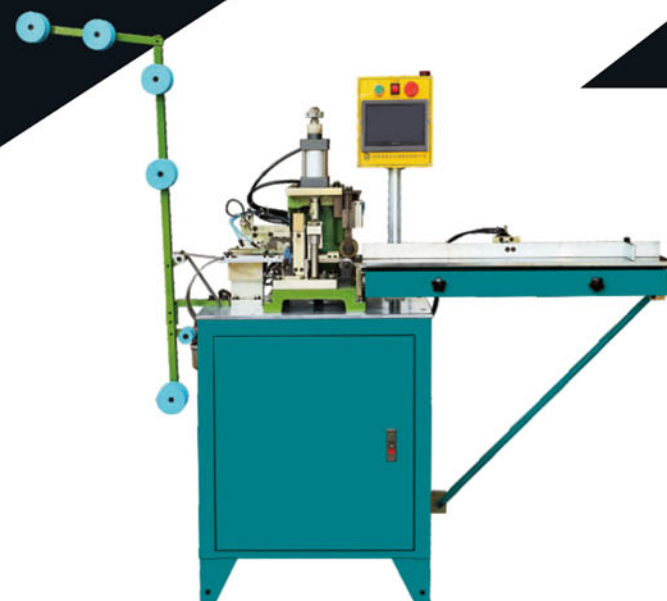
ZY-707-C 全自动拖带超声波花边切断机

专利号:201520584331.4

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、采用超声波切断设计，有效降低噪音；
- 3、切口焊接美观无毛边，抗水洗性高；
- 4、独特的电控设计，主动分辨长短链，便于分捡；
- 5、适用性高，可适用各种花式拉头。

ZY-707-C Automatic closed-end zipper ultrasonic zig zag cutting machine

1. Fully automatic manipulator smoothly pulling chain devices;
2. Ultrasound cutting design effectively reducing noise;
3. Smooth welding surface with high water resistance;
4. Unique electric control design automatically identifying long and short chains, convenient for sorting;
5. High applicability, applicable for various pullers.



ZY-302 全自动开口切断机

- 1、电脑触屏操控，动作更精确，操作更简便；
- 2、结合前后驱动的专利结构，更显稳定性；

ZY-302 Automatic open-end zipper cutting machine

- 1, the computer touch screen control, action is more accurate, more convenient operation;
- 2, combined with the patent structure before and after the drive, more stable performance;

ZY-708-B 全自动拖带气动花边切断机

专利号:201520584331.4

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、适用性高，可适用各种花式拉头；
- 3、独特的电控设计，主动分辨长短链，便于分捡；
- 4、切口平整紧密不起毛。

ZY-708-B Automatic closed-end zipper towing cutting machine

1. Fully automatic manipulator smoothly pulling chain devices;
2. High applicability, applicable for various pullers;
3. Unique electric control design automatically identifying long and short chains, convenient for sorting;
4. Smooth and dense cutting, lint-free.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-302-B	全自动超声波开口切断机 Automatic open-end zipper ultrasonic cutting machine	1500pcs/60cm/H	2.00KW	220V	2.12X0.71X1.80	170Kg
ZY-302	全自动开口切断机 Automatic open-end zipper cutting machine	1900pcs/60cm/H	0.40KW	220V	1.85X0.50X1.55	160Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-707-C	全自动拖带超声波花边切断机 Automatic closed-end zipper ultrasonic zig zag cutting machine	2700pcs/18cm/H	1.80KW	220V	1.80X0.90X1.70	200Kg
ZY-708-B	全自动拖带气动花边切断机 Automatic closed-end zipper towing cutting machine	3000pcs/18cm/H	0.40KW	220V	2.10X0.73X1.75	178Kg



金属拉链机械产品介绍 METAL ZIPPER MACHINE INTRODUCTION

ZHENYU 振宇拉链机械
Sold The World More Than Twenty Countries

ZY-707-B 全自动超音波花边切断机

- 1、新一代减噪音，环保型设计；
- 2、一键式操控板，操作更简便；
- 3、小功率即用型，绝对减少能耗；
- 4、切口绝对平整，不散边，不黑边特点。

ZY-707-B Automatic closed-end zipper ultrasonic zig zag cutting machine

1. The machine applies a new generation of noise reduction technology and environmentally friendly design.
2. With an one-button control panel, the machine is easier to operate.
3. It's a low-wattage machine that can save a large amount of energy.
4. After cutting, the edge will be neat and will not loose or be stained.



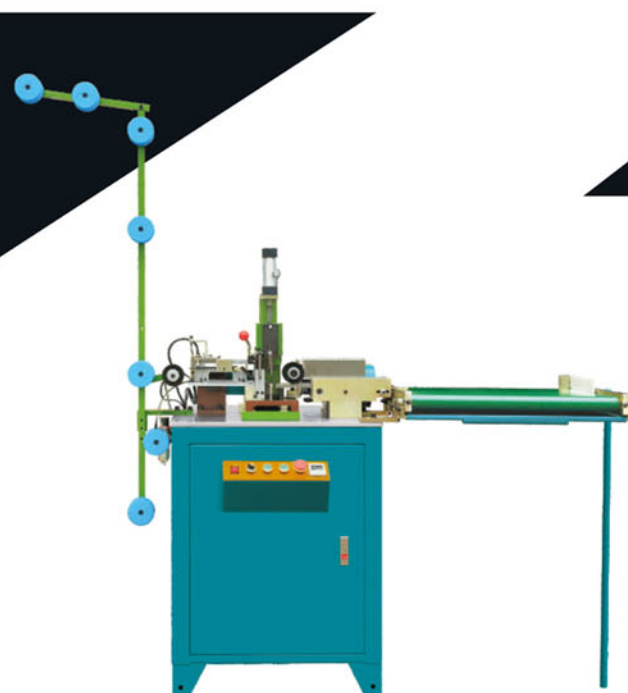
ZY-704M-B 全自动工形下止机（III型）

专利号:200820188949.9

- 1、独特的专利结构布局，操作简易故障更低；
- 2、配件损耗极少，电子马达控制下止位置更精准；
- 4、电脑式多功能触屏操控，更灵活方便。

ZY-704M-B Automatic H-shape bottom stopper pressing machine

1. Unique and patented structure enable easier operation and lower failure rate.
2. This machine boasts extremely low parts loss rate and electric motor that controls even more precise bottom stop positioning.
3. Computer multi-functional control with a touch screen enable convenient operation.



ZY-708 全自动气动花边切断机

整机设计精巧，采用低气压的下冲装置，在降低噪音又减少能源损耗。

ZY-708 Automatic closed-end air-operated zig zag cutting machine

With low pressure bottom punch, the whole machine is skillfully designed to reduce noise and save energy.

ZY-401M 全自动金属下止机

ZY-401M Automatic metal zipper flat wire bottom stop machine



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-707-B	全自动超音波花边切断机 Automatic closed-end zipper ultrasonic zig zag cutting machine	4000pcs/18cm/H	1.75KW	220V	1.80X0.90X1.70	200Kg
ZY-708	全自动气动花边切断机 Automatic closed-end air-operated zig zag cutting machine	5500pcs/18cm/H	0.50KW	220V	1.90X0.75X1.85	170Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-704M-B	全自动工形下止机（III型） Automatic H-shape bottom stopper pressing machine	3600pcs/18cm/H	1.10KW	220V	1.37X0.60X1.85	190Kg
ZY-401M	全自动金属下止机 Automatic metal zipper flat wire bottom stop machine	4800pcs/18cm/H	0.40KW	220V	1.20X0.56X1.85	110Kg

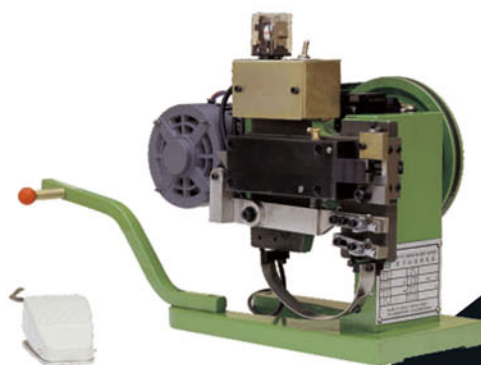


金属拉链机械产品介绍 METAL ZIPPER MACHINE INTRODUCTION

ZHENYU 振宇拉链机械
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ZY-405M 半自动金属单上止机

ZY-405M Manual metal zipper single metal flat wire top stop machine



ZY-403-B 半自动气动花边切断机

ZY-403-B Manual closed-end zipper air-operated zig zag cutting machine



ZY-411M 半自动金属颗粒料双向迫紧上止机 (U型)

机械设计精巧, 实现上下同时迫紧方式。

ZY-411M Manual metal zipper U-shape double top stop pressing machine

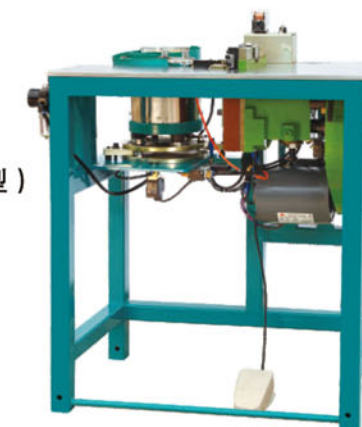
Exquisite mechanical design that enables top and bottom simultaneous pressing.

ZY-411M 半自动金属颗粒料双向迫紧上止机 (Y型)

机械设计精巧, 实现上下同时迫紧方式。

ZY-411M Manual metal zipper U-shape double top stop pressing machine

Exquisite mechanical design that enables top and bottom simultaneous pressing.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-405M	半自动金属单上止机 Manual metal zipper single metal flat wire top stop machine	2000pcs/18cm/H	0.30KW	220V	0.65X0.40X0.42	50Kg
ZY-411M	半自动金属颗粒料双向迫紧上止机(U型) Manual metal zipper single metal flat wire top stop machine	1000pcs/60cm/H	0.40KW	220V	0.74X0.45X1.02	110Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-403-B	半自动气动花边切断机 Manual closed-end zipper air-operated zig zag cutting machine	4000pcs/18cm/H	0.005KW	220V	0.35X0.25X0.55	30Kg
ZY-411M	半自动金属颗粒料双向迫紧上止机(Y型) Manual metal zipper U-shape double top stop pressing machine	1000pcs/60cm/H	0.40KW	220V	0.74X0.45X1.02	110Kg



金属拉链机械产品介绍 METAL ZIPPER MACHINE INTRODUCTION

ZHENYU 振宇拉链机械
Sold The World More Than Twenty Countries

ZY-305M-G 半自动金属断开一次成型双开迫紧机
ZY-305M-G Manual cutted zipper pin-pin pressing machine



ZY-304M-E 半自动金属断开背式插销固定机
ZY-304M-E Mnaual cutted zipper pin pressing machine



ZY-303-B 半自动一字切断机
ZY-303-B Manual open-end zipper straight cutting machine



ZY-305M-E 半自动金属断开背式方块固定机
ZY-305M-E Mnaual cutted zipper box pressing machine



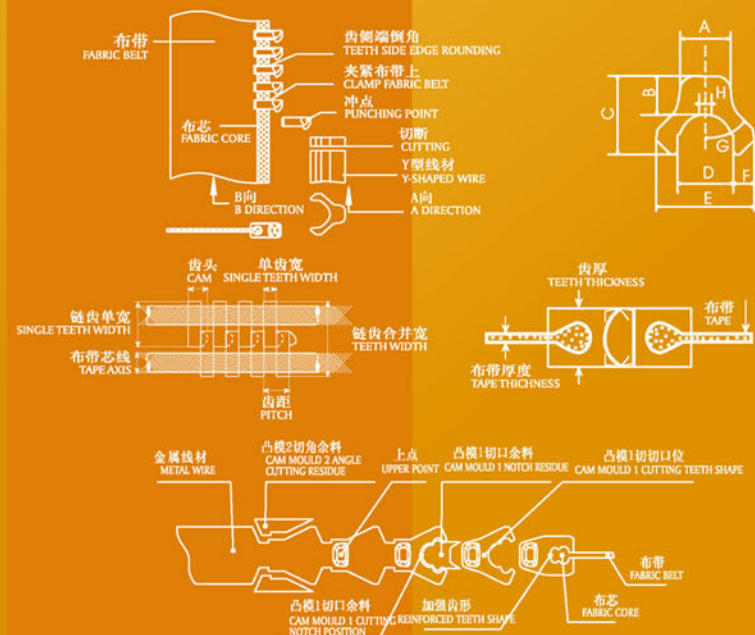
型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-305M-G	半自动金属断开一次成型双开迫紧机 Manual cutted zipper pin-pin pressing machine	1200pcs/60cm/H	0.30KW	220V	0.40X0.30X0.65	80Kg
ZY-303-B	半自动一字切断机 Manual open-end zipper straight cutting machine	1200pcs/60cm/H	0.30KW	220V	0.40X0.30X0.65	80Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-304M-E	半自动金属断开背式插销固定机 Mnaual cutted zipper pin pressing machine	1200pcs/60cm/H	0.30KW	220V	0.40X0.30X0.65	80Kg
ZY-305M-E	半自动金属断开背式方块固定机 Mnaual cutted zipper box pressing machine	1200pcs/60cm/H	0.30KW	220V	0.40X0.30X0.65	80Kg

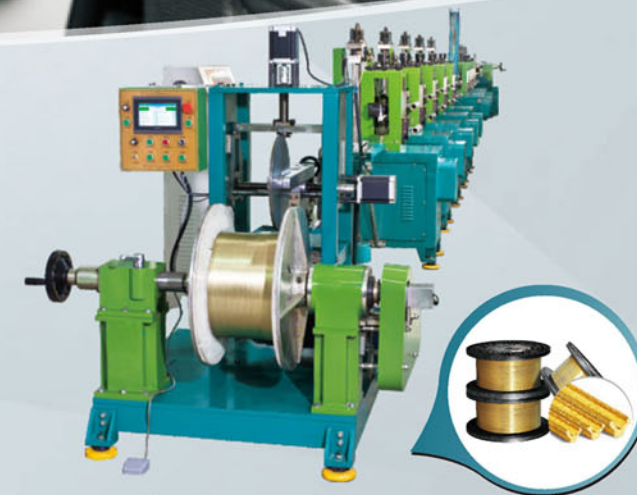
FULLY AUTOMATIC

PRODUCTION PROCESS MACHINERIES FOR
METAL ZIPPER PRE-PROCESSING

金属拉链前加工全自动生产流程设备



金属Y牙系列
METAL Y TEETH SERIES



1

ZY-100 Y牙成型线压延机
Y teeth wire drawing machine

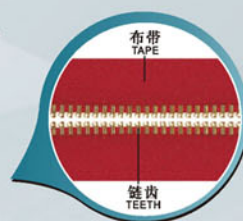
★发明专利号: 201610786601.9



2A

ZY-501M-F Y型齿双转子双边植齿机
Double roll and side Y teeth zipper teeth making machine

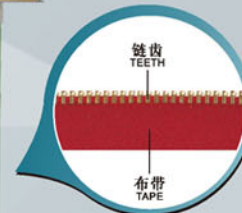
★专利号: 200820189021.2 201220614349.0



2B

ZY-501M-H Y型齿双转子单边植齿机
Single side Y teeth zipper teeth making machine

★专利号: 200820189021.2 201220614349.0





金属Y牙系列
METAL Y TEETH SERIES

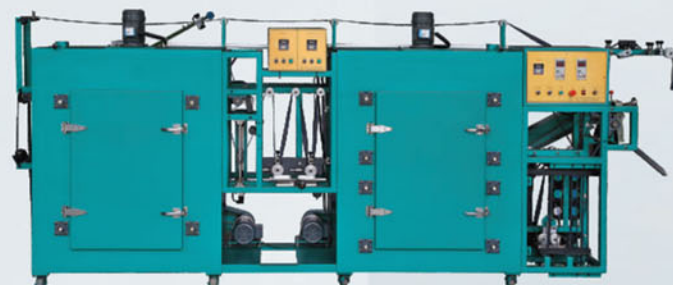
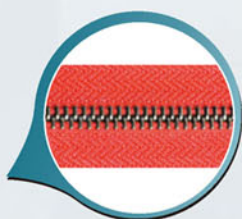
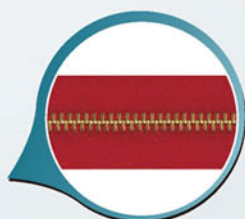


金属玉米牙系列
METAL CORN-TYPE TEETH SERIES



3

ZY-502M-G 全自动金属16轮抛光机
Automatic metal zipper polishing machine (16 rounds)



4

ZY-503M-F 全自动金属烫带、助架二合一机
Automatic metal zipper ironing & lacquering 2-in-1 machine

★专利号: 201420659963.8



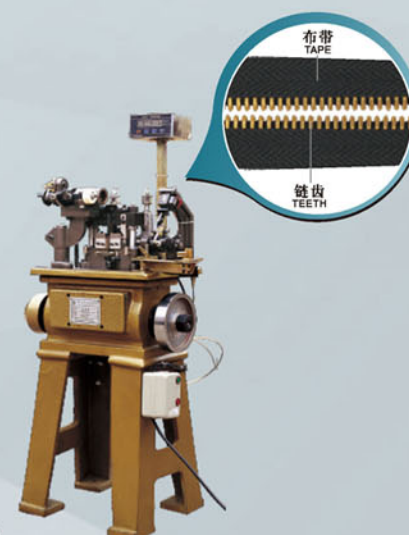
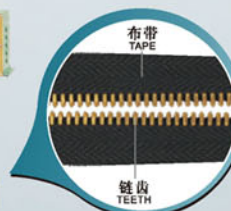
5

ZY-505M 全自动数控百码卷带机
Automatic CNC zipper winding machine



1A

ZY-501M-I 金属双向齿(玉米牙)扁线植齿机
Metal flat wire two way (corn-type teeth) zipper teeth making machine



1B

ZY-501M-L 金属双向齿扁线植齿机
Metal flat wire two way zipper teeth making machine



2

ZY-502M-I 全自动金属8轮牙头抛光机
Automatic metal zipper teeth head polishing machine (8 rounds)



金属玉米牙系列 METAL CORN-TYPE TEETH SERIES

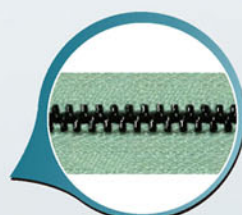
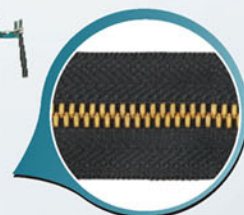


金属颗粒牙系列 METAL PARTICES TEETH SERIES



3

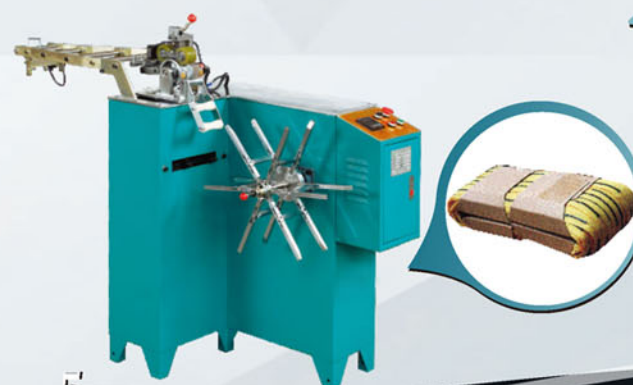
ZY-502M-F 全自动金属24轮抛光机
Automatic metal zipper polishing machine (24 rounds)



4

ZY-503M-F 全自动金属烫带、助架二合一机
Automatic metal zipper ironing & lacquering 2-in-1 machine

★专利号: 201420659963.8



5

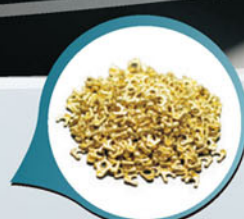
ZY-505M 全自动数控百码卷带机
Automatic CNC zipper winding machine



1

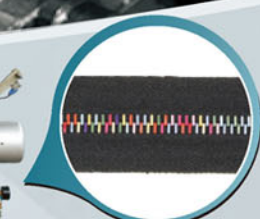
ZY-501M-J 高级金属拉链型材颗粒齿制齿机
High-end metal zipper particles teeth making machine

★发明专利号: 201210117069.3



2

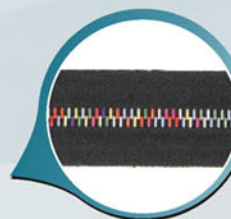
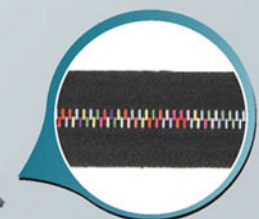
ZY-501M-K 高端金属拉链颗粒齿装配机
Metal particulate teeth zipper assembly machine



3

ZY-502M-L 全自动金属10轮高端颗粒齿拉链压平机
Automatic metal article teeth assembled zipper flattening machine

★专利号: 201620512540.2



4

ZY-503M-F 全自动金属烫带、助架二合一机
Automatic metal zipper ironing & lacquering 2-in-1 machine

★专利号: 201420659963.8



5

ZY-505M 全自动数控百码卷带机
Automatic CNC zipper winding machine

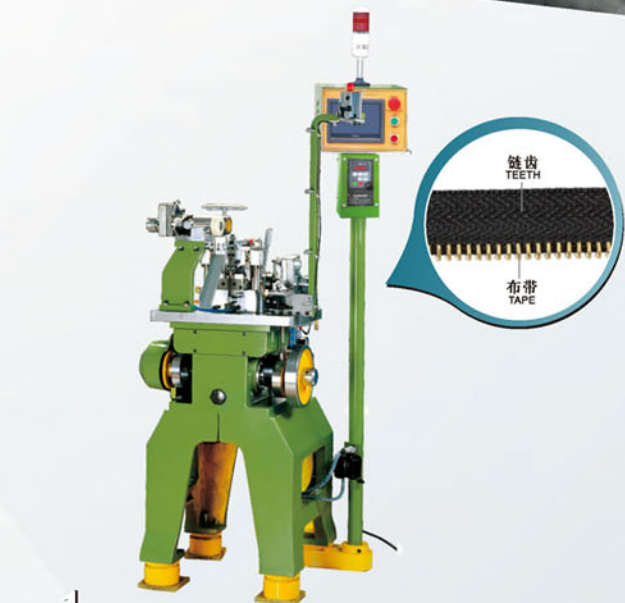




金属欧款牙系列
METAL EURO-TEETH SERIES



金属欧款牙系列
METAL EURO-TEETH SERIES



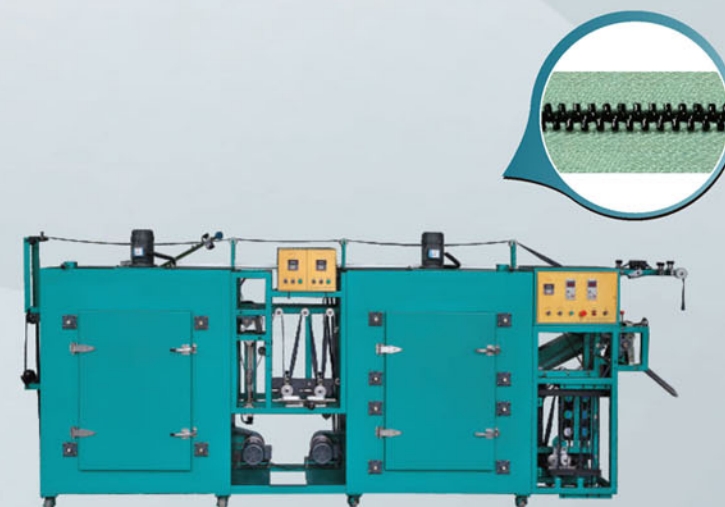
ZY-501M-G 金属欧型齿(欧牙)扁线植齿机
Metal Europe type teeth (Euro-teeth) flat wire teeth making machine



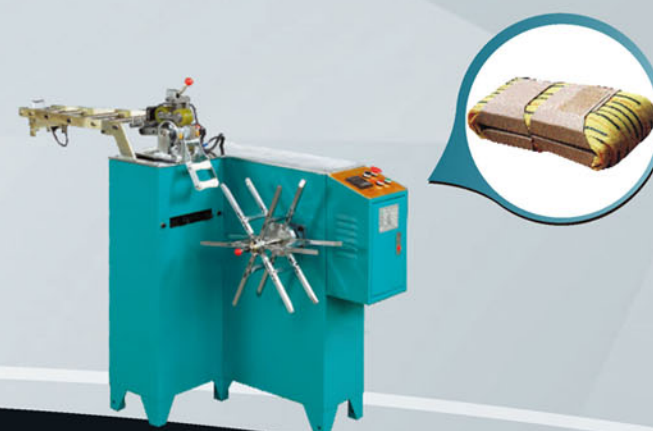
ZY-502M-I 全自动金属8轮牙头抛光机
Automatic metal zipper teeth head polishing machine (8 rounds)



ZY-502M-F 全自动金属24轮抛光机
Automatic metal zipper polishing machine (24 rounds)



ZY-503M-F 全自动金属烫带、助架二合一机
Automatic metal zipper ironing & lacquering 2-in-1 machine
★专利号: 201420659963.8



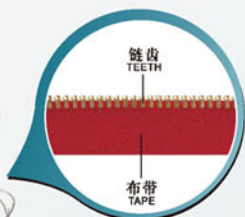
ZY-505M 全自动数控百码卷带机
Automatic CNC zipper winding machine



金属普通牙系列
METAL ORDINARY TEETH SERIES

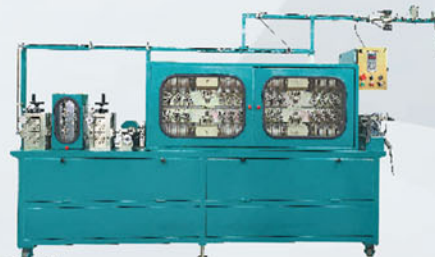


ZY-501M 植齿机
Metal flat wire zipper teeth making machine

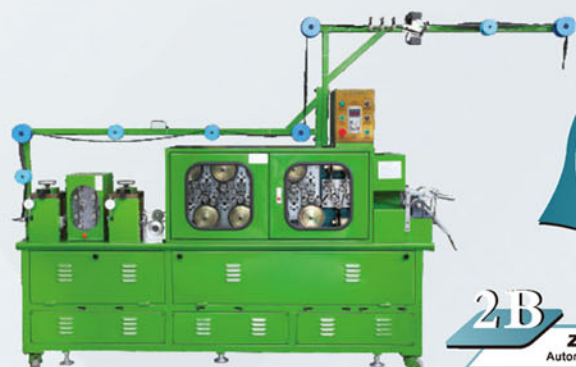


链齿
TEETH

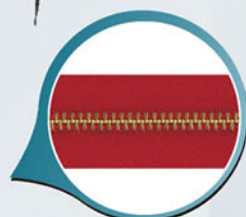
布带
TAPE



ZY-502M-F 全自动金属24轮抛光机
Automatic metal zipper polishing machine (24 rounds)



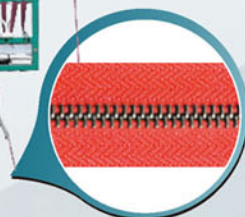
ZY-502M-J 全自动金属12轮抛光机
Automatic metal zipper polishing machine (12 rounds)



2B



ZY-503M-E 全自动金属烫平助架机
Automatic metal zipper ironing & lacquering machine



ZY-505M 全自动数控百码卷带机
Automatic CNC zipper winding machine



METAL ZIPPER

FULLY AUTOMATIC CLOSED END
PRODUCTION PROCESS MACHINERIES
FOR METAL ZIPPER POST PROCESSING
金属拉链后加工全自动闭口生产流程设备



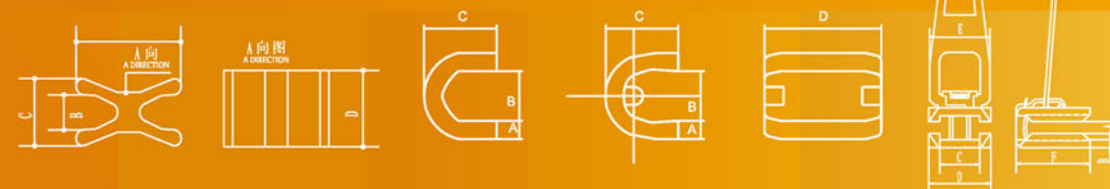
金属闭口拉链成品 规格: 2#-10#
END PRODUCTS OF METAL CLOSED-END ZIPPER TYPE: NO.2-NO.10



工形下止
H-TYPE BOTTOM-STOP

U形上止
U-TYPE TOP-STOP

拉头
SLIDER





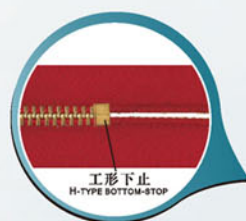
最新金属拉链后加工全自动闭口生产流程设备

LATEST FULLY AUTOMATIC CLOSED END PRODUCTION PROCESS MACHINERIES FOR METAL ZIPPER POST PROCESSING

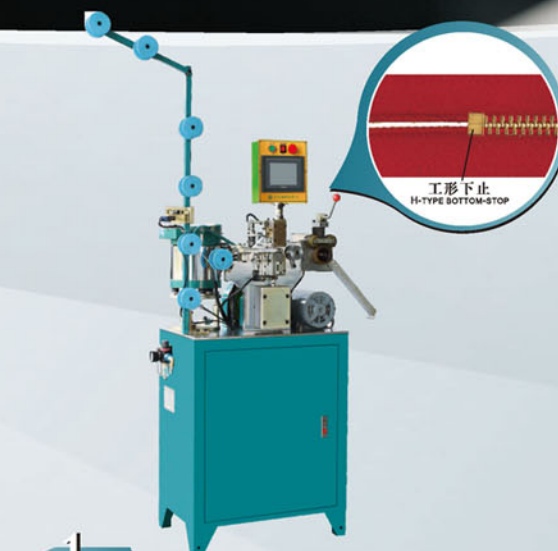
NEW
最新流程设备



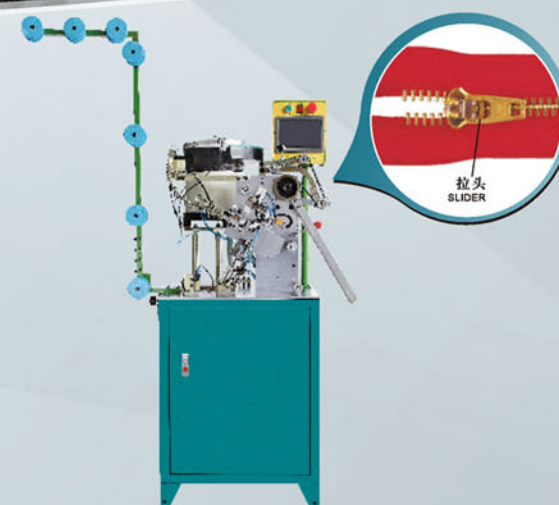
金属闭口拉链成品 规格: 2#-10#
END PRODUCTS OF METAL CLOSED-END ZIPPER TYPE: NO.2-NO.10



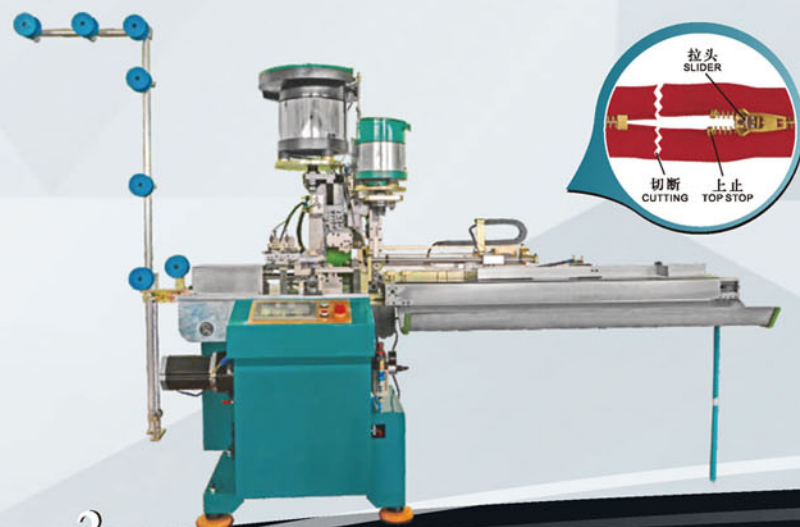
1
ZY-704M-B 全自动工形下止机(III型)
Automatic H-shape bottom stopper pressing machine
★专利号: 200820188949.9



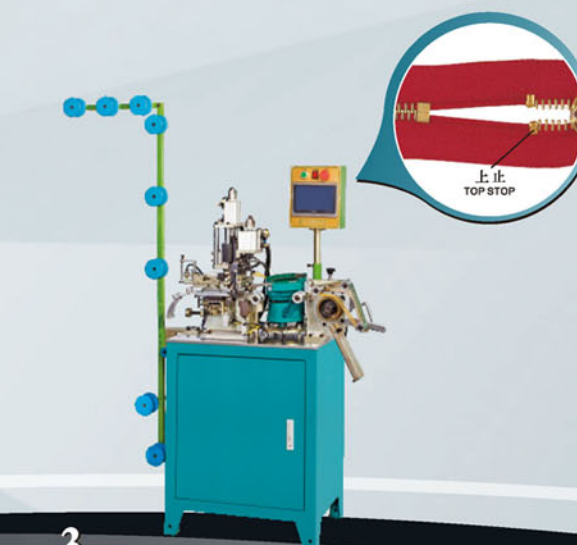
1
ZY-704M-B 全自动工形下止机(III型)
Automatic H-shape bottom stopper pressing machine
★专利号: 200820188949.9



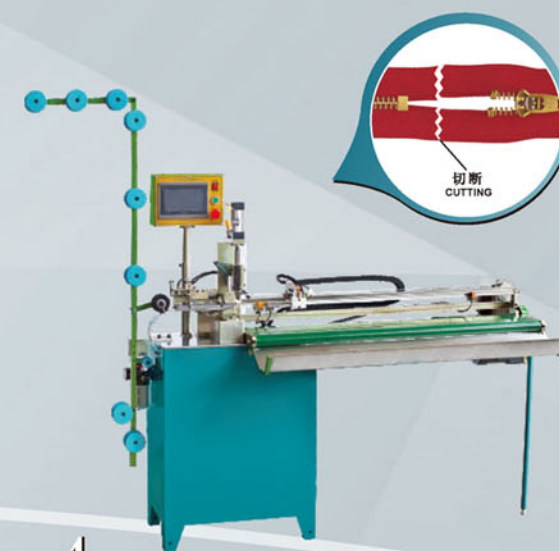
2
ZY-705M 全自动金属弹簧头穿拉头机
Automatic metal zipper fancy puller slider mounting machine
★发明专利号: 201610670234.6



2
ZY-802M 全自动金属穿头、颗粒料双上止、切断机
Automatic metal zipper slider mounting, particle top stop pressing, cutting 3-in-1 machine



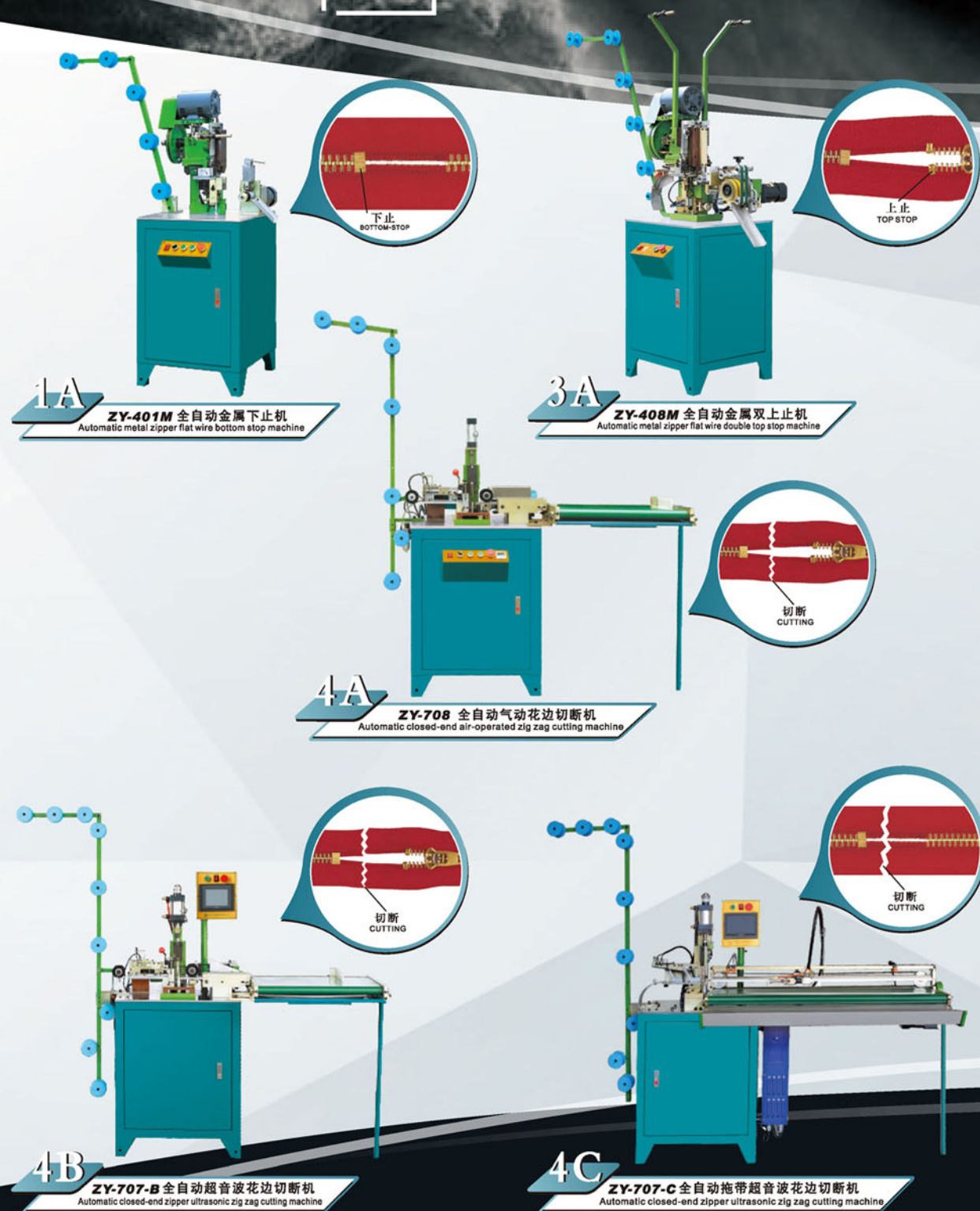
3
ZY-409M-B 全自动金属颗粒料双上止机(II型)
Automatic metal zipper double particle top stop pressing machine (II)
★发明专利号: 201610797816.0



4
ZY-708-B 全自动拖带气动花边切断机
Automatic closed-end zipper towing cutting machine
★专利号: 201620584331.4



可选择性设备
OPTIONAL EQUIPMENT



METAL ZIPPER

FULLY AUTOMATIC OPEN END
PRODUCTION PROCESS MACHINERIES
FOR METAL ZIPPER POST PROCESSING
金属拉链后加工全自动开口生产流程设备



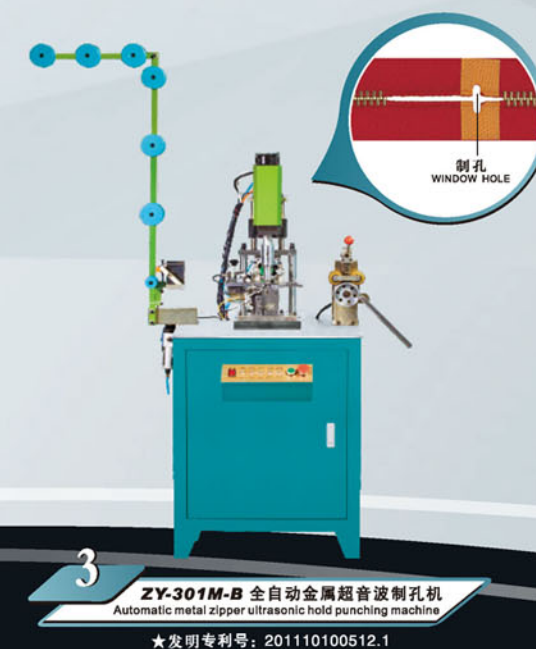
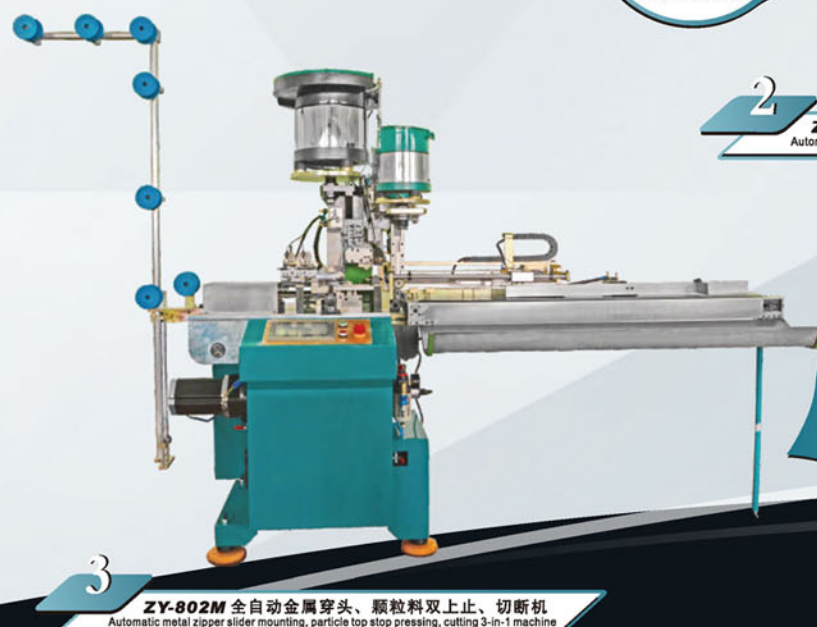
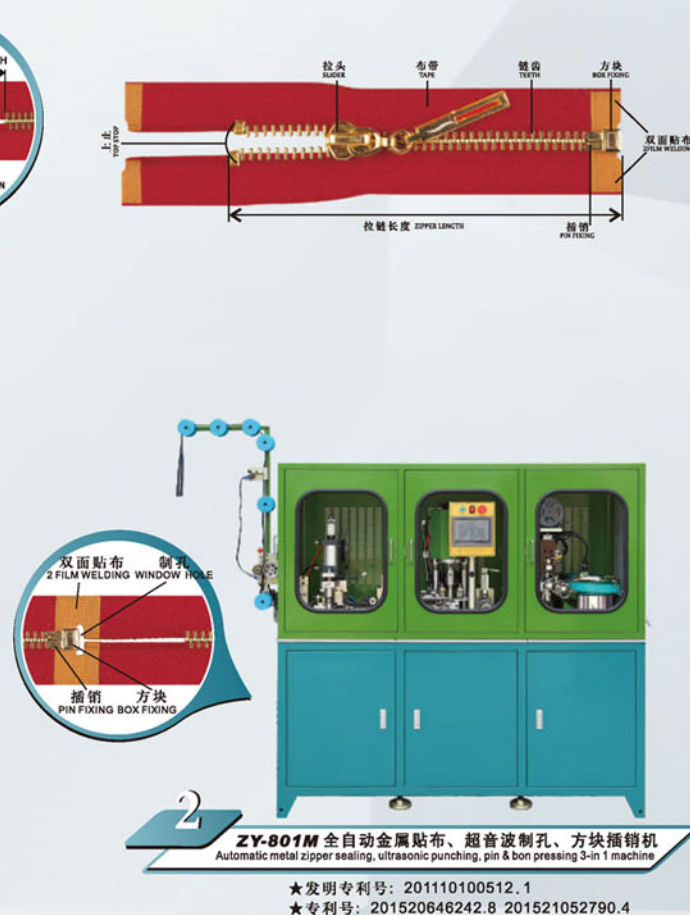


最新金属拉链后加工全自动开口生产流程设备
LATEST FULLY AUTOMATIC OPEN END PRODUCTION PROCESS MACHINERIES
FOR METAL ZIPPER POST PROCESSING



金属拉链后加工全自动开口生产流程设备
FULLY AUTOMATIC OPEN END PRODUCTION PROCESS MACHINERIES
FOR METAL ZIPPER POST PROCESSING

NEW
最新流程设备

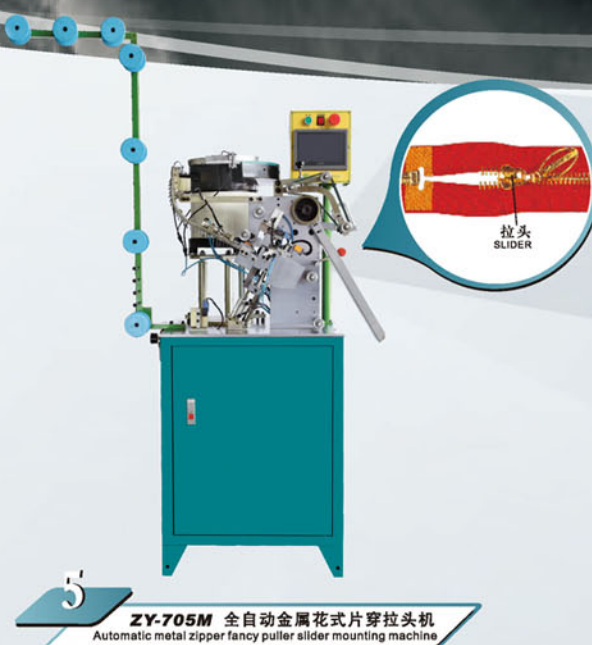
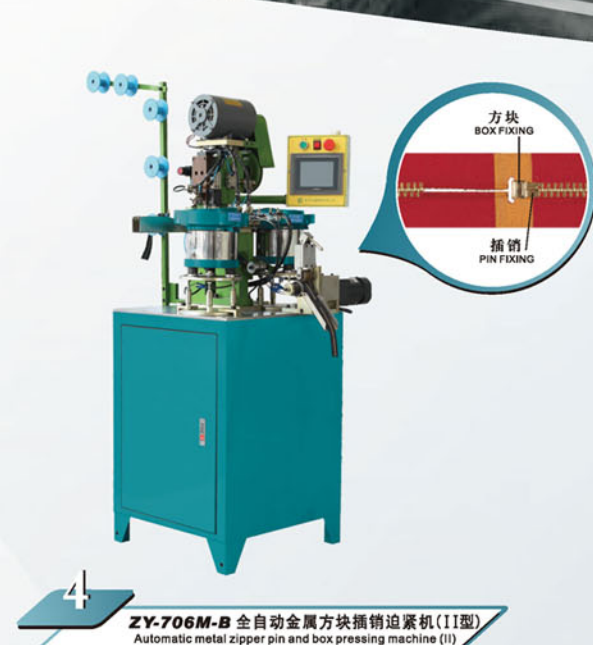




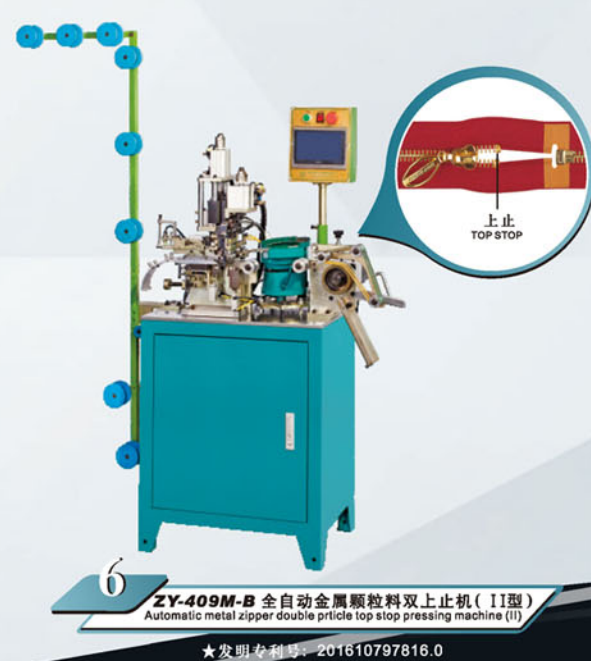
金属拉链后加工全自动开口生产流程设备 FULLY AUTOMATIC OPEN END PRODUCTION PROCESS MACHINERIES FOR METAL ZIPPER POST PROCESSING



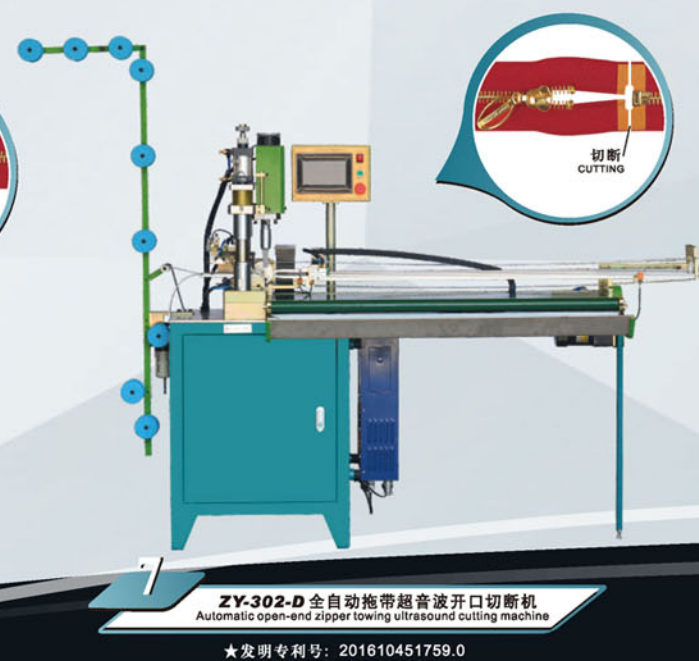
可选择性设备 OPTIONAL EQUIPMENT



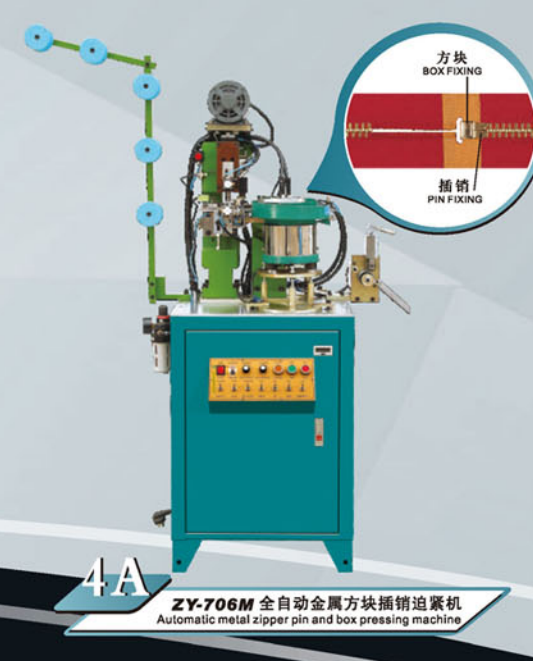
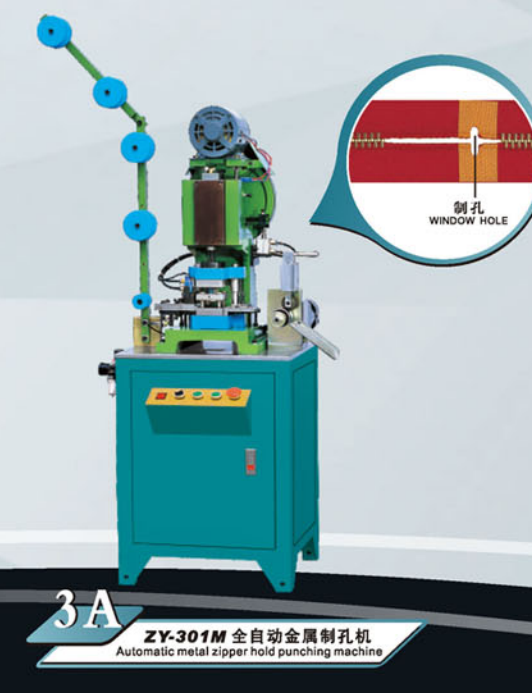
★发明专利号: 201610670234.6



★发明专利号: 201610797816.0



★发明专利号: 201610451759.0
★专利号: 201520584331.4





可选择性设备
OPTIONAL EQUIPMENT



金属拉链后加工全自动双开口生产流程设备
FULLY AUTOMATIC TWO-WAY OPEN END PRODUCTION PROCESS MACHINERIES
FOR METAL ZIPPER POST PROCESSING



6A

ZY-408M 全自动金属双上止机
Automatic metal zipper flat wire double top stop machine



7A

ZY-302-C 全自动拖带开口切断机
Automatic open-end zipper towing cutting machine

★发明专利号: 201610451759.0
★专利号: 201520584331.4



2

ZY-201M-C 全自动金属内贴布机
Automatic metal zipper film sealing machine

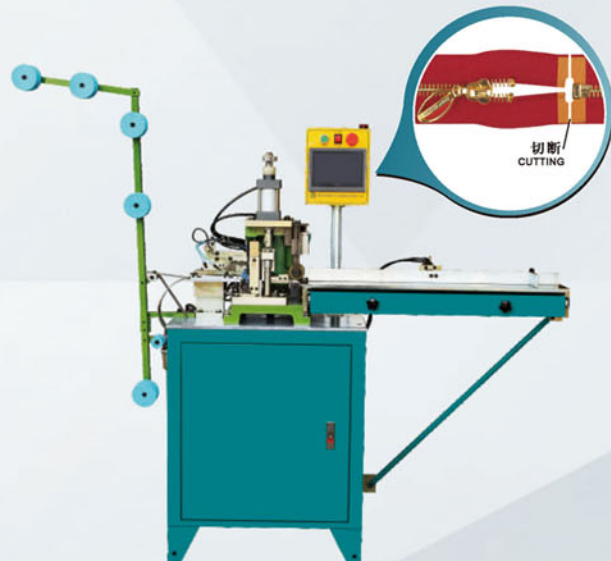
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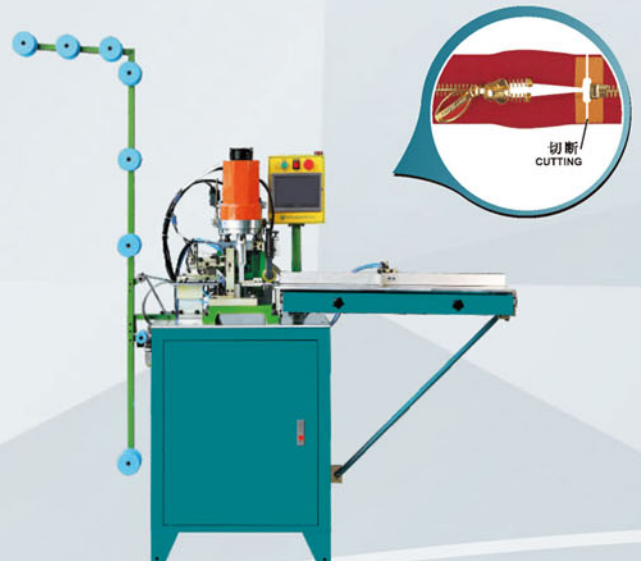
ZY-105M-F 全自动金属数控免修齿定寸除齿机
Automatic metal zipper CNC teeth damaged free gapping machine

★专利号: 201620693349.2



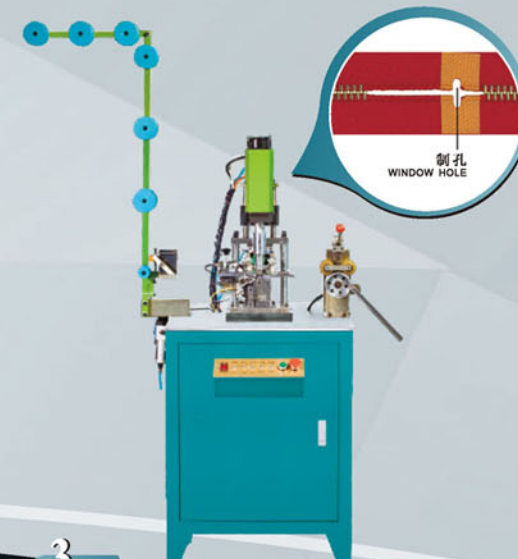
7B

ZY-302 全自动开口切断机
Automatic open-end zipper cutting machine



7C

ZY-302-B 全自动超声波开口切断机
Automatic open-end zipper ultrasonic cutting machine



3

ZY-301M-B 全自动金属超声波制孔机
Automatic metal zipper ultrasonic hold punching machine

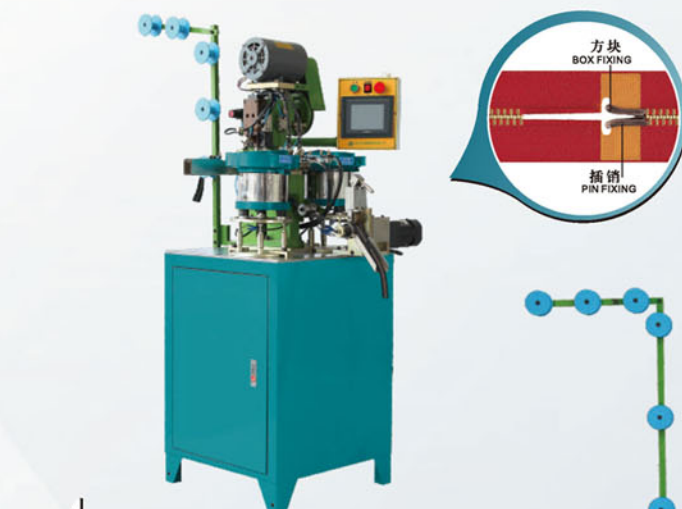
★发明专利号: 201110100512.1



金属拉链后加工全自动双开口生产流程设备 FULLY AUTOMATIC TWO-WAY OPEN END PRODUCTION PROCESS MACHINERIES FOR METAL ZIPPER POST PROCESSING

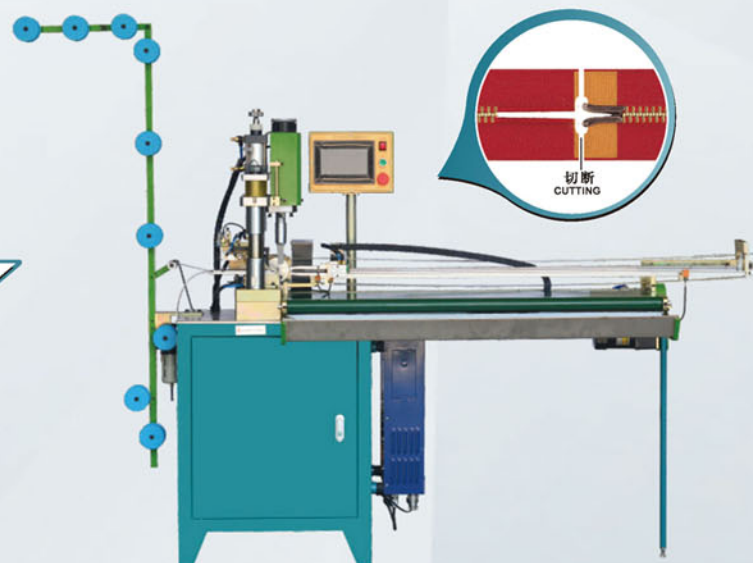


可选择性设备 OPTIONAL EQUIPMENT



4

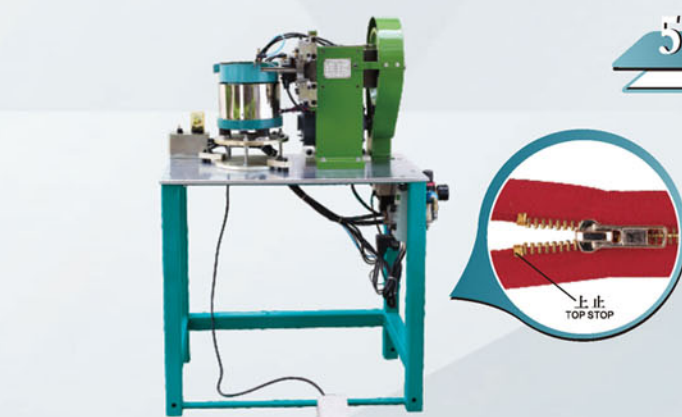
ZY-706M-B 全自动金属双开迫紧机 (II 型)
Automatic metal zipper pin and box pressing machine (II)



5

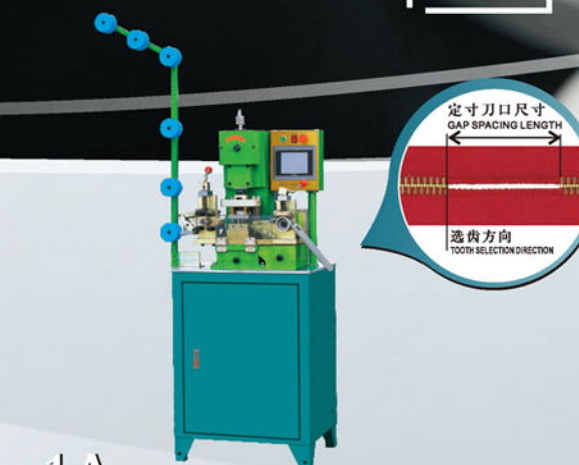
ZY-302-D 全自动拖带超音波开口切断机
Automatic open-end zipper towing ultrasound cutting machine

★发明专利号: 201610451759.0
★专利号: 201520584331.4



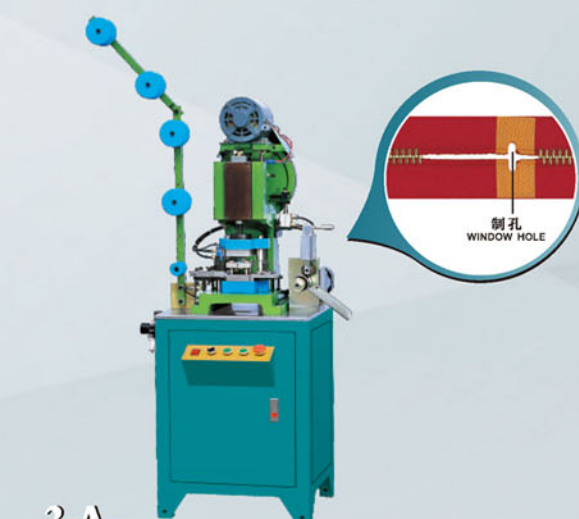
6

ZY-411M 半自动金属颗粒料双向迫紧上止机 (U 型)
Manual metal zipper U-shape double top stop pressing machine



1A

ZY-105M-E 全自动金属数控定寸除齿机
Automatic metal zipper CNC gapping & stripping machine



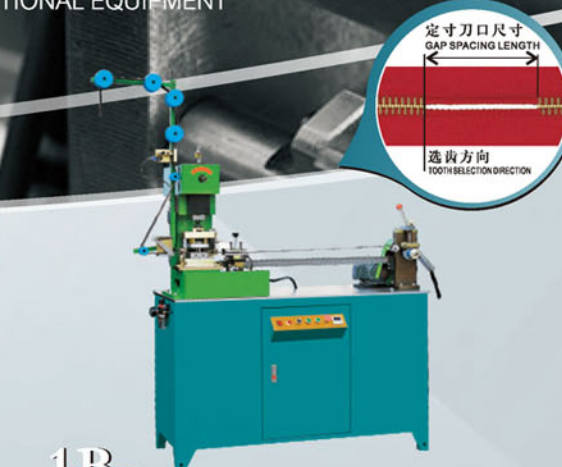
3A

ZY-301M 全自动金属制孔机
Automatic metal zipper hold punching machine



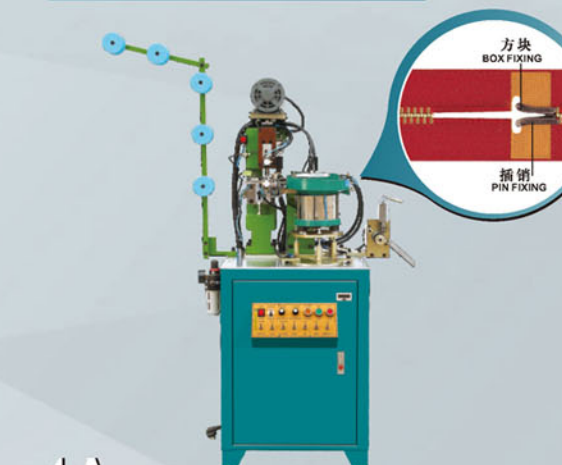
6A

ZY-405M 半自动金属单上止机
Manual metal zipper single metal flat wire top stop machine



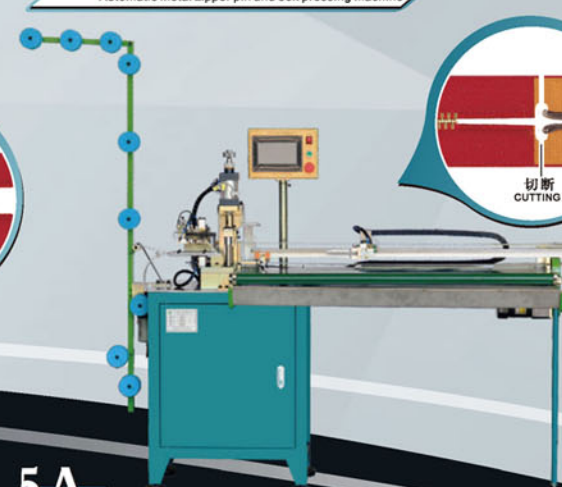
1B

ZY-105M-D 全自动金属定寸除齿机
Automatic metal zipper gapping and stripping machine



4A

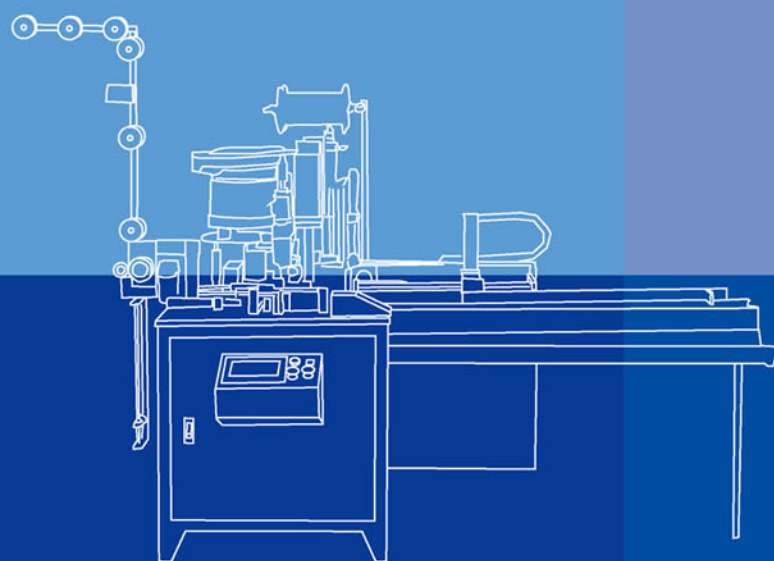
ZY-706M 全自动金属双开迫紧机
Automatic metal zipper pin and box pressing machine



5A

ZY-302-C 全自动拖带开口切断机
Automatic open-end zipper towing cutting machine

★发明专利号: 201610451759.0 ★专利号: 201520584331.4



NYLON ZIPPER

MACHINE INTRODUCTION

尼龙拉链机械产品介绍



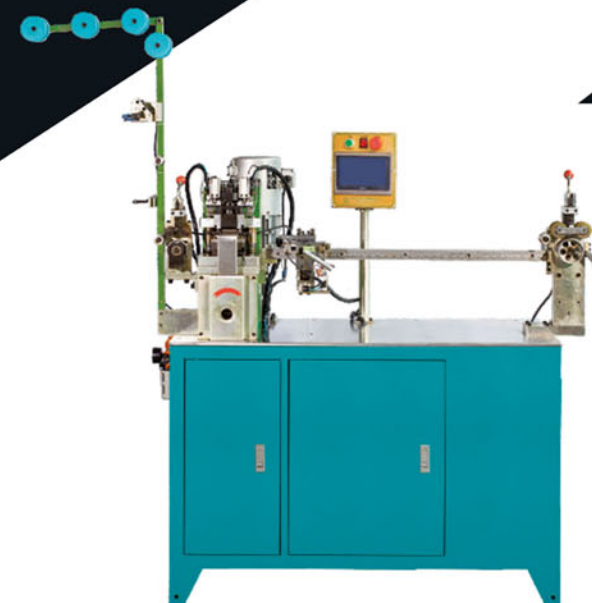
ZHENYU 振宇拉链机械
Sold The World More Than Twenty Countries

ZY-102N-G 全自动尼龙数控定寸除齿机

- 1、创新机械驱动加电子控制一体方式，提高生产产品质量；
- 2、模具采用电子控制自动调节双针定位方式，确保分齿的准确性；
- 3、精密的模具结构可完全清除定寸废齿；免除人工清齿工艺；
- 4、独特的电子马达前后同步驱动方式，适合各种长度拉链；
- 5、多功能电子触屏中文显示操控方式，操作方便易学易懂。

ZY-102N-G Automatic nylon zipper CNC gapping & stripping machine

1. Combining innovative mechanical driving and electronic control, the machine can help improve the quality of products.
2. The positioning of dies is achieved through electronically controlled self-regulated double pins.
3. The precise die makes it possible to clean all the wasted gapping teeth and there is no need for manual cleaning.
4. Unique electric motor simultaneous driving is fit for zippers of different lengths.
5. With multi-functional touch screen display in Chinese for operation.



ZY-102N-E 全自动尼龙微电脑双向定寸除齿机

- 1、采用独特的机头与独特精密的模具结构，拔齿干净，而且修齿左右牙准确，不伤牙齿，不伤布芯，定寸尺寸准确，速度快；
- 2、最短拉链可以生产4.5CM，采用传统钩针定寸配合电子马达，使在2米范围内的拉链尺寸更精准。

ZY-102N-E Automatic nylon zipper micro-computer two-way gapping & stripping machine

1. The use of unique handpiece as well as solid and precise die structure ensures neat tooth plucking, precise trimming without harming tooth or cloth wick as well as accurate gapping size and fast speed.
2. We can produce zipper as short as 4.5 cm. Traditional gapping heart with electric motor make zippers within 2 m more precise in size.

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-102N-G	全自动尼龙数控定寸除齿机 Automatic nylon zipper CNC gapping & stripping machine	3800pcs/18cm/H	0.90KW	380V	1.23X0.50X1.70	230Kg
ZY-102N-E	全自动尼龙微电脑双向定寸除齿机 Automatic nylon zipper micro-computer two-way gapping & stripping machine	2250pcs/60cm/H	0.90KW	380V	1.90X0.51X1.85	250Kg



尼龙拉链机械产品介绍 NYLON ZIPPER MACHINE INTRODUCTION

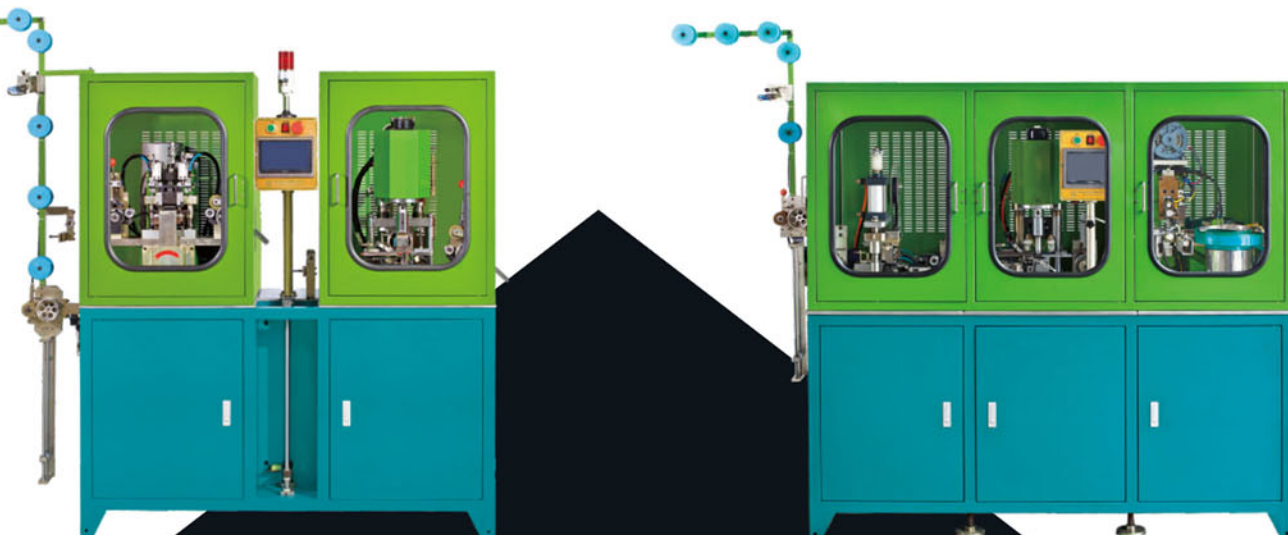
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ZY-102N-F 全自动尼龙数控定寸除齿双向熔齿机

- 1、采用双向免修齿的机体与模具结构，提高了除齿质量与拉链规格的适应性能。
- 2、机电一体化的除齿与熔齿方式，实现真正双向免修齿功能，节省更多人力资源，提高拉链止上的质量。
- 3、定位于第一齿封闭式的音波熔下止方式，下止更牢固更美观；（尼龙：熔化前后齿四点，充分满足U型上止的要求）。
- 4、独特的PC自控编程，实现双机联动一体式动作，更节省人力资源。
- 5、采用电脑触屏操控，结合前后驱动电子马达，尺寸更精确，操作更简单。

ZY-102N-F Automatic nylon zipper CNC gapping, stripping & two-way welding machine

1. The two-way trimming free machine and mold structure help improve the quality of stripping and the adaptability of zippers' specifications.
2. Mechatronics-based stripping and melting methods saves two-way trimming, and therefore saves labor while improving the quality of top stops.
3. First tooth positioning and closed bottom stop melting method with sound wave makes the bottom stop solidier and nicer (nylon: melting four points of both the front and the rear rack, fully satisfying needs of U type top stops).
4. Unique PC automatic control programming enables synchronization between two machines and saves human resource.
5. Controlled by computerized touch screen, and equipped with front and rear simultaneous driving electric motors, the machine can help achieve more precise size and easier operation.



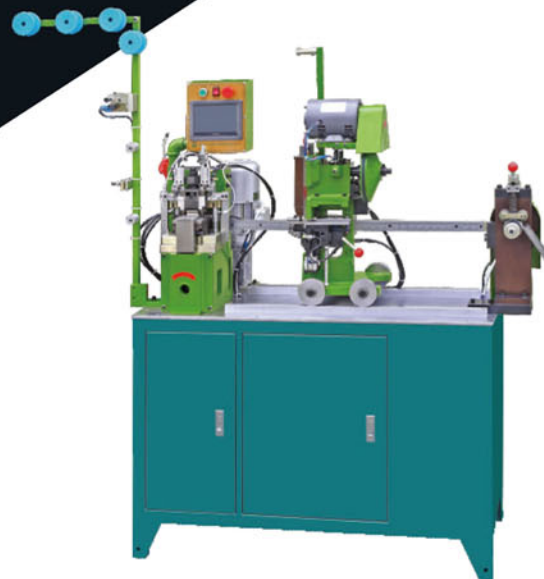
ZY-801N 全自动尼龙贴布、超音波制孔、方块插销机

发明专利号:20111010512.1
专利号:201520646242.8 201521052790.4

- 1、行业首创开尾拉链4合1联合制造机，从而减少工序多次转换的人力及物料的资源损耗。
- 2、全新概念的电脑精确数字控制模式，结合成熟稳定的超音波及相关工序机械结构，从而实现人均产量的高速增长。

ZY-801N Automatic nylon zipper sealing, ultrasonic hole punching, pin and box ressing 3-in-1 machine

1. Pioneer four-in-one open-end zipper making machine reduces human resources and material consumption in shifting procedures.
2. Brand new CNC supplemented with sophisticated and stable ultrasonic structure as well as mechanical structures of other relevant processes achieves rapid growth of output per capita.



ZY-103N-E 全自动尼龙双向定寸除齿下止机

- 1、采用双向免修齿的机身与模具及电控方式，结合独特的定寸与下止同步装置，在提高了除齿质量的同时，实现了传统闭口拉链的升级需求；
- 2、采用电子马达定位，消除歪齿现象。

ZY-103N-E Fully automatic nylon two-way gapping & stripping bottom stop machine

1. The two-way trimming free machine, die and electric control mode, together with the unique synchronous gapping and bottom stop device, can help improve the quality of stripping while meeting the need of updating traditional closed-end zippers.
2. The machine uses electric motors for positioning to ensure the teeth are in lace.

ZY-201N-C 全自动尼龙内贴布机

专利号:201521052790.4

采用新音波系统贴膜更牢，结合销量第一的专利结构，更稳定完美寿命更长，模具与配件损耗更低。

ZY-201N-C Automatic nylon zipper film sealing machine

Adopting a new ultrasonic system that enables more secure film sealing and combing top-selling patented structure, this machine is more stable and has longer service life with lower dies and parts loss rate.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-102N-F	全自动尼龙数控定寸除齿双向熔齿机 Automatic nylon zipper CNC gapping, stripping & two-way welding machine	2200pcs/60cm/H	3.20KW	380V	2.05X0.60X1.80	438Kg
ZY-103N-E	全自动尼龙双向定寸除齿下止机 Fully automatic nylon two-way gapping & stripping bottom stop machine	3600pcs/18cm/H	1.20KW	380V	1.70X0.50X1.70	360Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-801N	全自动尼龙贴布、超音波制孔、方块插销机 Automatic nylon zipper sealing, ultrasonic hole punching, pin and box ressing 3-in-1 machine	1000pcs/60cm/H	4.40KW	380V	2.38X0.70X1.88	670Kg
ZY-201N-C	全自动尼龙内贴布机 Automatic nylon zipper film sealing machine	1200pcs/60cm/H	2.10KW	220V	1.10X0.99X1.85	230Kg



尼龙拉链机械产品介绍 NYLON ZIPPER MACHINE INTRODUCTION

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ZY-802N-B 全自动尼龙穿头、 超音波U型双上止、切断机（开口）

发明专利号:201610512632.5 专利号:201520584180.2

- 1、全新单机三合一功能组合结构，减少占地面积，产品合格率高，提高生产效率；
- 2、连续式三合一工序组合，减少常规生产中各工序的人工转换；
- 3、彩色液晶触屏操作显示器，故障人机对话提示，操作更方便易懂。

ZY-802N-B Automatic nylon open-end zipper slider mounting, ultrasonic double U-shape top stop press and cutting 3-in-1 machine

1. Brand-new standalone three-in-one function combination design reducing occupied area, with high product qualification ratio, improving production efficiency;
2. Three-in-one continuous process combination reducing manual changeover in traditional production process;
3. Color LCD touch-screen display enabling man-machine interaction for faults and more convenient and simple operation.



ZY-802N 全自动尼龙穿头、 超音波U型双上止、切断机（闭口）

专利号:201520584180.2

- 1、全新单机三合一功能组合结构，减少占地面积，产品合格率高，提高生产效率；
- 2、连续式三合一工序组合，减少常规生产中各工序的人工转换；
- 3、彩色液晶触屏操作显示器，故障人机对话提示，操作更方便易懂。

ZY-802N Automatic nylon closed-end zipper slider mounting, ultrasonic double U-shape top stop press and cutting 3-in-1 machine

- 1.the new stand-alone three in one function combined structure, reduce the area, the product qualified rate is high, improve production efficiency
- 2.continuous three in one process combination, reduce the manual conversion of the conventional production process
- 3.color LCD touch screen operation display, man-machine dialogue, the operation is more convenient and easy to understand



ZY-301N 全自动尼龙制孔机

采用自动离合式下冲结构与精密耐用的冲切模具，配合精准的定位停止感应装置，确保制孔效果精准稳定。

ZY-301N Automatic nylon zipper hold punching machine

This machine adopts a bottom punch with an automatic clutch and precise and durable dies, combining positioning limit sensor that ensures precise and stable punching.



ZY-706N-B 全自动尼龙方块插销迫紧机（II型）

- 1、合理式改良方案，更符合工艺生产要求；
- 2、先压后冲式工艺，减少产品变形，穿插更顺畅；
- 3、新改良活动冲针，延长配件使用寿命；
- 4、合理提升物理性能，更加稳定产品质量；
- 5、电脑式触屏操控方式，更灵活方便。

ZY-706N-B Automatic nylon zipper pin and box pressing machine (II)

1. With a reasonable improvement scheme, the machine can better satisfy production requirements of zippers.
2. The process of pressing before punching can help reduce deformation of products and allow smooth insertion.
3. Improved movable pins are used to prolong the service life of accessories.
4. The physical properties of the machine are enhanced to ensure stable quality of products.
5. Controlled by computerized touch screen, the machine is more flexible and convenient.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-802N-B	全自动尼龙穿头、超音波U型双上止、切断机（开口） Automatic nylon open-end zipper slider mounting, ultrasonic double U-shape top stop press and cutting 3-in-1 machine	600pcs/60cm/H	1.80KW	220V	2.60X1.00X1.85	358Kg
ZY-802N	全自动尼龙穿头、超音波U型双上止、切断机（闭口） Automatic nylon closed-end zipper slider mounting, ultrasonic double U-shape top stop press and cutting 3-in-1 machine	650pcs/25cm/H	1.80KW	220V	2.60X1.00X1.85	358Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-301N	全自动尼龙制孔机 Automatic nylon zipper hold punching machine	2500pcs/60cm/H	0.40KW	220V	1.05X0.55X1.85	140Kg
ZY-706N-B	全自动尼龙方块插销迫紧机（II型） Automatic nylon zipper pin and box pressing machine (II)	1200pcs/60cm/H	0.80kW	220V	1.20X0.60X1.85	220Kg



尼龙拉链机械产品介绍 NYLON ZIPPER MACHINE INTRODUCTION

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ZY-706N 全自动尼龙方块插销迫紧机
ZY-706N Automatic nylon zipper pin and box pressing machine



ZY-406N 全自动尼龙上止机

进一步提升稳定性的百分比；适用含花式片的拉头过链方式；包括效果不刮手，不伤拉链位置。

ZY-406N Automatic nylon zipper flat wire top stop machine
The machine further enhances the percentage of stability.
The machine is applicable to slider zipping with fancy puller.
It contains the position which does not scratch hands or harm the zipper.



ZY-705N 全自动尼龙花式片穿拉头机

发明专利号:201610670234.6

- 1、采用电子马达，制动与离合动作更精确，效率更高；
- 2、独特的PC自控编程，稳定性超越千分比；
- 3、智能电脑触屏操控，更易学易懂；
- 4、新开发的震动送料盘，可适用大部分的花式拉头和普通拉头的通用性。

ZY-705N Automatic nylon zipper fancy puller slider mounting machine

- 1.The machine uses electric motors, which ensures more precise braking and clutching and higher efficiency.
- 2.The machine is equipped with unique PC automatic control programming, which makes its stability accurate to permillage.
- 3.Controlled by computerized touch screen, it is easier to learn to operate the machine.
- 4.The newly developed vibration material feeding plate is suitable for most of fancy sliders and compatible with ordinary sliders.

ZY-212N 全自动尼龙U型双上止机

发明专利号:200810084572.7

- 1、行业中唯一使用单焊头，气缸式传送切断，折弯送丝装置；
- 2、独特的电子控制张紧装置，更能使拉链精确停靠上止熔丝位置；
- 3、综合性一体化的过链装置，更适合特殊的高要求尼龙拉链产品；
- 4、电脑式触屏控制易学易懂，中文故障显示方式提高操作效率，简易操作要求。

ZY-212N Automatic nylon zipper U type double top stop pressing machine

1. The machine pioneers the use of single welding head and cylinder transfer, cutting, bending and wire feeding device.
2. Unique electric control and tensioning device enables zippers to precisely stop at the top stop and wire welding position.
3. Comprehensive and integrated zipping device is suitable for special nylon zipper products with high requirements.
4. Computer touch screen control is easy to learn and understand. Fault display in Chinese improves operation efficiency. The operation requirement is simple and easy.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 voltage	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-706N	全自动尼龙方块插销迫紧机 Automatic nylon zipper pin and box pressing machine	1200pcs/60cm/H	0.80KW	220V	1.20X0.60X1.85	220Kg
ZY-705N	全自动尼龙花式片穿拉头机 Automatic nylon zipper fancy puller slider mounting machine	4800pcs/18cm/H	0.80KW	220V	1.35X0.70X1.85	180Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 voltage	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-406N	全自动尼龙上止机 Automatic nylon zipper flat wire top stop machine	3500pcs/18cm/H	0.40KW	220V	1.40X0.65X1.85	120Kg
ZY-212N	全自动尼龙U型双上止机 Automatic nylon zipper U type double top stop pressing machine	1000pcs/18cm/H	1.70KW	220V	1.40X0.80X1.70	224Kg



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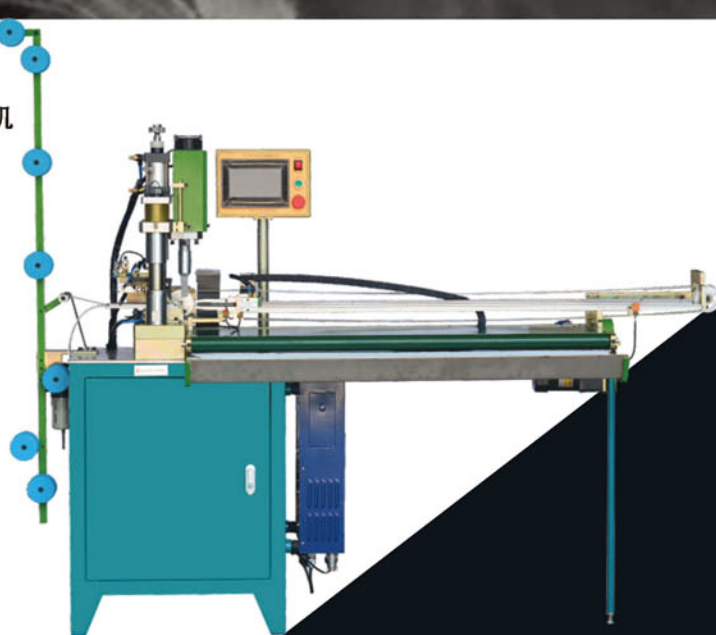
ZY-302-D 全自动拖带超音波开口切断机

发明专利号:201610451759.0 专利号:201520584331.4

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、采用超声波切断设计，有效降低噪音；
- 3、切口焊接美观无毛边，抗水洗性高；
- 4、独特的电控设计，主动分辨长短链，便于分检；
- 5、适用性高，可适用各种花式拉头。

ZY-302-D Automatic open-end zipper towing ultrasound cutting machine

1. Fully automatic manipulator smoothly pulling chain devices;
2. Ultrasound cutting design effectively reducing noise;
3. Smooth welding surface with high water resistance;
4. Unique electric control design automatically identifying long and short chains, convenient for sorting;
5. High applicability, applicable for various pullers.

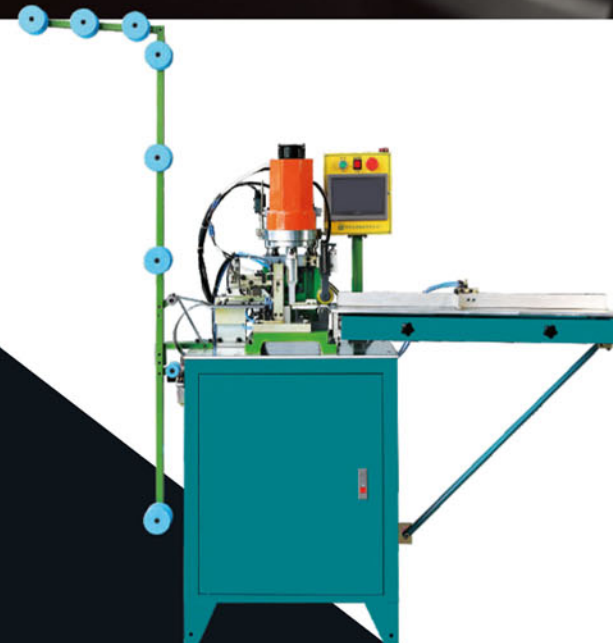


ZY-302-B 全自动超音波开口切断机

- 1、电脑触屏操控，动作更精确，操作更简便；
- 2、结合前后驱动的专利结构，更显稳定性能；
- 3、超音波封闭切口，不散边，不黑边效果；

ZY-302-B Automatic open-end zipper ultrasonic cutting machine

1. Controlled by computerized touched screen, the machine can achieve more precise motions and easier operation.
2. The patented structure of front and rear simultaneous driving helps stabilize the performance of the machine.
3. After ultrasonic closed end cutting, the edge will be neat and will not loose or be stained.



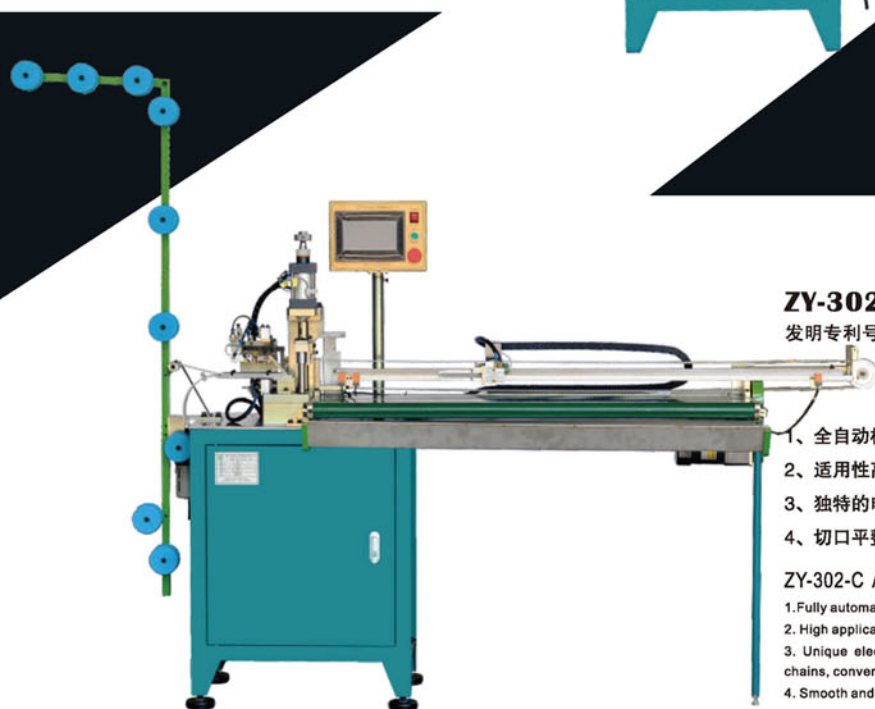
ZY-302-C 全自动拖带开口切断机

发明专利号:201610451759.0 专利号:201520584331.4

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、适用性高，可适用各种花式拉头；
- 3、独特的电控设计，主动分辨长短拉链，便于分检；
- 4、切口平整紧密不起毛。

ZY-302-C Automatic open-end zipper towing cutting machine

1. Fully automatic manipulator smoothly pulling chain devices;
2. High applicability, applicable for various pullers;
3. Unique electric control design automatically identifying long and short chains, convenient for sorting;
4. Smooth and dense cutting, lint-free.



ZY-302 全自动开口切断机

- 1、电脑触屏操控，动作更精确，操作更简便；
- 2、结合前后驱动的专利结构，更显稳定性能。

ZY-302 Automatic open-end zipper cutting machine

1. Controlled by computerized touched screen, the machine can achieve more precise motions and easier operation.
2. The patented structure of front and rear simultaneous driving helps stabilize the performance of the machine.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-302-D	全自动拖带超音波开口切断机 Automatic open-end zipper towing ultrasound cutting machine	1400pcs/60cm/H	1.80KW	220V	2.10X0.73X1.75	237Kg
ZY-302-C	全自动拖带开口切断机 Automatic open-end zipper towing cutting machine	1700pcs/60cm/H	0.40KW	220V	2.10X0.73X1.75	197Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-302-B	全自动超音波开口切断机 Automatic open-end zipper ultrasonic cutting machine	1500pcs/60cm/H	2.00KW	220V	2.12X0.71X1.80	250Kg
ZY-302	全自动开口切断机 Automatic open-end zipper cutting machine	1900pcs/60cm/H	0.40KW	220V	2.12X0.71X1.80	240Kg



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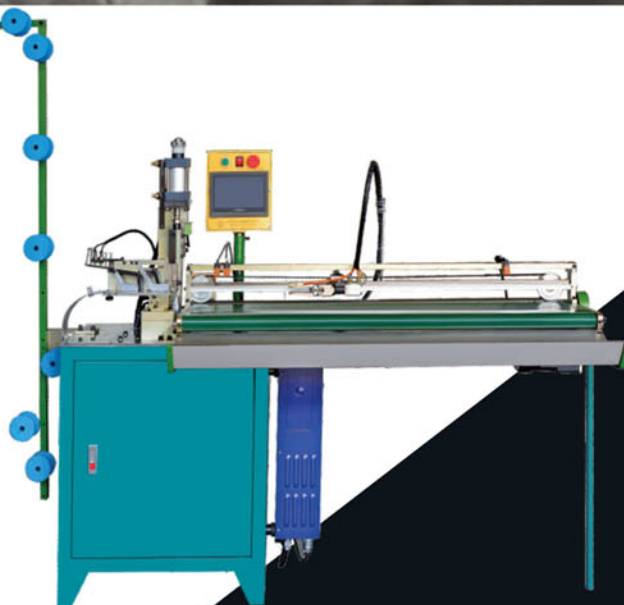
ZY-707-C 全自动拖带超音波花边切断机

专利号:201520584331.4

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、采用超声波切断设计，有效降低噪音；
- 3、切口焊接美观无毛边，抗水洗性高；
- 4、独特的电控设计，主动分辨长短链，便于分检；
- 5、适用性高，可适用各种花式拉头。

ZY-707-C Automatic closed-end zipper ultrasonic zig zag cutting machine

1. Fully automatic manipulator smoothly pulling chain devices;
2. Ultrasound cutting design effectively reducing noise;
3. Smooth welding surface with high water resistance;
4. Unique electric control design automatically identifying long and short chains, convenient for sorting;
5. High applicability, applicable for various pullers.

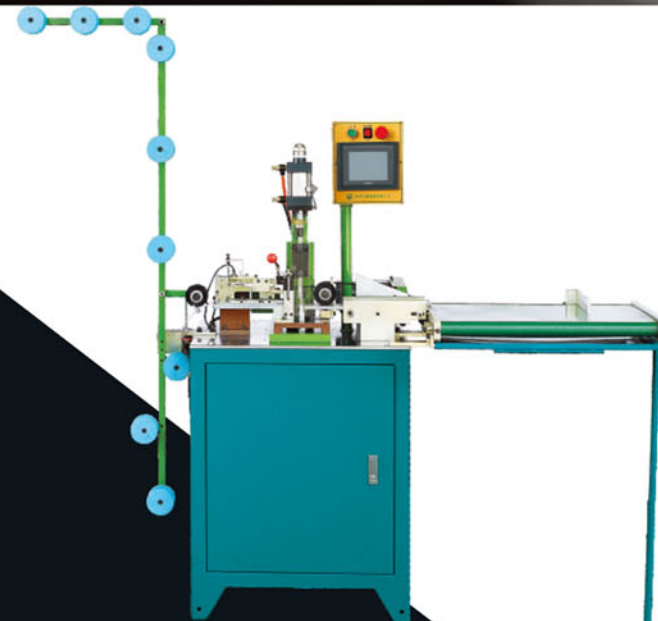


ZY-707-B 全自动超音波花边切断机

- 1、新一代减噪音，环保型设计；
- 2、一键式操控板，操作更简便；
- 3、小功率即用型，绝对减少能耗；
- 4、切口绝对平整，不散边，不黑边特点。

ZY-707-B Automatic closed-end zipper ultrasonic zig zag cutting machine

1. The machine applies a new generation of noise reduction technology and environmentally friendly design.
2. With an one-button control panel, the machine is easier to operate.
3. It's a low-wattage machine that can save a large amount of energy.
4. After cutting, the edge will be neat and will not loose or be stained.



ZY-708-B 全自动拖带气动花边切断机

专利号:201520584331.4

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、适用性高，可适用各种花式拉头；
- 3、独特的电控设计，主动分辨长短拉链，便于分检；
- 4、切口平整紧密不起毛。

ZY-708-B Automatic closed-end zipper towing cutting machine

1. Fully automatic manipulator smoothly pulling chain devices;
2. High applicability, applicable for various pullers;
3. Unique electric control design automatically identifying long and short chains, convenient for sorting;
4. Smooth and dense cutting, lint-free.



ZY-708 全自动气动花边切断机

整机设计精巧，采用低气压的下冲装置，在降低噪音又减少能源损耗。

ZY-708 Automatic closed-end air-operated zig zag cutting machine

With low pressure bottom punch, the whole machine is skillfully designed to reduce noise and save energy.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-707-C	全自动拖带超音波花边切断机 Automatic closed-end zipper ultrasonic zig zag cutting machine	2700pcs/18cm/H	1.80KW	220V	1.80X0.90X1.70	200Kg
ZY-708-B	全自动拖带气动花边切断机 Automatic closed-end zipper towing cutting machine	3000pcs/18cm/H	0.40KW	220V	2.10X0.73X1.75	178Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-707-B	全自动超音波花边切断机 Automatic closed-end zipper ultrasonic zig zag cutting machine	4000pcs/18cm/H	1.75KW	220V	1.80X0.90X1.70	200Kg
ZY-708	全自动气动花边切断机 Automatic closed-end air-operated zig zag cutting machine	5500pcs/18cm/H	0.50KW	220V	1.90X0.75X1.85	170Kg



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ZY-401N 全自动尼龙下止机

ZY-401N Automatic nylon zipper flat wire bottom stop machine



ZY-208N 全自动尼龙超音波熔丝下止机

- 1、本机采用成熟稳定的音波系统，熔合更牢固；
- 2、外贴式可熔下止线，使下止与单丝熔为一体，互补增强下止的物理性能；
- 3、可个性化的下止外观设计，更加特显拉链的完美个性。

ZY-208N Automatic nylon zipper ultrasonic wire welding bottom stop machine

1. The machine applies sophisticated and stable ultrasonic system which makes welding solidier.
2. Outside sticking fusible bottom stop line merges the bottom stop with monofil, which complements and improves the physical performance of bottom stop.
3. Individualized bottom stop appearance design shows the perfect characteristics of zippers.



ZY-401N-B 全自动尼龙双闭口下止机

ZY-401N-B Automatic nylon zipper double closed-end flat wire bottom stop machine



ZY-208N-B 全自动尼龙超音波熔丝双闭口下止机

- 1、本机采用成熟稳定的音波系统，熔合更牢固；
- 2、外贴式可熔下止线，使下止与单丝熔为一体，互补增强下止的物理性能；
- 3、可个性化的下止外观设计，更加特显拉链的完美个性。

ZY-208N-B Automatic nylon zipper double closed-end flat wire bottom stop machine

1. The machine applies sophisticated and stable ultrasonic system which makes welding solidier.
2. Outside sticking fusible bottom stop line merges the bottom stop with monofil, which complements and improves the physical performance of bottom stop.
3. Individualized bottom stop appearance design shows the perfect characteristics of zippers.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-401N	全自动尼龙下止机 Automatic nylon zipper flat wire bottom stop machine	4800pcs/18cm/H	0.40KW	220V	1.20X0.56X1.85	110Kg
ZY-401N-B	全自动尼龙双闭口下止机 Automatic nylon zipper double closed-end flat wire bottom stop machine	1560pcs/60cm/H	0.40KW	220V	1.20X0.56X1.85	110Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-208N	全自动尼龙超音波熔丝下止机 Automatic nylon zipper ultrasonic wire welding bottom stop machine	1300pcs/18cm/H	1.40KW	220V	1.15X1.00X1.85	190Kg
ZY-208N-B	全自动尼龙超音波熔丝双闭口下止机 Automatic nylon zipper double closed-end flat wire bottom stop machine	1000pcs/18cm/H	1.40KW	220V	1.15X1.00X1.85	190Kg



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ZY-604N 全自动尼龙开口注塑机

- 1、采用上下四导柱平行滑动结构，确保工作平台快速升降；
- 2、全自动步进电机拖带，既节省用工又稳定生产效率；
- 3、精密模具拉头电子感应装置，防止生产过程中误伤模具的问题；
- 4、新增液晶显示故障问题及排除方法，可迅速有效排除故障问题。

ZY-604N Automatic open-end plastic pin box injection molding machine

1. Adopting 4 guide pillar up-and-down parallel slide structure, ensuring rapid lift of the working platform;
2. Fully automatic stepper motor and towing ensuring labor-saving and stable efficiency;
3. Precision mould pullers with electronic sensors, preventing moulds from accidentally damage;
4. Liquid-crystal display faults removing methods quickly and effectively removing faults.



ZY-604N-B 全自动尼龙闭口注塑机

- 1、采用上下四导柱平行滑动结构，确保工作平台快速升降；
- 2、全自动步进电机拖带，既节省用工又稳定生产效率；
- 3、全自动机械手自动摘除注塑水口废料装置，再次节省用工成本；
- 4、精密模具拉头电子感应装置，防止生产过程中误伤模具的问题；
- 5、新增液晶显示故障问题及排除方法，可迅速有效排除故障问题。

ZY-604N-B Automatic closed-end plastic bottom stop injection molding machine

1. Adopting 4 guide pillar up-and-down parallel slide structure, ensuring rapid lift of the working platform;
2. Fully automatic stepper motor and towing ensuring labor-saving and stable efficiency;
3. Fully automatic manipulator removing injection nozzles and waste treatment device, further reducing labor cost;
4. Precision mould pullers with electronic sensors, preventing moulds from accidentally damage;
5. Liquid-crystal display faults removing methods quickly and effectively removing faults.



ZY-201N-D 全自动尼龙上下齿熔齿机

采用最成熟稳定的音波结构，熔合定寸后的上齿与下齿齿脚，杜绝因链条移位造成的不良现象，特别适合尼龙U型上止配套使用。

ZY-201N-D Automatic nylon zipper top & bottom teeth welding machine

Adopting the most sophisticated ultrasonic structure to weld tooth foot at the top and bottom stop after gapping to avoid defects due to shift of chain. It is particularly suitable for nylon U type top stop.

ZY-209N 半自动尼龙U型双上止机

ZY-209N Manual nylon zipper U-shape double top stop pressing machine



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-604N	全自动尼龙开口注塑机 Automatic open-end plastic pin box injection molding machine	500pcs/60cm/H	6.00KW	380V	1.72X0.76X2.25	600Kg
ZY-604N-B	全自动尼龙闭口注塑机 Automatic closed-end plastic bottom stop injection molding machine	700pcs/18cm/H	6.00KW	380V	2.20X0.76X2.25	600Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-201N-D	全自动尼龙上下齿熔齿机 Automatic nylon zipper top & bottom teeth welding machine	2400pcs/18cm/H	1.65KW	220V	1.30X0.70X1.80	171Kg
ZY-209N	半自动尼龙U型双上止机 Manual nylon zipper U-shape double top stop pressing machine	650pcs/60cm/H	1.45KW	220V	0.85X0.40X1.40	180Kg



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ZY-403-B 半自动气动花边切断机
ZY-403-B Manual closed-end air-operated
zig zag cutting machine



ZY-304N-E 半自动尼龙断开背式插销固定机
ZY-304N-E Manual nylon cutted zipper pin pressing machine



ZY-303N-C 半自动尼龙冲孔切断机
ZY-303N-C Manual nylon zipper punching & cutting machine



ZY-305N-E 半自动尼龙断开背式方块固定机
ZY-305N-E Manual nylon cutted zipper box pressing machine



ZY-303-B 半自动一字切断机
ZY-303-B Manual open-end zipper straight
cutting machine



ZY-305N-F 半自动尼龙连续一次成型双开迫紧机
ZY-305N-F Manual nylon non-cutted zipper box pressing
machine

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-403-B	半自动气动花边切断机 Manual closed-end air-operated zig zag cutting machine	4000pcs/18cm/H	0.005KW	220V	0.35X0.25X0.55	30Kg
ZY-303N-C	半自动尼龙冲孔切断机 Manual nylon zipper punching & cutting machine	1200pcs/60cm/H	0.30KW	220V	0.40X0.30X0.65	80Kg
ZY-305N-E	半自动尼龙断开背式方块固定机 Manual nylon cutted zipper box pressing machine	1200pcs/60cm/H	0.30KW	220V	0.40X0.30X0.65	80Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-304N-E	半自动尼龙断开背式插销固定机 Manual nylon cutted zipper pin pressing machine	1200pcs/60cm/H	0.30KW	220V	0.40X0.30X0.65	80Kg
ZY-303-B	半自动一字切断机 Manual open-end zipper straight cutting machine	1200pcs/60cm/H	0.30KW	220V	0.40X0.30X0.65	80Kg
ZY-305N-F	半自动尼龙连续一次成型双开迫紧机 Manual nylon non-cutted zipper box pressing machine	1200pcs/60cm/H	0.30KW	220V	0.40X0.30X0.65	80Kg



尼龙拉链机械产品介绍 NYLON ZIPPER MACHINE INTRODUCTION

ZY-305N-G 半自动尼龙断开一次成型双开迫紧机
ZY-305N-G Manual nylon cutted zipper pin-pin pressing machine



ZY-404N 半自动尼龙上止机
ZY-404N Manual nylon zipper top stop machine

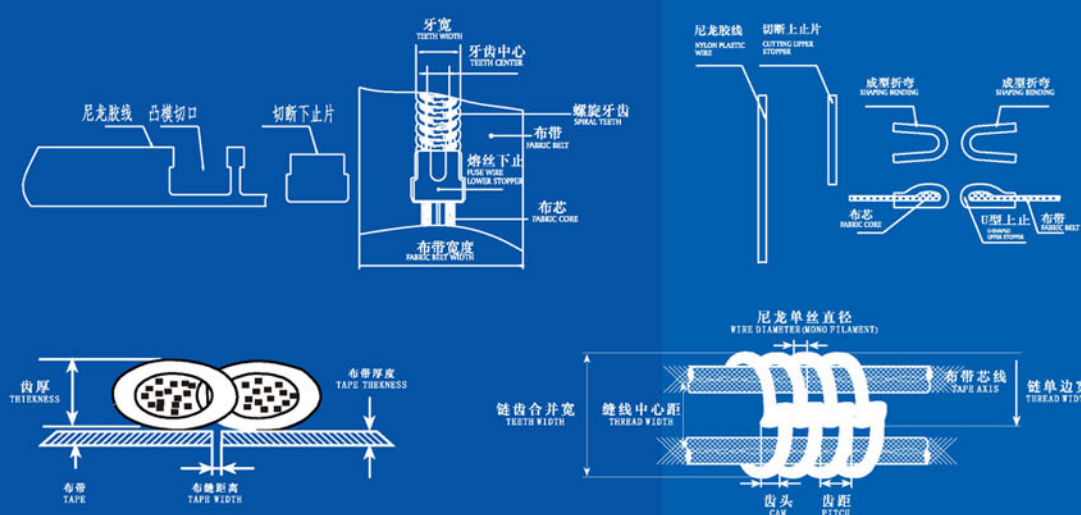
型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-305N-G	半自动尼龙断开一次成型双开迫紧机 Manual nylon cutted zipper pin-pin pressing machine	1200pcs/60cm/H	0.30KW	220V	0.40X0.30X0.65	80Kg
ZY-404N	半自动尼龙上止机 Manual nylon zipper top stop machine	1200pcs/60cm/H	0.30KW	220V	0.50X0.40X0.65	60Kg

NYLON ZIPPER

FULLY AUTOMATIC CLOSED END
PRODUCTION PROCESS MACHINERIES
FOR NYLON ZIPPER POST PROCESSING
尼龙拉链后加工全自动闭口生产流程设备



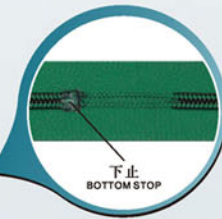
尼龙闭口熔胶线拉链成品
规格: 3# - 10#
END PRODUCTS OF NYLON CLOSED-END
WELDING FILM WIRE ZIPPER
TYPE: NO.3 - NO.10



NEW
最新流程设备



尼龙闭口熔胶线拉链成品
规格: 3# - 10#
END PRODUCTS OF NYLON CLOSED-END
WELDING FILM WIRE ZIPPER
TYPE: NO.3 - NO.10



ZY-102N-G 全自动尼龙数控定寸除齿机
Automatic nylon zipper CNC gapping & stripping machine

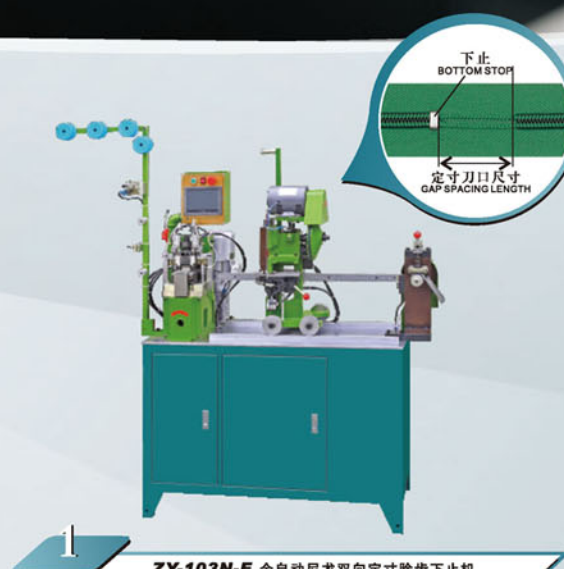
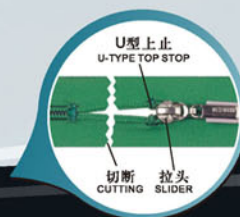


ZY-208N 全自动尼龙超音波熔丝下止机
Automatic nylon zipper ultrasonic wire welding bottom stop machine

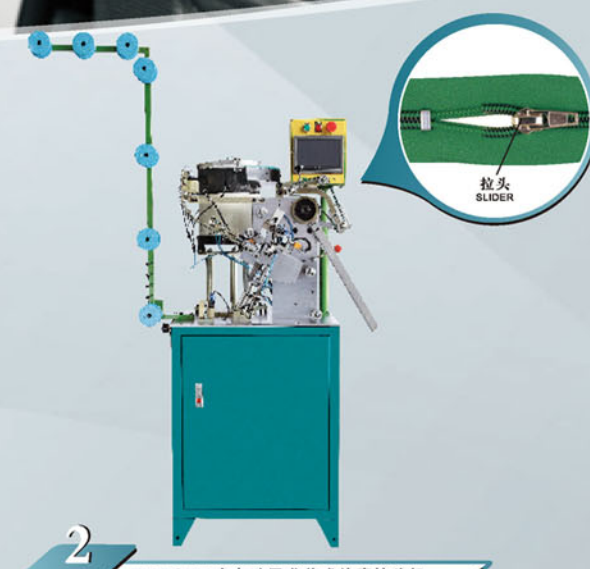


ZY-802N 全自动尼龙穿头、超音波U型双上止、切断机(闭口)
Automatic nylon closed-end zipper slider mounting, ultrasonic double U-shape top stop press and cutting 3-in-1 machine

★专利号: 201520584180.2

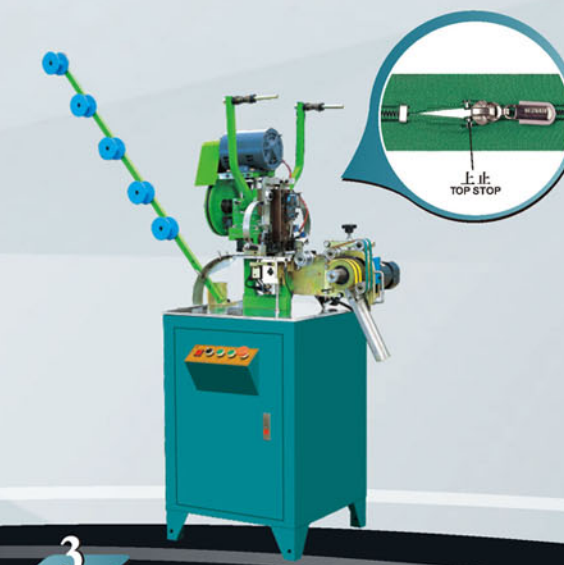


ZY-103N-E 全自动尼龙双向定寸除齿下止机
Fully automatic nylon two-way gapping & stripping bottom stop machine

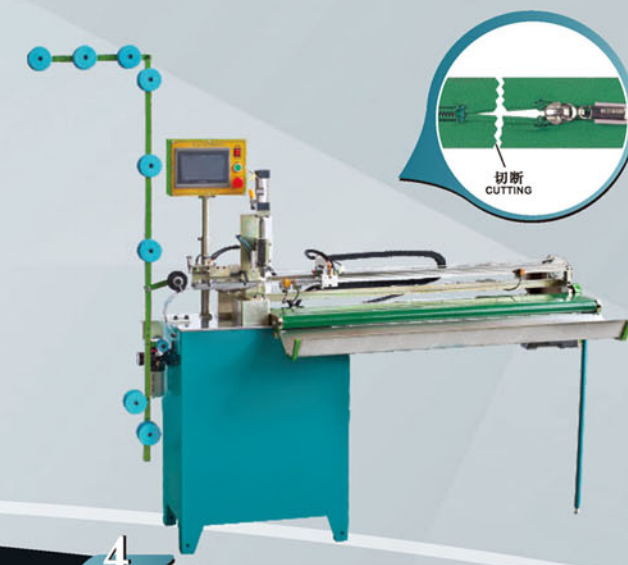


ZY-705N 全自动尼龙花式片穿拉头机
Automatic nylon zipper fancy puller slider mounting machine

★发明专利号: 201610670234.6



ZY-406N 全自动尼龙上止机
Automatic nylon zipper flat wire top stop machine



ZY-708-B 全自动拖带气动花边切断机
Automatic closed-end zipper towing cutting machine

★专利号: 201520584331.4

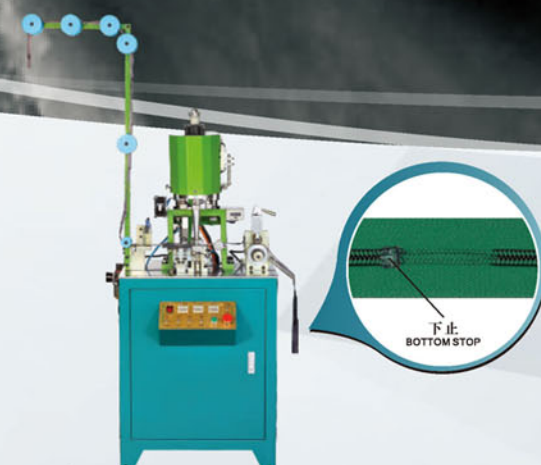


尼龙拉链后加工全自动闭口超声波熔丝
下止、上止生产流程设备

FULLY AUTOMATIC CLOSED END ULTRASONIC WIRE WELDING BOTTOM AND TOP STOP
PRODUCTION PROCESS MACHINERIES



ZY-102N-E 全自动尼龙微电脑双向定寸除齿机
Automatic nylon zipper micro-computer two-way gapping & stripping machine



ZY-208N 全自动尼龙超音波熔丝下止机
Automatic nylon zipper ultrasonic wire welding bottom stop machine



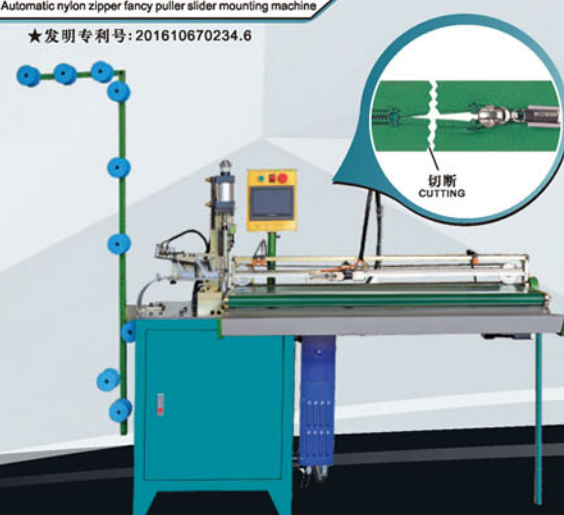
ZY-705N 全自动尼龙花式片穿拉头机
Automatic nylon zipper fancy puller slider mounting machine

★发明专利号: 201610670234.6



ZY-212N 全自动尼龙U型双上止机
Automatic nylon zipper U type double top stop pressing machine

★发明专利号: 200810084572.7



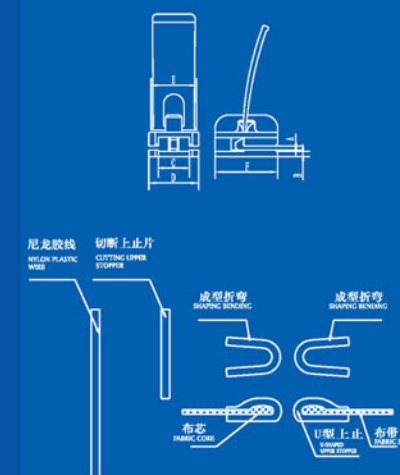
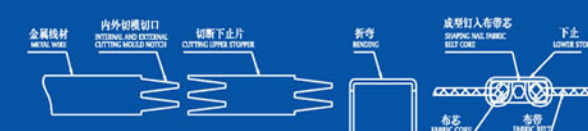
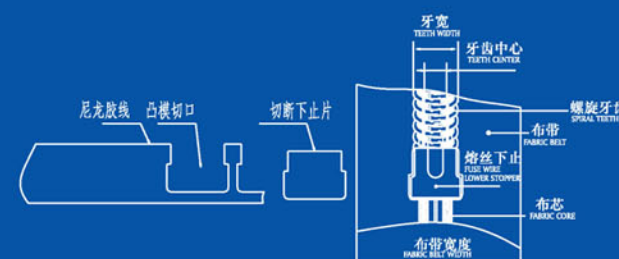
ZY-707-C 全自动拖带超音波花边切断机
Automatic closed-end zipper ultrasonic zig zag cutting machine

★专利号: 201520584331.4

NYLON ZIPPER

FULLY AUTOMATIC TWO-WAY CLOSED END
PRODUCTION PROCESS MACHINERIES
FOR NYLON ZIPPER POST PROCESSING

尼龙拉链后加工全自动双闭口生产流程设备

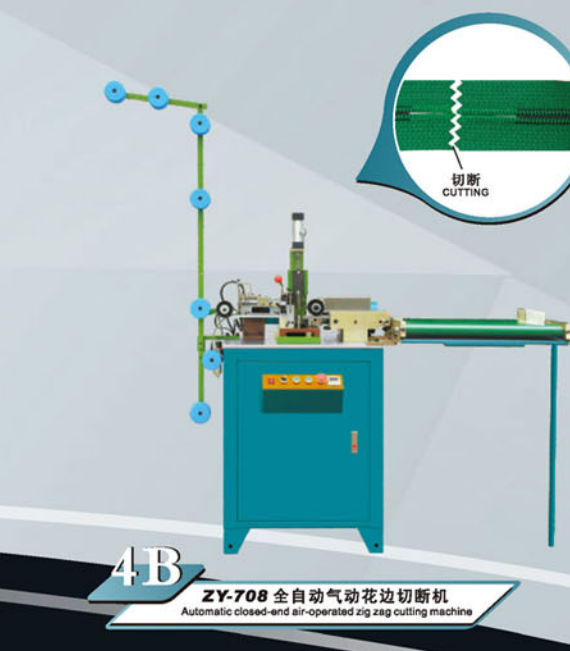
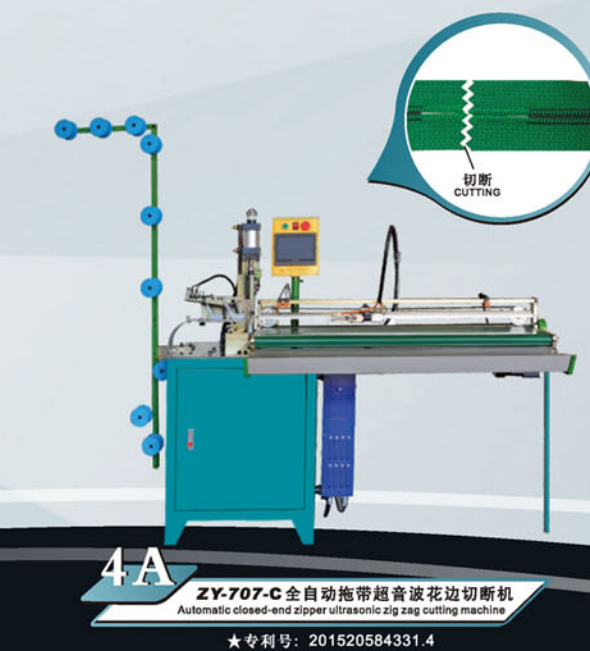
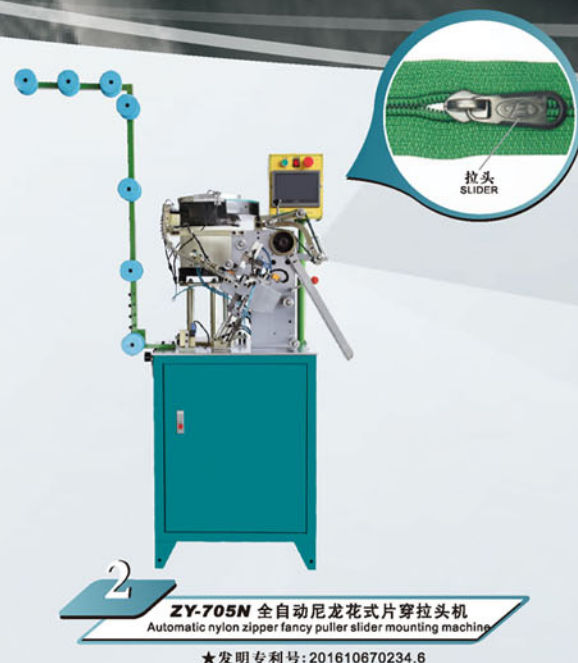
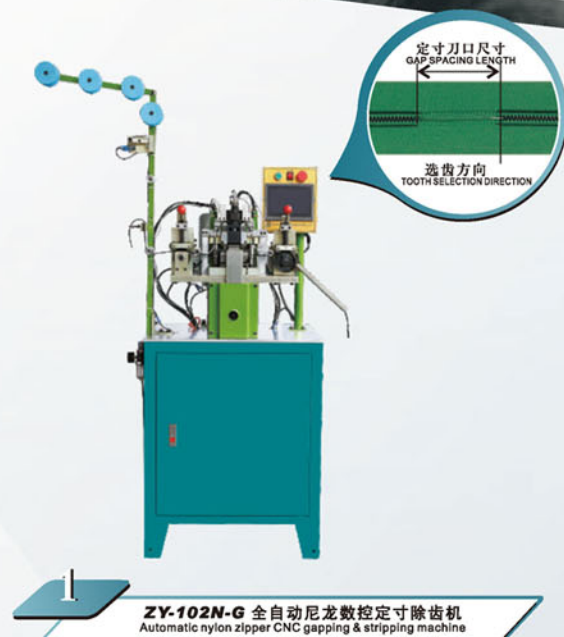




尼龙拉链后加工全自动双闭口生产流程设备 FULLY AUTOMATIC TWO-WAY CLOSED END PRODUCTION PROCESS MACHINERIES FOR NYLON ZIPPER POST PROCESSING



可选择性设备
OPTIONAL EQUIPMENT



FULLY AUTOMATIC OPEN END
PRODUCTION PROCESS MACHINERIES
FOR NYLON ZIPPER POST PROCESSING
尼龙拉链后加工全自动开口生产流程设备



最新尼龙拉链后加工全自动开口生产流程设备
LATEST FULLY AUTOMATIC OPEN END PRODUCTION PROCESS MACHINERIES FOR NYLON ZIPPER POST PROCESSING

NEW
最新流程设备



★发明专利号: 201610512632.5
★专利号: 201520584180.2



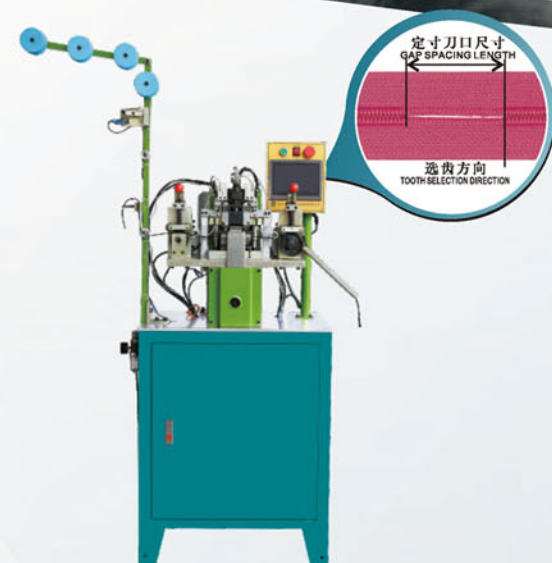
尼龙拉链后加工全自动开口生产流程设备

FULLY AUTOMATIC OPEN END PRODUCTION PROCESS MACHINERIES FOR NYLON ZIPPER POST PROCESSING

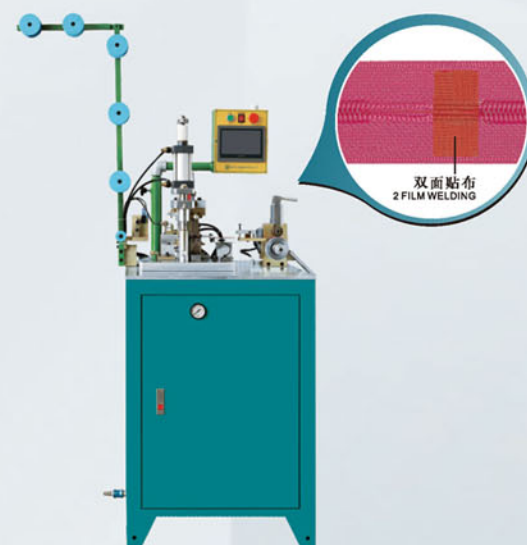


尼龙拉链后加工全自动开口生产流程设备

FULLY AUTOMATIC OPEN END PRODUCTION PROCESS MACHINERIES FOR NYLON ZIPPER POST PROCESSING

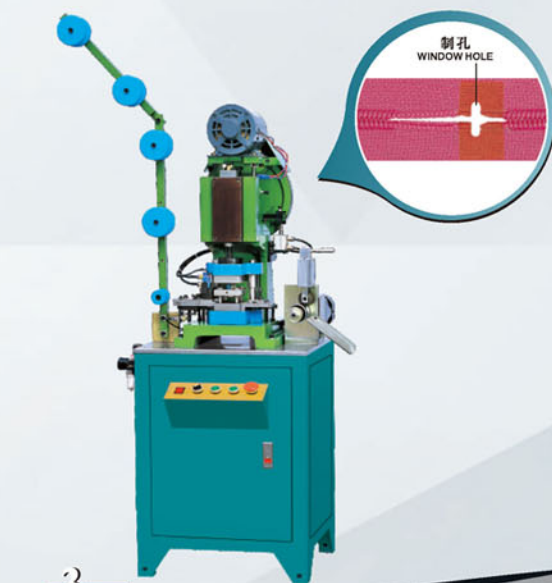


ZY-102N-G 全自动尼龙数控定寸除齿机
Automatic nylon zipper CNC gapping & stripping machine

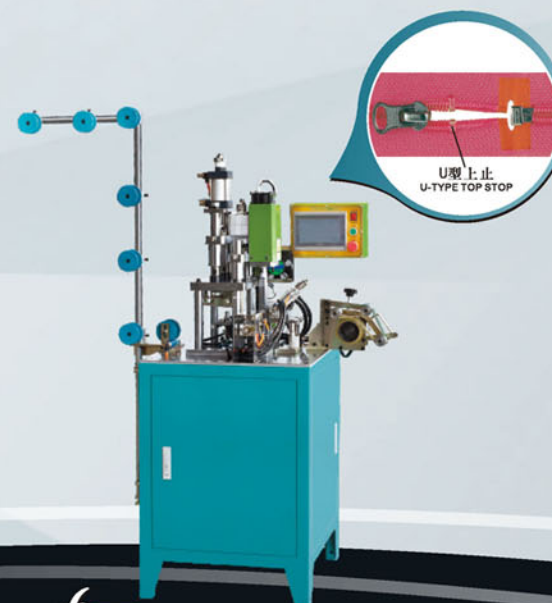


ZY-201N-C 全自动尼龙内贴布机
Automatic nylon zipper film sealing machine

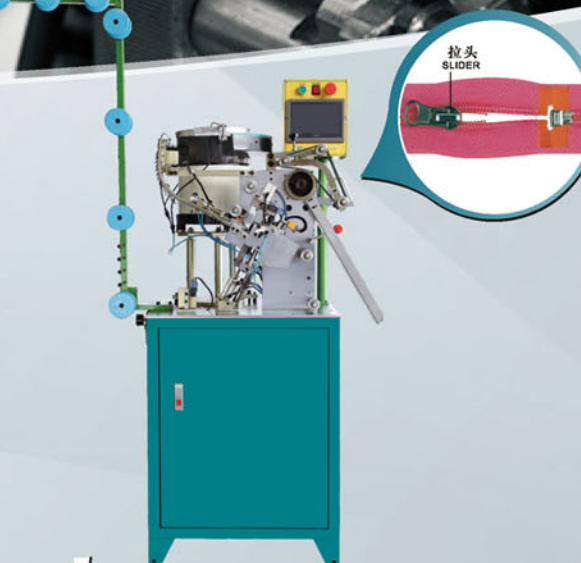
★专利号: 201521052790.4



ZY-301N 全自动尼龙制孔机
Automatic nylon zipper hold punching machine

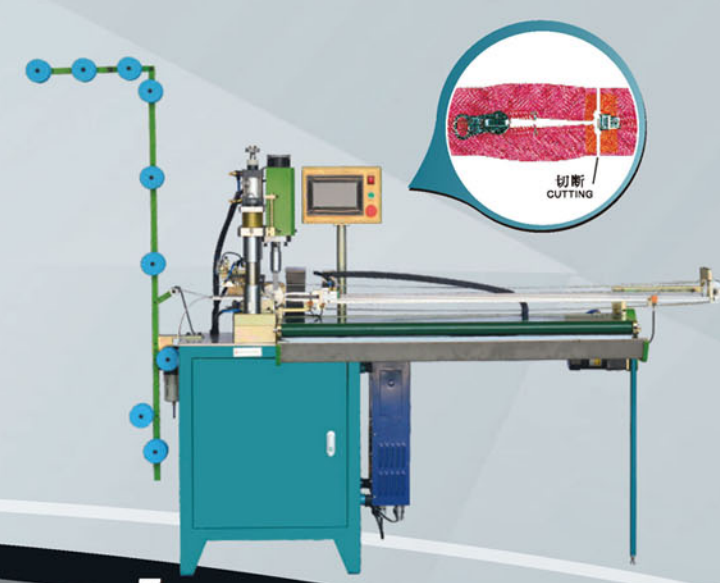


ZY-706N-B 全自动尼龙方块插销压紧机(II型)
Automatic nylon zipper pin and box pressing machine (II)



ZY-705N 全自动尼龙花式片穿拉头机
Automatic nylon zipper fancy puller slider mounting machine

★发明专利号: 201610670234.6



ZY-212N 全自动尼龙U型双上止机
Automatic nylon zipper U type double top stop pressing machine

★发明专利号: 200810084572.7

ZY-302-D 全自动拖带超音波开口切断机
Automatic open-end zipper towing ultrasound cutting machine

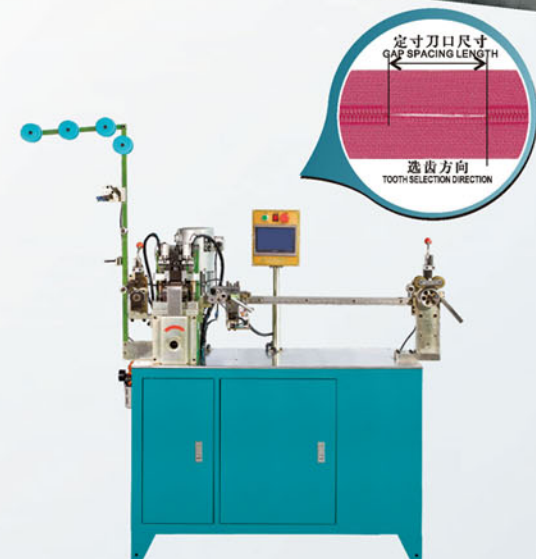
★发明专利号: 201610451759.0
★专利号: 201520584331.4



可选择性设备
OPTIONAL EQUIPMENT



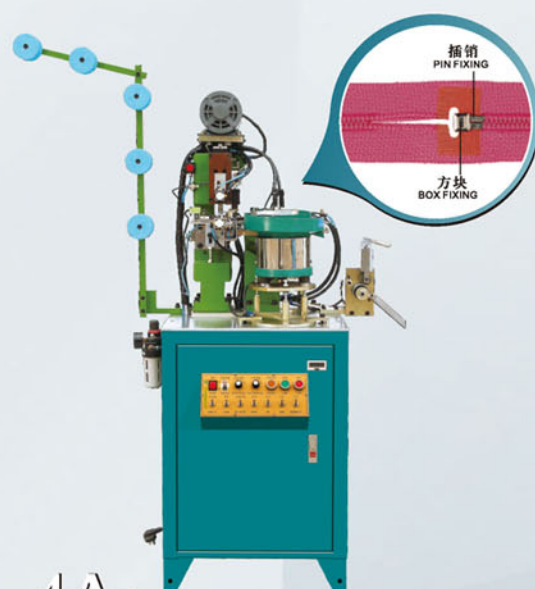
可选择性设备
OPTIONAL EQUIPMENT



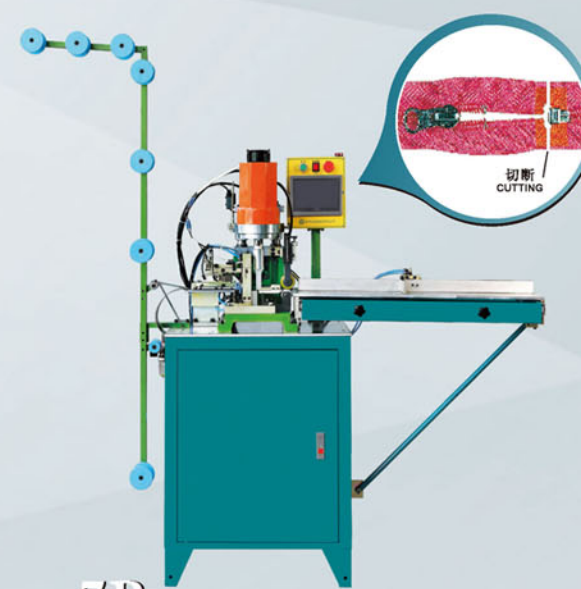
1A **ZY-102N-E** 全自动尼龙微电脑双向定寸除齿机
Automatic nylon zipper micro-computer two-way gapping & stripping machine



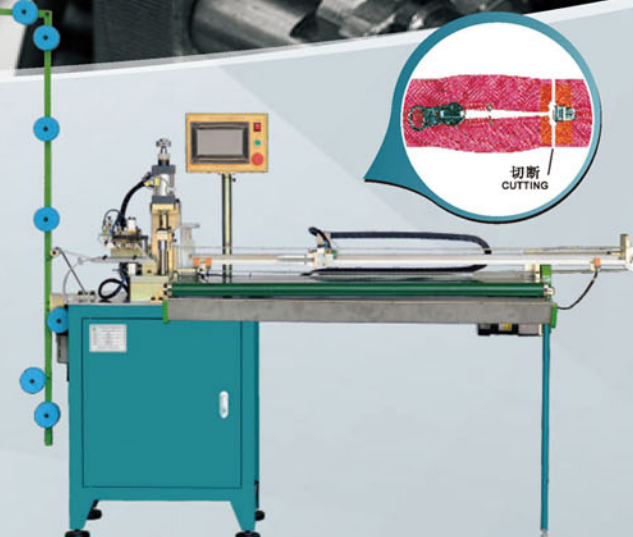
6A **ZY-406N** 全自动尼龙上止机
Automatic nylon zipper flat wire top stop machine



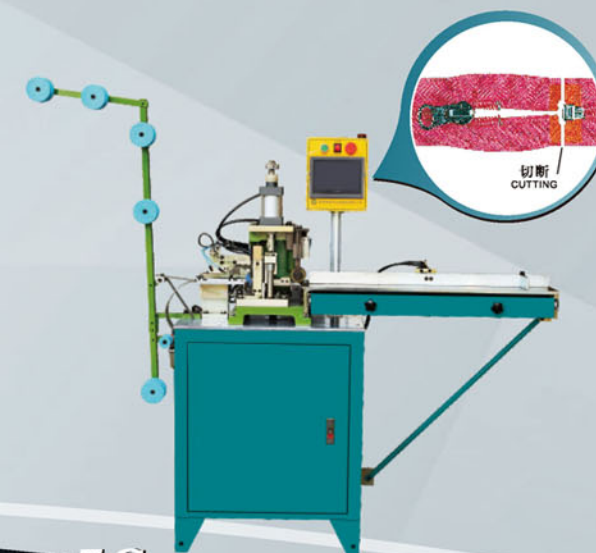
4A **ZY-706N** 全自动尼龙方块插销压紧机
Automatic nylon zipper pin and box pressing machine



7B **ZY-302-B** 全自动超声波开口切断机
Automatic open-end zipper ultrasonic cutting machine



7A **ZY-302-C** 全自动拖带开口切断机
Automatic open-end zipper towing cutting machine
★发明专利号: 201610451759.0
★专利号: 201520584331.4



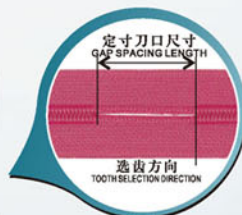
7C **ZY-302** 全自动开口切断机
Automatic open-end zipper cutting machine



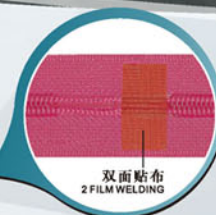
尼龙拉链后加工全自动双开口生产流程设备 FULLY AUTOMATIC TWO-WAY OPEN END PRODUCTION PROCESS MACHINERIES FOR NYLON ZIPPER POST PROCESSING



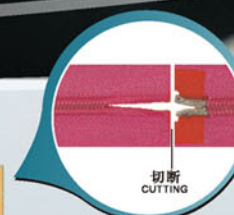
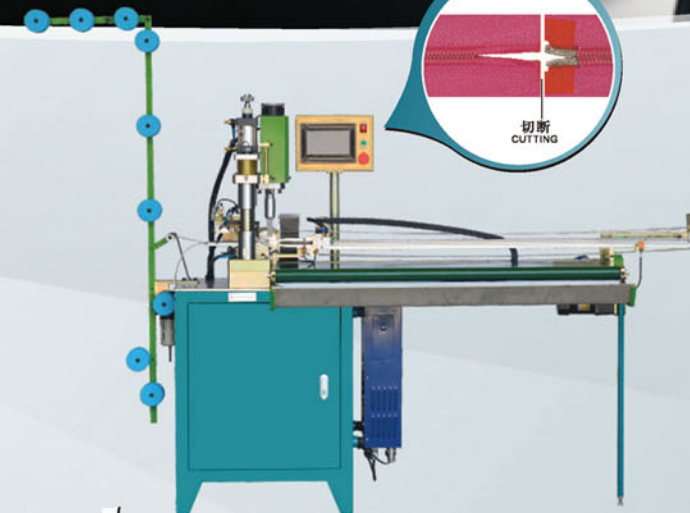
可选择性设备
OPTIONAL EQUIPMENT



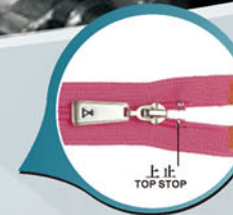
1 **ZY-102N-G** 全自动尼龙数控定寸除齿机
Automatic nylon zipper CNC gapping & stripping machine



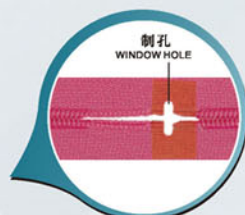
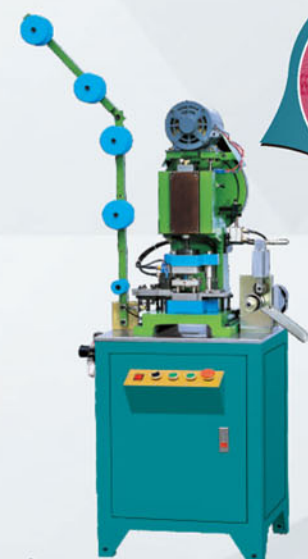
2 **ZY-201N-C** 全自动尼龙内贴布机
Automatic nylon zipper film sealing machine
★专利号: 201521052790.4



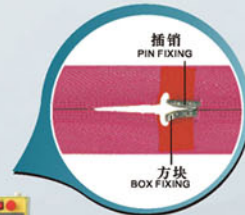
5 **ZY-302-D** 全自动拖带超音波开口切断机
Automatic open-end zipper towing ultrasound cutting machine
★发明专利号: 201610451759.0
★专利号: 201520584331.4



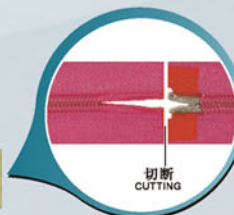
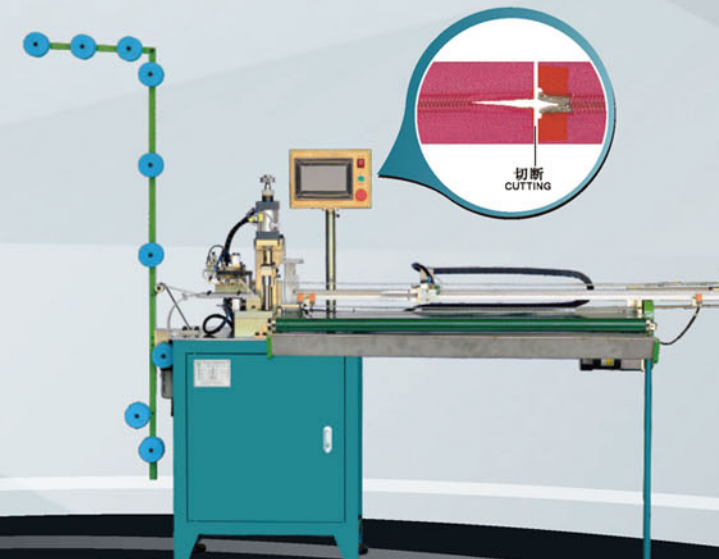
6 **ZY-404N** 半自动尼龙上止机
Manual nylon zipper top stop machine



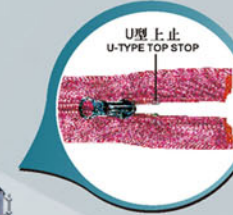
3 **ZY-301N** 全自动尼龙制孔机
Automatic nylon zipper hold punching machine



4 **ZY-706N-B** 全自动尼龙双开迫紧机 (II 型)
Automatic nylon zipper pin and box pressing machine (II)



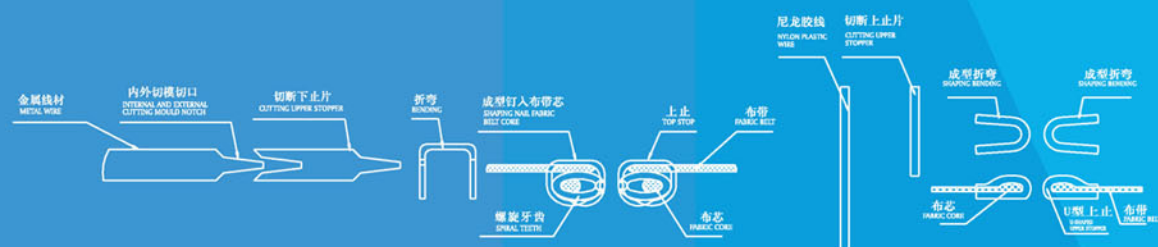
5A **ZY-302-C** 全自动拖带开口切断机
Automatic open-end zipper towing cutting machine
★发明专利号: 201610451759.0
★专利号: 201520584331.4



6A **ZY-209N** 半自动尼龙U型双上止机
Manual nylon zipper U-shape double top stop pressing machine



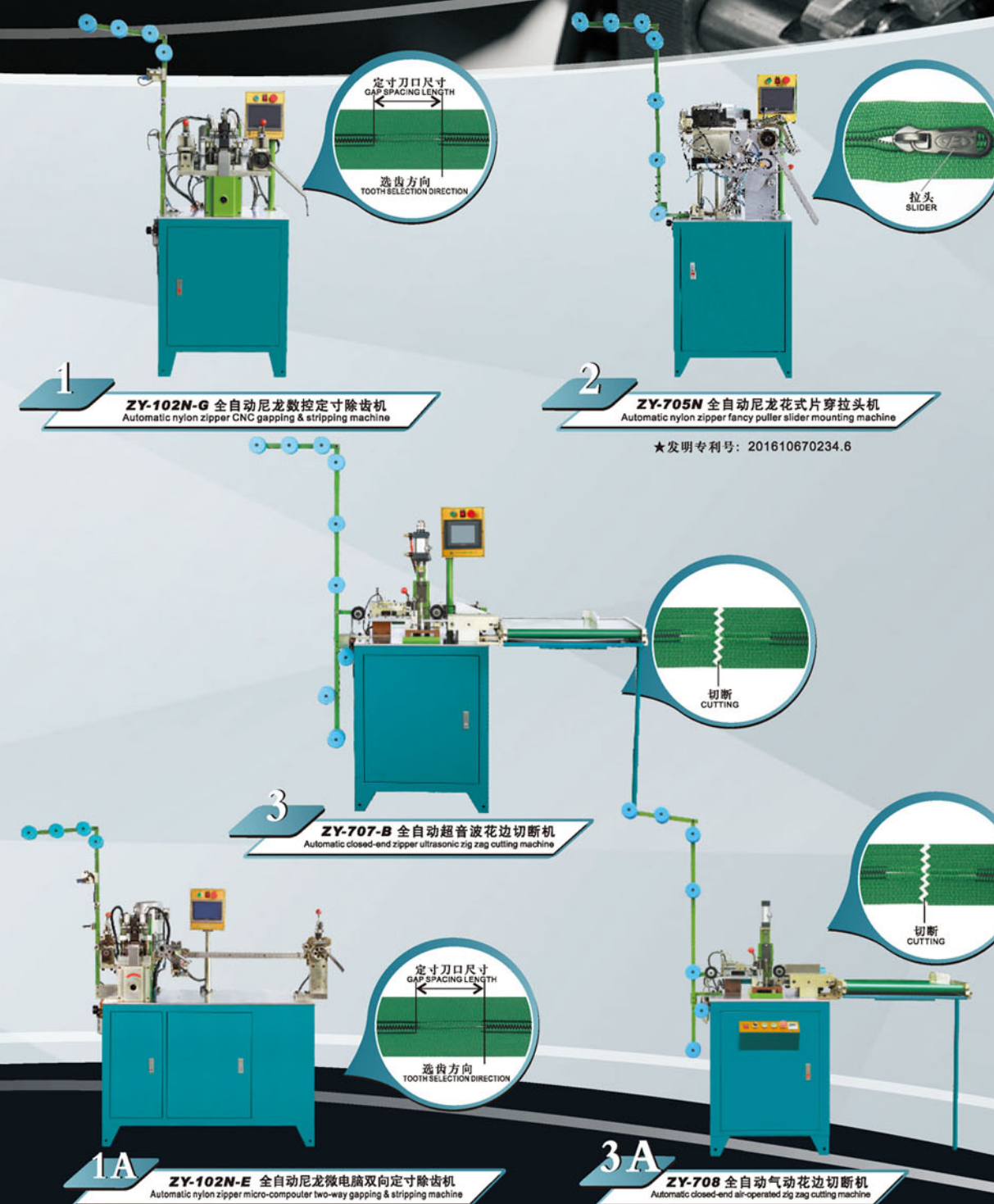
尼龙箱包拉链全自动生产流程设备
FULLY AUTOMATIC LUGGAGE CHAIN PRODUCTION PROCESS MACHINERIES

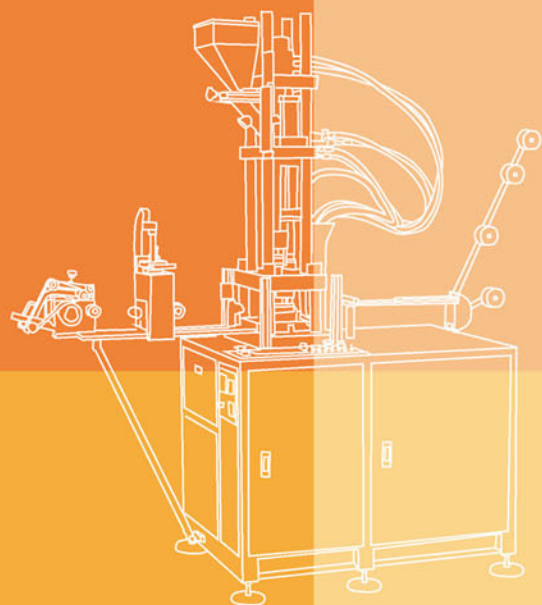


NYLON ZIPPER

FULLY AUTOMATIC LUGGAGE
CHAIN PRODUCTION PROCESS
MACHINERIES

尼龙箱包拉链全自动生产流程设备





PLASTIC-STEEL ZIPPER

ZIPPER MACHINE INTRODUCTION
塑钢拉链机械产品介绍



ZHENYU 振宇拉链机械
Sold The World More Than Twenty Countries



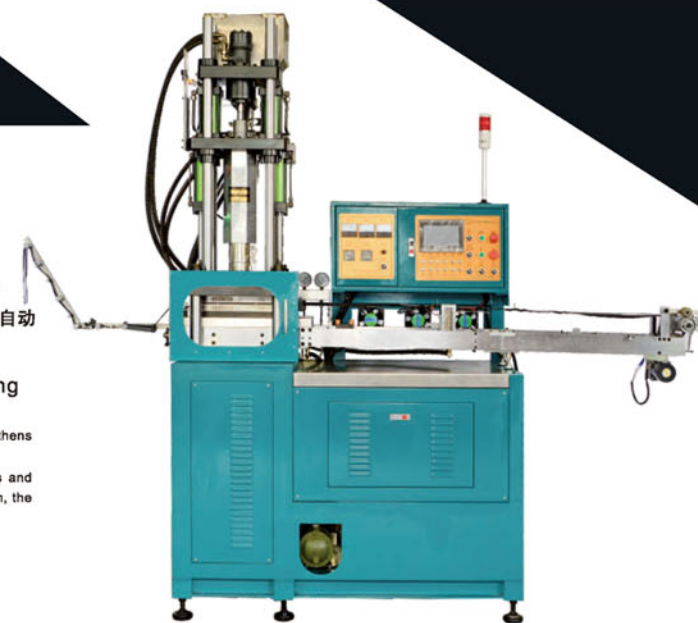
ZY-601-B 全自动布带定型烫带机
ZY-601-B Automatic tape forming & ironing machine

ZY-601R 全自动塑钢排咪机

- 1、采用经典稳定的机械整体结构，更加延长机械的使用寿命；
- 2、采用高品质的国际品牌液压元件与电气元件，结合最新的自动PC自控程序，整机更稳定高效。

ZY-601R Automatic plastic zipper injection molding machine

1. The machine applies classic and stable machine overall structure which lengthens the service life of machine.
2. The machine adopts high-quality international brand hydraulic components and electronic components. Combining with the latest PC automatic control program, the whole machine is more stable and efficient.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-601-B	全自动布带定型烫带机 Automatic tape forming & ironing machine	1500Y/H	17.5KW	380V	3.20X0.60X1.80	600Kg
ZY-601R	全自动塑钢排咪机 Automatic plastic zipper injection molding machine	280Y/H	9.00KW	380V	1.40X0.95X2.18	900Kg



塑钢拉链机械产品介绍

PLASTIC-STEEL

ZIPPER MACHINE INTRODUCTION

ZHENYU 振宇拉链机械
Sold The World More Than Twenty Countries

ZY-101R-C 全自动塑钢数控定寸除齿机

- 1、独特的结构布局，永久性机械性能；
- 2、采用触屏中电脑控制，充分发挥人机合一操作功能；
- 3、电子马达前后计数方式，定寸更精准。

ZY-101R-C Automatic plastic zipper CNC gapping & stripping machine

1. The machine has unique structure and permanent mechanical performance.
2. The machine is controlled by touch screen computer and fully plays the function of man-machine operation.
3. The electric motor front and rear counting method enables more precise gapping.

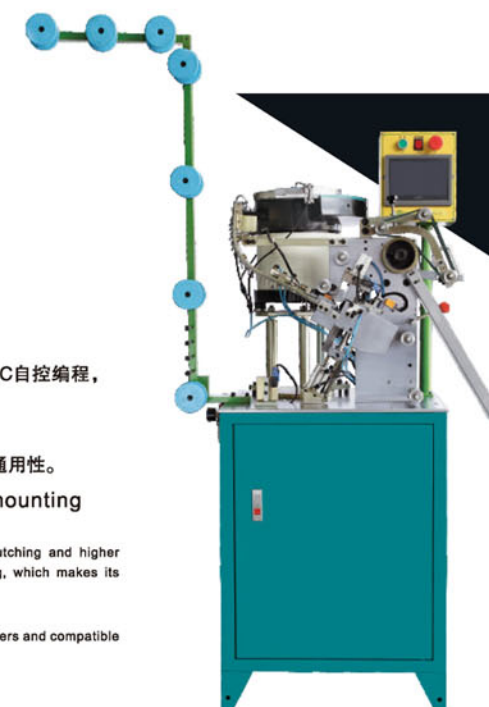


ZY-301R 全自动塑钢制孔机

采用自动离合式下冲结构与精密耐用的冲切模具，配合精准的定位停止感应装置，确保制孔效果精准稳定。

ZY-301R Automatic plastic zipper hole punching machine

This machine adopts a bottom punch with an automatic clutch and precise and durable dies, combining positioning limit sensor that ensures precise and stable punching.



ZY-705R 全自动塑钢花式片穿拉头机

发明专利号:201610670234.6

- 1、采用电子马达，制动与离合动作更精确，效率更高；独特的PC自控编程，稳定性超越千分比；
- 2、智能电脑触屏操控，更易学易懂；
- 3、新开发的震动送料盘，可适用大部分的花式拉头和普通拉头的通用性。

ZY-705R Automatic plastic zipper fancy puller slider mounting machine

1. The machine uses electric motors, which ensures more precise braking and clutching and higher efficiency. The machine is equipped with unique PC automatic control programming, which makes its stability accurate to permillage.
2. Controlled by computerized touch screen, it is easier to learn to operate the machine.
3. The newly developed vibration material feeding plate is suitable for most of fancy sliders and compatible with ordinary sliders.

ZY-201R-C 全自动塑钢内贴布机

专利号:201521052790.4

采用新音波系统贴胶更牢，结合销量第一的专利结构，更稳定完美寿命更长，模具与配件损耗更低。

ZY-201R-C Automatic plastic zipper film sealing machine

Adopting a new ultrasonic system that enables more secure film sealing and combing top-selling patented structure, this machine is more stable and has longer service life with lower dies and parts loss rate.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-101R-C	全自动塑钢数控定寸除齿机 Automatic plastic zipper CNC gapping & stripping machine	3000pcs/60cm/H	1.16KW	380V	1.13X0.55X1.85	280Kg
ZY-201R-C	全自动塑钢内贴布机 Automatic plastic zipper film sealing machine	1200pcs/60cm/H	2.10KW	220V	1.10X0.99X1.85	230Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-301R	全自动塑钢制孔机 Automatic plastic zipper hole punching machine	2500pcs/60cm/H	0.40kW	220V	1.05X0.55X1.85	140Kg
ZY-705R	全自动塑钢花式片穿拉头机 Automatic plastic zipper fancy puller slider mounting machine	4800pcs/18cm/H	0.80KW	220V	1.35X0.60X1.85	180Kg



塑钢拉链机械产品介绍 PASTIC-STEEL ZIPPER MACHINE INTRODUCTION

ZHENYU 振宇拉链机械
Sold The World More Than Twenty Countries

ZY-604R 全自动塑钢开口注塑机

- 1、采用上下四导柱平行滑动结构，确保工作平台快速升降；
- 2、全自动步进电机拖带，既节省用工又稳定生产效率；
- 3、精密模具拉头电子感应装置，防止生产过程中误伤模具的问题；
- 4、新增液晶显示故障问题及排除方法，可迅速有效排除故障问题。

ZY-604R Automatic open-end plastic pin box injection molding machine

1. Adopting 4 guide pillar up-and-down parallel slide structure, ensuring rapid lift of the working platform;
2. Fully automatic stepper motor and towing ensuring labor-saving and stable efficiency;
3. Precision mould pullers with electronic sensors, preventing moulds from accidentally damage;
4. Liquid-crystal display faults removing methods quickly and effectively removing faults.



ZY-604R-B 全自动塑钢闭口注塑机

- 1、采用上下四导柱平行滑动结构，确保工作平台快速升降；
- 2、全自动步进电机拖带，既节省用工又稳定生产效率；
- 3、全自动机械手自动摘除注塑水口废料装置，再次节省用工成本；
- 4、精密模具拉头电子感应装置，防止生产过程中误伤模具的问题；
- 5、新增液晶显示故障问题及排除方法，可迅速有效排除故障问题。

ZY-604R-B Automatic closed-end plastic bottom stop injection molding machine

1. Adopting 4 guide pillar up-and-down parallel slide structure, ensuring rapid lift of the working platform;
2. Fully automatic stepper motor and towing ensuring labor-saving and stable efficiency;
3. Fully automatic manipulator removing injection nozzles and waste treatment device, further reducing labor cost;
4. Precision mould pullers with electronic sensors, preventing moulds from accidentally damage;
5. Liquid-crystal display faults removing methods quickly and effectively removing faults.



ZY-605R 全自动注塑左、右插合拼机

专利号:201420814182.1

- 1.将注塑左右插件的拉链自动化穿入合并，从而减少人力资源损耗；
- 2.整机设计尊重原创的专利诉求，贯彻学习不等于仿造，同样的形式不一样的构造，从而避免知识产权纠纷；
- 3.整体为一体式立面设计，更易安装调试；
- 4.定位夹紧方式采用上下气动滑块原理，减少机械齿轮损耗；
- 5.拉头定位摆动总成采用精密滑块复合连动形式，动作更精准准确；
- 6.穿入摆动装置采用前后左右高低万向摆动结构，更方便调试与操作；
- 7.全数控触屏操控结合自控可调PC编程形式，可根据不同的拉链不同的参数自动更改程式。

ZY-605R Automatic plastic zipper chain joining machine

- 1.The machine automatically penetrates and merges the injecting left and right plug-in zippers, which reduces the human resource cost.
- 2.The whole machine design respects patent requirements of originality. The design follows other designs' example but does not copy them. The machine has the same pattern as others but different structure, and thus avoids intellectual property disputes.
- 3.The machine has the integrated elevation design on the whole, which enables easier installation, testing and adjustment.
- 4.The positioning and clamping method applies the up and down pneumatic sliding block principle, which reduces mechanical gear abrasion.
- 5.The slider positioning swing assembly adopts precise sliding block compounding synchronous pattern with more precise and accurate motion.
- 6.The penetration and swing device adopts the all-around high and low swing structure which is more convenient for testing, adjustment and operation.
- 7.Fully CNC touch screen operation in combination with automatic control adjustable PC programming pattern enable automatic alteration of formulas according to different parameters of different zippers.

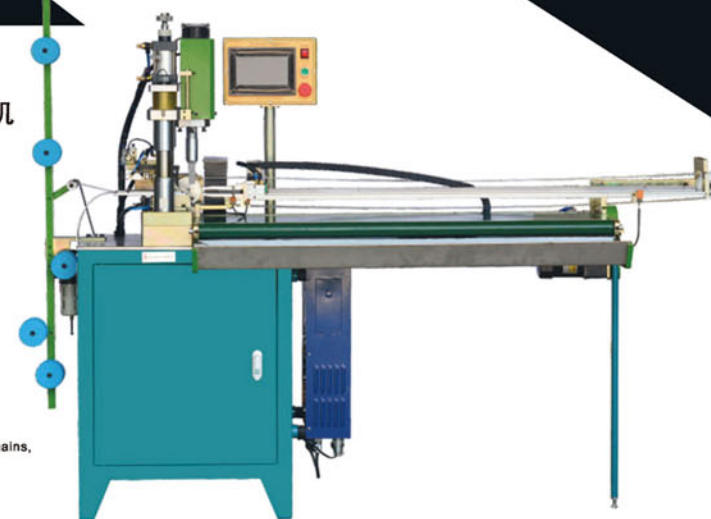
ZY-302-D 全自动拖带超音波开口切断机

发明专利号:201610451759.0 专利号:201520584331.4

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、采用超声波切断设计，有效降低噪音；
- 3、切口焊接美观无毛边，抗水洗性高；
- 4、独特的电控设计，主动分辩长短链，便于分检；
- 5、适用性高，可适用各种花式拉头。

ZY-302-D Automatic open-end zipper towing ultrasound cutting machine

1. Fully automatic manipulator smoothly pulling chain devices;
2. Ultrasound cutting design effectively reducing noise;
3. Smooth welding surface with high water resistance;
4. Unique electric control design automatically identifying long and short chains, convenient for sorting;
5. High applicability, applicable for various pullers.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-604R	全自动塑钢开口注塑机 Automatic open-end plastic pin box injection molding machine	500pcs/60cm/H	6.00KW	380V	1.72X0.76X2.25	600Kg
ZY-604R-B	全自动塑钢闭口注塑机 Automatic closed-end plastic bottom stop injection molding machine	700pcs/18cm/H	6.00KW	380V	2.20X0.76X2.25	600Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-605R	全自动注塑左、右插合拼机 Automatic plastic zipper chain joining machine	550pcs/60cm/H	0.50KW	220V	1.90X0.75X1.85	170Kg
ZY-302-D	全自动拖带超音波开口切断机 Automatic open-end zipper towing ultrasound cutting machine	1400pcs/60cm/H	2.00KW	220V	2.12X0.71X1.80	250Kg



塑钢拉链机械产品介绍

PASTIC-STEEL

ZIPPER MACHINE INTRODUCTION

ZHENYU 振宇拉链机械
Sold The World More Than Twenty Countries

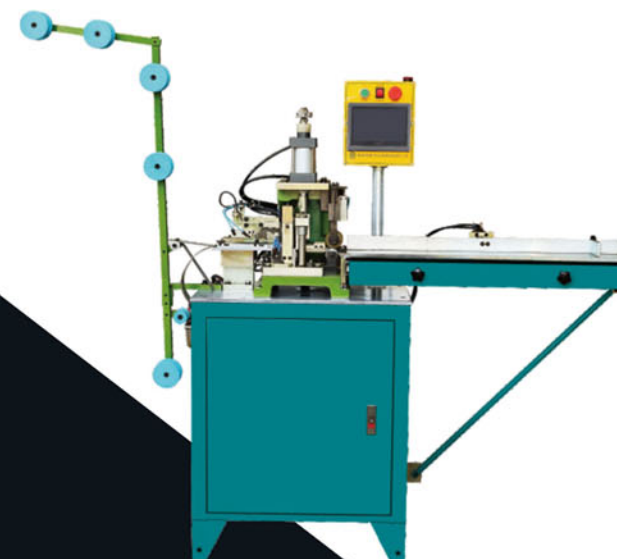
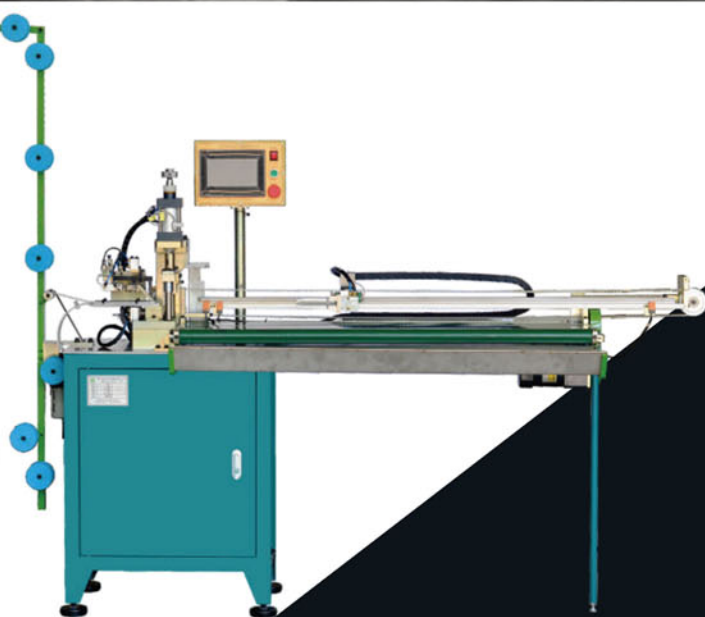
ZY-302-C 全自动拖带开口切断机

发明专利号:201610451759.0 专利号:201520584331.4

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、适用性高，可适用各种花式拉头；
- 3、独特的电控设计，主动分辨长短拉链，便于分检；
- 4、切口平整紧密不起毛。

ZY-302-C Automatic open-end zipper towing cutting machine

1. Fully automatic manipulator smoothly pulling chain devices;
2. High applicability, applicable for various pullers;
3. Unique electric control design automatically identifying long and short chains, convenient for sorting;
4. Smooth and dense cutting, lint-free.

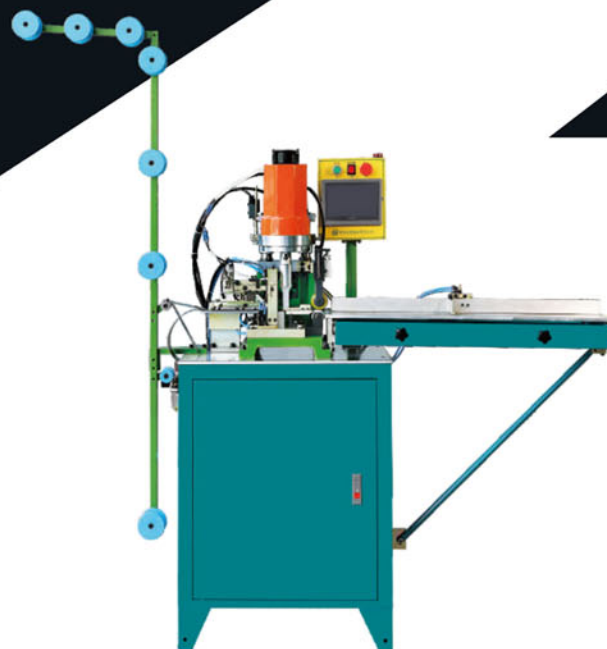


ZY-302 全自动开口切断机

- 1、电脑触屏操控，动作更精确，操作更简便；
- 2、结合前后驱动的专利结构，更显稳定性能。

ZY-302 Automatic open-end zipper cutting machine

1. Controlled by computerized touched screen, the machine can achieve more precise motions and easier operation.
2. The patented structure of front and rear simultaneous driving helps stabilize the performance of the machine.



ZY-302-B 全自动超音波开口切断机

- 1、电脑触屏操控，动作更精确，操作更简便；
- 2、结合前后驱动的专利结构，更显稳定性能；
- 3、超音波封闭切口，不散边，不黑边效果；

ZY-302-B Fully automatic ultrasonic opening cutting machine

1. Controlled by computerized touched screen, the machine can achieve more precise motions and easier operation.
2. The patented structure of front and rear simultaneous driving helps stabilize the performance of the machine.
3. After ultrasonic closed end cutting, the edge will be neat and will not loose or be stained.

ZY-707-C 全自动拖带超音波花边切断机

专利号:201520584331.4

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、采用超声波切断设计，有效降低噪音；
- 3、切口焊接美观无毛边，抗水洗性高；
- 4、独特的电控设计，主动分辨长短链，便于分检；
- 5、适用性高，可适用各种花式拉头。

ZY-707-C Automatic closed-end zipper ultrasonic zig zag cutting machine

1. Fully automatic manipulator smoothly pulling chain devices;
2. Ultrasound cutting design effectively reducing noise;
3. Smooth welding surface with high water resistance;
4. Unique electric control design automatically identifying long and short chains, convenient for sorting;
5. High applicability, applicable for various pullers.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-302-C	全自动拖带开口切断机 Automatic open-end zipper towing cutting machine	1700pcs/60cm/H	0.40KW	220V	2.10X0.73X1.75	197Kg
ZY-302-B	全自动超音波开口切断机 Automatic open-end zipper ultrasonic cutting machine	1500pcs/60cm/H	2.00KW	220V	2.12X0.71X1.80	250Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-302	全自动开口切断机 Automatic open-end zipper cutting machine	1900pcs/60cm/H	0.40KW	220V	1.85X0.50X1.55	160Kg
ZY-707-C	全自动拖带超音波花边切断机 Automatic closed-end zipper ultrasonic zig zag cutting machine	2700pcs/18cm/H	1.80KW	220V	1.80X0.90X1.55	200Kg



塑钢拉链机械产品介绍

PASTIC-STEEL

ZIPPER MACHINE INTRODUCTION

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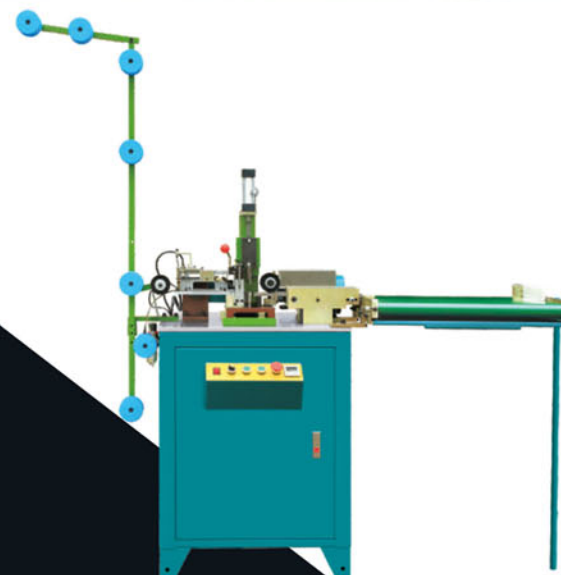
ZY-708-B 全自动拖带气动花边切断机

专利号:201520584331.4

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、适用性高，可适用各种花式拉头；
- 3、独特的电控设计，主动分辨长短拉链，便于分检；
- 4、切口平整紧密不起毛。

ZY-708-B Automatic closed-end zipper towing cutting machine

1. Fully automatic manipulator smoothly pulling chain devices;
2. High applicability, applicable for various pullers;
3. Unique electric control design automatically identifying long and short chains, convenient for sorting;
4. Smooth and dense cutting, lint-free.



ZY-708 全自动气动花边切断机

整机设计精巧，采用低气压的下冲装置，在降低噪音又减少能源损耗。

ZY-708 Automatic closed-end air-operated zig zag cutting machine

With low pressure bottom punch, the whole machine is skillfully designed to reduce noise and save energy.



ZY-707-B 全自动超声波花边切断机

- 1、新一代减噪音，环保型设计；
- 2、一键式操控板，操作更简便；
- 3、小功率即用型，绝对减少能耗；
- 4、切口绝对平整，不散边，不黑边特点。

ZY-707-B Automatic closed-end zipper ultrasonic zig zag cutting machine

1. The machine applies a new generation of noise reduction technology and environmentally friendly design.
2. With an one-button control panel, the machine is easier to operate.
3. It's a low-wattage machine that can save a large amount of energy.
4. After cutting, the edge will be neat and will not loose or be stained.

ZY-603R 半自动塑钢射出成型机

采用四柱平行滑动结构，配合高速液压系统动作系统，实现稳定与高效的双重要求。

ZY-603R Manual plastic injection molding machine (for closed-end or open-end)

The machine applies the four-pillar parallel sliding structure in combination with the high speed hydraulic system motion system, meeting the requirements of stability and efficiency.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-708-B	全自动拖带气动花边切断机 Automatic closed-end zipper towing cutting machine	3000pcs/18cm/H	0.40KW	220V	2.10X0.73X1.75	178Kg
ZY-707-B	全自动超声波花边切断机 Automatic closed-end zipper ultrasonic zig zag cutting machine	4000pcs/18cm/H	1.75KW	220V	1.80X0.90X1.70	200Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-708	全自动气动花边切断机 Automatic closed-end air-operated zig zag cutting machine	5500pcs/18cm/H	0.50KW	220V	1.90X0.75X1.85	170Kg
ZY-603R	半自动塑钢射出成型机 Manual plastic injection molding machine (for closed-end or open-end)	500pcs/60cm/H	4.75KW	380V	1.20X0.85X2.25	600Kg

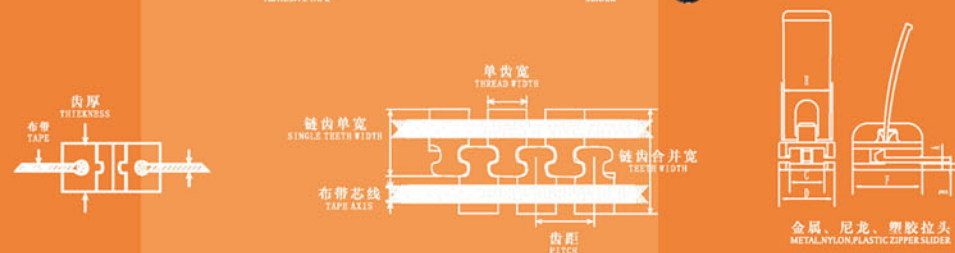
PLASTIC-STEEL ZIPPER

FULLY AUTOMATIC ZIPPER CHAIN PRODUCTION PROCESS MACHINERIES
FOR PLASTIC STEEL
ZIPPER PRE-PROCESSING
塑钢拉链前加工全自动生产流程设备



胶布
ADHESIVE TAPE

拉头
SLIDER



金属、尼龙、塑胶拉头
METAL, NYLON, PLASTIC ZIPPER SLIDER

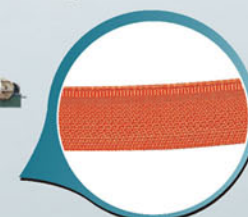


塑钢码庄拉链全自动生产流程设备
FULLY AUTOMATIC ZIPPER CHAIN PRODUCTION PROCESS MACHINERIES



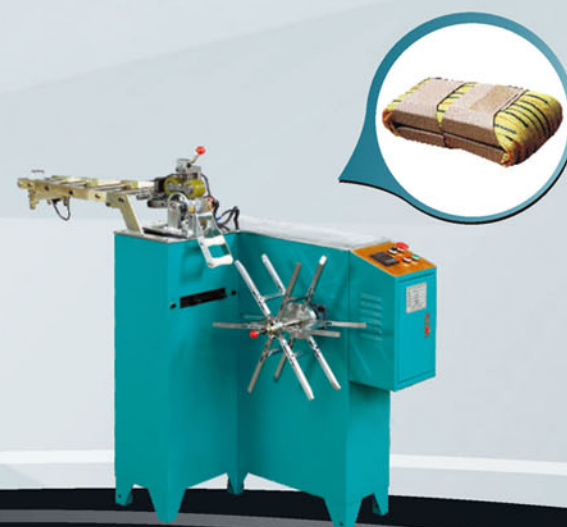
1

ZY-601-B 全自动布带定型烫带机
Automatic tape forming & ironing machine



2

ZY-601R 全自动塑钢排珠机
Automatic plastic zipper injection molding machine



3

ZY-505R 全自动数控百码卷带机
Automatic CNC zipper winding machine



PLASTIC-STEEL ZIPPER

FULLY AUTOMATIC CLOSED-END
PRODUCTION PROCESS MACHINERIES
FOR PLASTIC STEEL
ZIPPER POST PROCESSING
塑钢拉链后加工全自动闭口生产流程设备



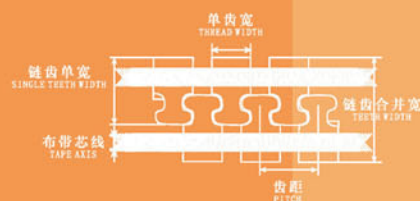
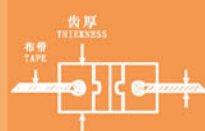
钢带闭口拉链成品
规格: 3P-10P
END PRODUCTS OF PLASTIC-METAL
CLOSED-END ZIPPER
TYPE: NO. 3-NO. 10



胶布
ADHESIVE TAPE



拉头
SLIDER



金属、尼龙、塑胶拉头
METAL, NYLON, PLASTIC ZIPPER SLIDER

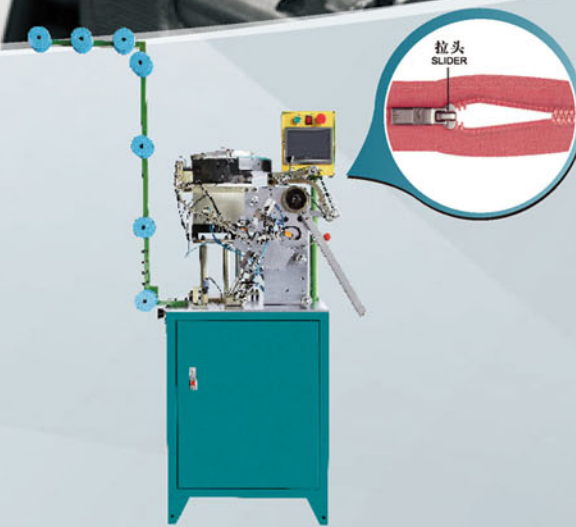
ZY
ZM

塑钢拉链后加工全自动闭口生产流程设备
FULLY AUTOMATIC CLOSED-END PRODUCTION PROCESS MACHINERIES FOR
PLASTIC STEEL ZIPPER POST PROCESSING



1

ZY-101R-C 全自动塑钢数控定寸除齿机
Automatic plastic zipper CNC gapping & stripping machine



2

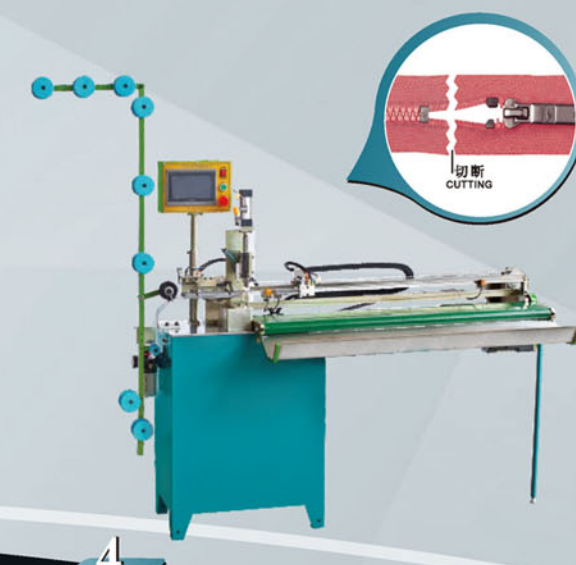
ZY-705R 全自动塑钢花式片穿拉头机
Automatic plastic zipper fancy puller slider mounting machine

★发明专利号: 201610670234.6



3

ZY-604R-B 全自动塑钢闭口注塑机
Automatic closed-end plastic bottom stop injection molding machine



4

ZY-708-B 全自动拖带气动花边切断机
Automatic closed-end zipper towing cutting machine

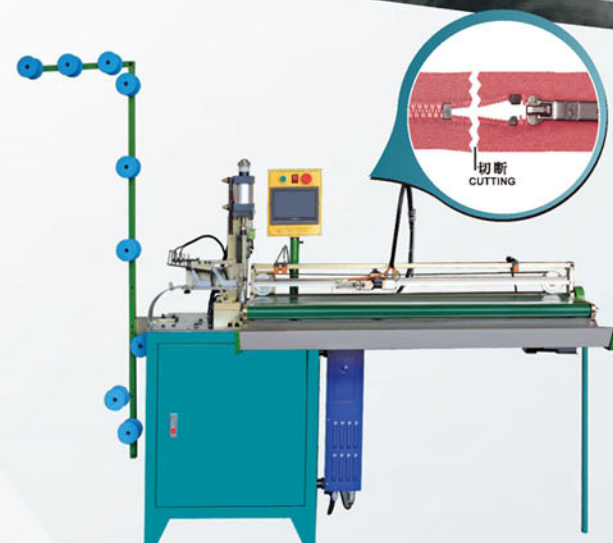
专利号: 201520584334.4



可选择性设备
OPTIONAL EQUIPMENT

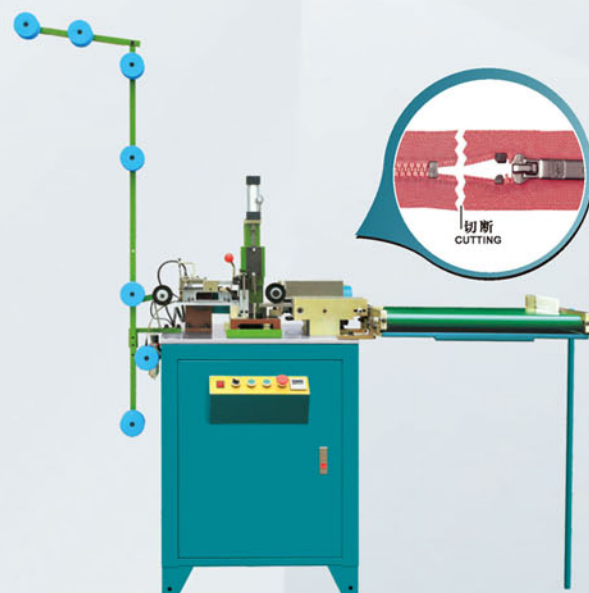


塑钢拉链后加工全自动开口生产流程设备
FULLY AUTOMATIC OPEN END PRODUCTION PROCESS MACHINERIES FOR
PLASTIC STEEL ZIPPER POST PROCESSING



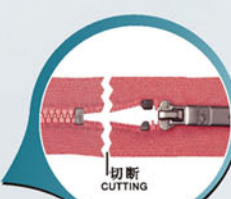
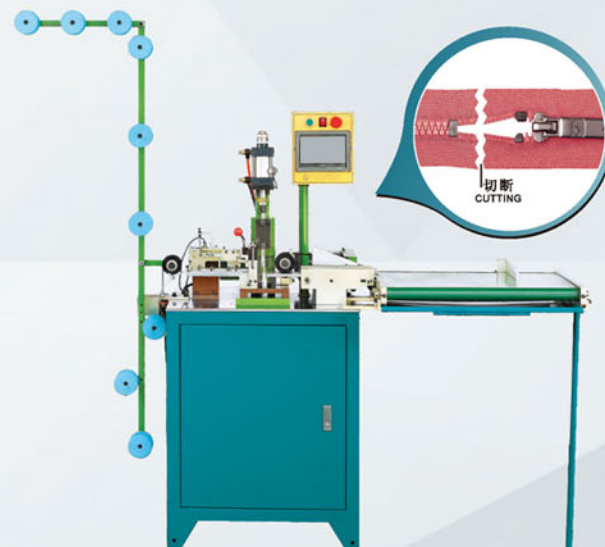
切断
CUTTING

ZY-707-C 全自动拖带超声波花边切断机
Automatic closed-end zipper ultrasonic zig zag cutting machine
★专利号: 201520584331.4



切断
CUTTING

ZY-708 全自动气动花边切断机
Automatic closed-end air-operated zig zag cutting machine

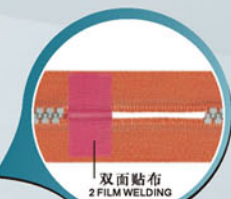
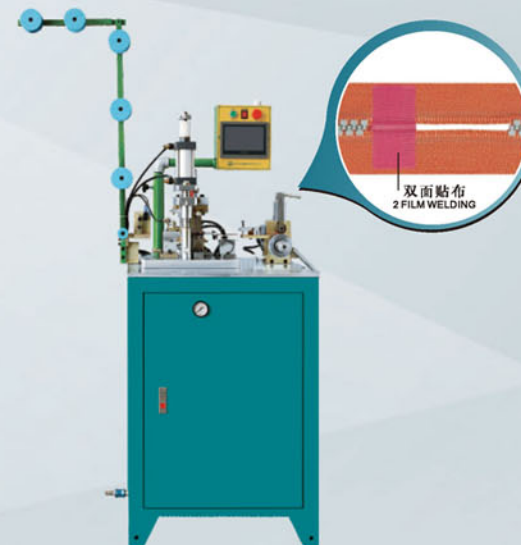


切断
CUTTING

ZY-707-B 全自动超声波花边切断机
Automatic closed-end zipper ultrasonic zig zag cutting machine

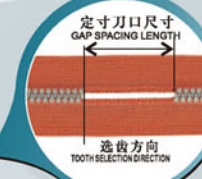


钢塑开口拉链成品
规格: 3#-10#
END PRODUCTS OF PLASTIC-METAL
OPEN-END ZIPPER
TYPE: SD, S-NO. 10



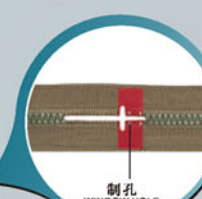
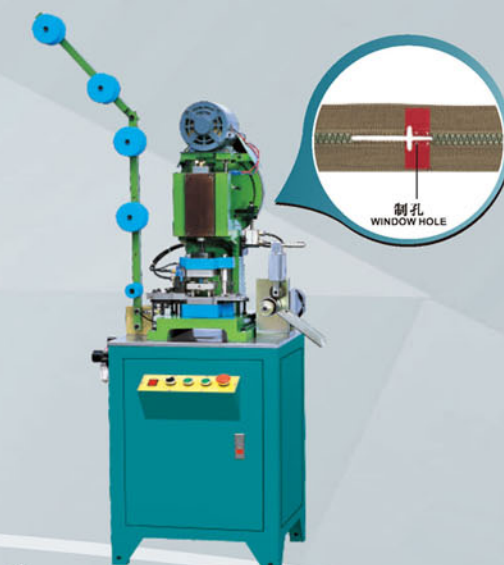
双面贴布
2 FILM WELDING

ZY-201R-C 全自动塑钢内贴布机
Automatic plastic zipper film sealing machine
★专利号: 201521052790.4



定尺寸刀口尺寸
GAP SPACING LENGTH
选齿方向
TOOTH SELECTION DIRECTION

ZY-101R-C 全自动塑钢数控定寸除齿机
Automatic plastic zipper CNC gapping and stripping machine



制孔
WINDOW HOLE

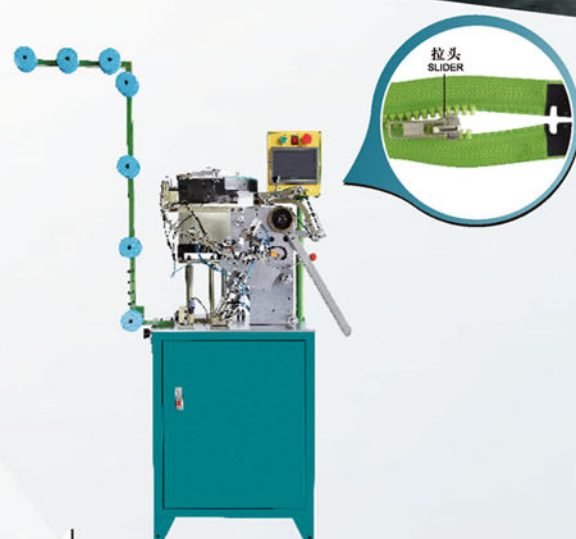
ZY-301R 全自动塑钢制孔机
Automatic plastic zipper hole punching machine



塑钢拉链后加工全自动开口生产流程设备 FULLY AUTOMATIC OPEN END PRODUCTION PROCESS MACHINERIES FOR PLASTIC STEEL ZIPPER POST PROCESSING



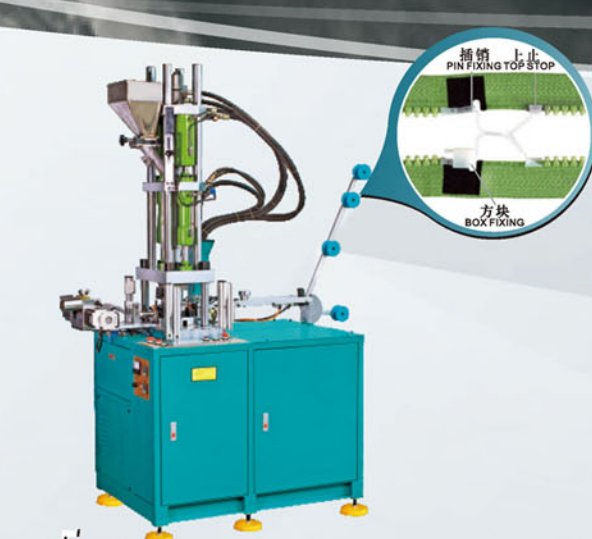
可选择性设备
OPTIONAL EQUIPMENT



4

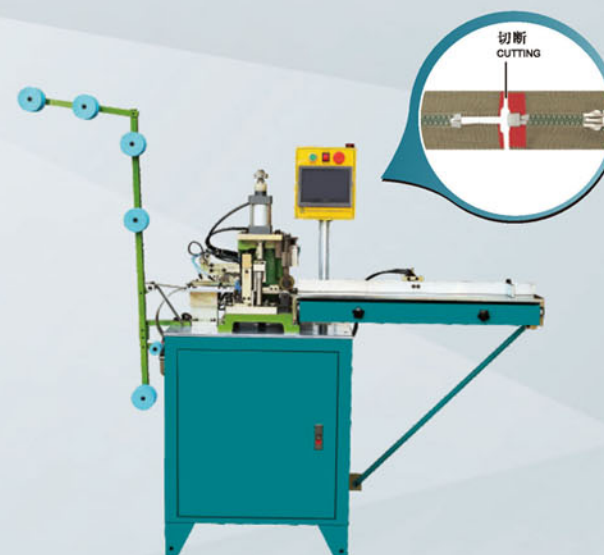
ZY-705R 全自动塑钢花式片穿拉头机
Automatic plastic zipper fancy puller slider mounting machine

★发明专利号: 201610670234.6



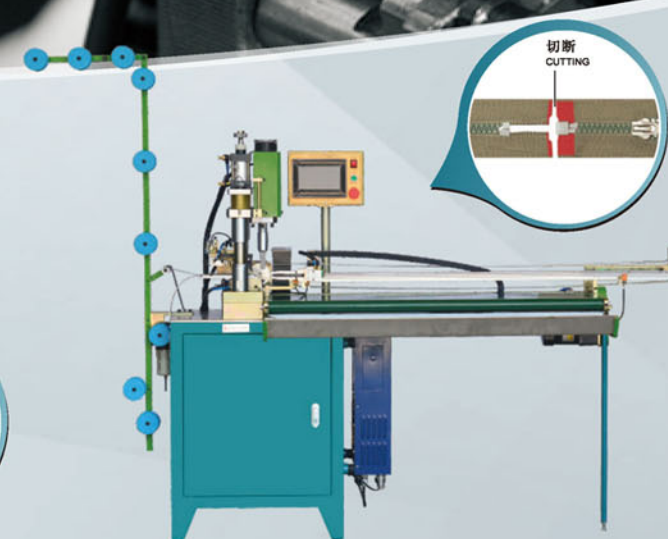
5

ZY-604R 全自动塑钢开口注塑机
Automatic open-end plastic pin box injection molding machine



7B

ZY-302 全自动开口切断机
Automatic open-end zipper cutting machine



7A

ZY-302-D 全自动拖带超声波开口切断机
Automatic open-end zipper towing ultrasound cutting machine

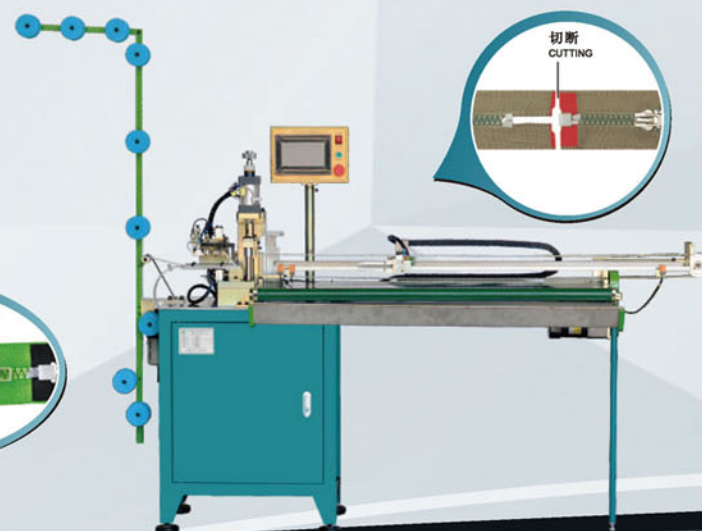
★发明专利号: 201610451759.0
★专利号: 201520584331.4



6

ZY-605R 全自动注塑左、右链合拼机
Automatic plastic zipper chain joining machine

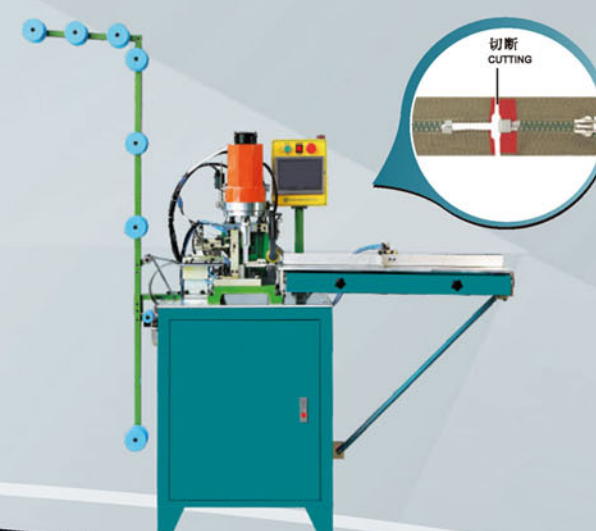
★专利号: 201420814182.1



7

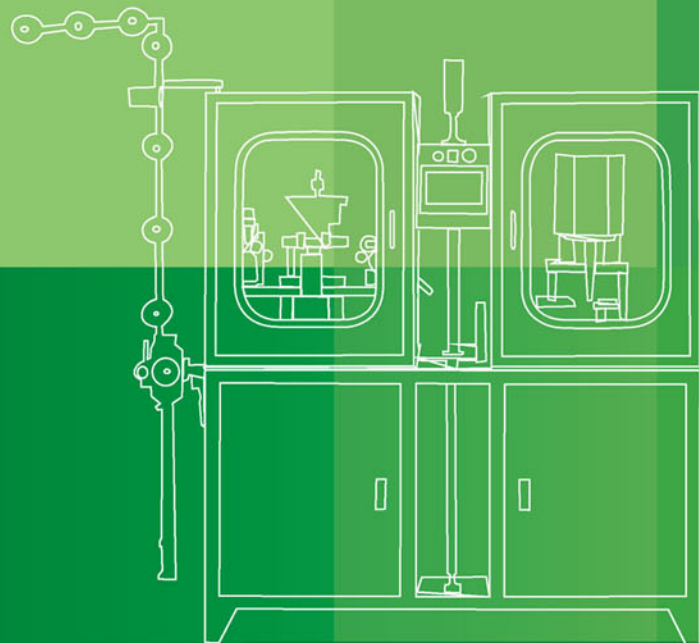
ZY-302-C 全自动拖带开口切断机
Automatic open-end zipper towing cutting machine

★发明专利号: 201610451759.0
★专利号: 201520584331.4



7C

ZY-302-B 全自动超声波开口切断机
Automatic open-end zipper ultrasonic cutting machine



INVISIBLE ZIPPER

MACHINE INTRODUCTION

隐形拉链机械产品介绍



ZHENYU 振宇拉链机械
Sold The World More Than Twenty Countries



ZY-104I-E 全自动隐形微电脑双向定寸除齿机

- 1、采用独特的机头与独特坚固精密的模具结构，拔齿干净，而且修齿左右牙准确，不伤牙齿，不伤布芯，定寸尺寸准确，速度快；
- 2、最短拉链可以生产4.5CM，采用传统钩针定寸配合电子马达，使在2米范围内的拉链尺寸更精准。

ZY-104I-E Automatic invisible zipper micro-computer two-way gapping & stripping machine

1. The use of unique handpiece as well as solid and precise die structure ensures neat tooth plucking, precise trimming without harming tooth or cloth wick as well as accurate gapping size and fast speed.
2. We can produce zipper as short as 4.5 cm. Traditional gapping heart with electric motor make zippers within 2 m more precise in size.



ZY-104I-G 全自动隐形数控定寸除齿机

- 1、创新机械驱动加电子控制一体方式，提高生产产品质量；
- 2、模具采用电子控制自动调节双针定位方式，确保分齿的准确性；
- 3、精密的模具结构可完全清除定寸废齿；免除人工清齿工艺；
- 4、独特的电子马达前后同步驱动方式，适合各种长度拉链；
- 5、多功能电子触屏中文显示操控方式，操作方便易学易懂。

ZY-104I-G Automatic invisible zipper CNC gapping & stripping machine

1. Combining innovative mechanical driving and electronic control, the machine can help improve the quality of products.
2. The positioning of dies is achieved through electronically controlled self-regulated double pins.
3. The precise die makes it possible to clean all the wasted gapping teeth and there is no need for manual cleaning.
4. Unique electric motor simultaneous driving is fit for zippers of different lengths.
5. With multi-functional touch screen display in Chinese for operation

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-104I-E	全自动隐形微电脑双向定寸除齿机 Automatic invisible zipper micro-computer two-way gapping & stripping machine	2250pcs/60cm/H	0.90KW	380V	1.90X0.50X1.85	250Kg
ZY-104I-G	全自动隐形数控定寸除齿机 Automatic invisible zipper CNC gapping & stripping machine	3800pcs/18cm/H	0.90KW	380V	1.23X0.50X1.70	230Kg



隐形拉链机械产品介绍 INVISIBLE ZIPPER MACHINE INTRODUCTION

ZHENYU 振宇拉链机械
Sold The World More Than Twenty Countries

ZY-104I-F 全自动隐形数控双机联动除齿下止机

- 1、采用双向免修齿的机体与模具结构，提高了除齿质量与拉链规格的适应性；
- 2、定位于第一齿封闭式音波熔下止方式，下止更牢固更美观；
- 3、独特的PC自控编程，实现双机联动一体式动作，更省人力资源；
- 4、采用电脑触屏操控，结合前后驱动电子马达，尺寸更精准，操作更简易。

ZY-104I-F Automatic invisible CNC synchro stripping and bottom stop 2-in-1 machine

- 1.Using bidirectional exemption tooth body and the die structure,improve the quality and specification of the zipper teeth in the adaptation performance;
- 2.Located in the first teeth closed sonic welding stop mode stop,more stable and more beautiful;
- 3.The unique PC automatic programming,to achieve double the linking integral action,saving human resources;
- 4.Using the computer touch screen control,combined with the front and rear drive motor,size more accurate,more simple operation.



ZY-705I 全自动隐形穿拉头机

发明专利号:201610670234.6

- 1、采用电子马达，制动与离合动作更精确，效率更高；
- 2、独特的PC自控编程，稳定性超越千分比；
- 3、人性化的电控方式，减少了拉头在震动盘里的摩擦。

ZY-705I Automatic invisible zipper slider mounting machine

1. The machine uses electric motors, which ensures more precise braking and clutching and higher efficiency.
2. The machine is equipped with unique PC automatic control programming, which makes its stability accurate to permillage.
3. With the humanized electronic control,it reduces friction in the vibrating plate of slider.



ZY-206I-C 全自动隐形下止机

本机采用成熟稳定的音波系统，采用定位独特方式，使熔接效果与物理性能得到提升。

ZY-206I-C Automatic invisible zipper bottom stop machine

Adopting sophisticated ultrasonic system and unique positioning method, this machine enhances the effect and physical performance of welding.



ZY-705I-B 全自动隐形穿拉头机(II型)

采用电子马达，独特的PC自控编程，灵活性高，适用于市场比较复杂的拉头及码庄。

ZY-705I-B Automatic invisible zipper slider mounting machine (II)

With electric motor and unique PC automatic control programming, this machine features high adaptability and fits for complicated sliders and zipper chains.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-104I-F	全自动隐形数控双机联动除齿下止机 Automatic invisible CNC synchro stripping and bottom stop 2-in-1 machine	2500pcs/18cm/H	3.20KW	380V	2.05X0.60X1.80	453Kg
ZY-206I-C	全自动隐形下止机 Automatic invisible zipper bottom stop machine	2250pcs/18cm/H	1.60KW	220V	1.20X0.70X1.85	163Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-705I	全自动隐形穿拉头机 Automatic invisible zipper slider mounting machine	3000pcs/18cm/H	0.80KW	220V	1.35X0.60X1.85	170Kg
ZY-705I-B	全自动隐形穿拉头机(II型) Automatic invisible zipper slider mounting machine (II)	2100pcs/18cm/H	0.80KW	220V	1.40X0.65X1.85	162Kg



隐形拉链机械产品介绍 INVISIBLE ZIPPER MACHINE INTRODUCTION

ZHENYU 振宇拉链机械
Sold The World More Than Twenty Countries

ZY-2071-C 全自动隐形上止机

本机采用成熟稳定的音波系统，独特设计，使上止丝熔接效果与物理性能得到提升；拉链合并时不阻碍拉头与上止的接触效果。

ZY-2071-C Automatic invisible zipper wire melding top stop machine

Adopting sophisticated ultrasonic system and unique design, this machine enhances the effect and physical performance of top stop wire welding. The contact effect between slider and top stop is not obstructed when zippers are merged together.



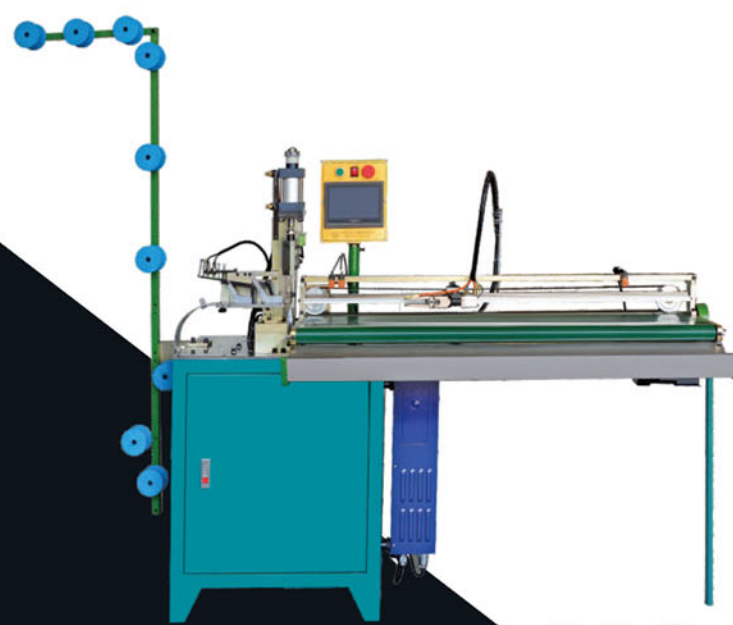
ZY-707-C 全自动拖带超音波花边切断机

专利号:201520584331.4

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、采用超声波切断设计，有效降低噪音；
- 3、切口焊接美观无毛边，抗水洗性高；
- 4、独特的电控设计，主动分辨长短链，便于分检；
- 5、适用性高，可适用各种花式拉头。

ZY-707-C Automatic closed-end zipper ultrasonic zig zag cutting machine

1. Fully automatic manipulator smoothly pulling chain devices;
2. Ultrasound cutting design effectively reducing noise;
3. Smooth welding surface with high water resistance;
4. Unique electric control design automatically identifying long and short chains, convenient for sorting;
5. High applicability, applicable for various pullers.



ZY-708-B 全自动拖带气动花边切断机

专利号:201520584331.4

- 1、全自动机械手牵引出链装置，出链平稳；
- 2、适用性高，可适用各种花式拉头；
- 3、独特的电控设计，主动分辨长短拉链，便于分检；
- 4、切口平整紧密不起毛。

ZY-708-B Automatic closed-end zipper towing cutting machine

1. Fully automatic manipulator smoothly pulling chain devices;
2. High applicability, applicable for various pullers;
3. Unique electric control design automatically identifying long and short chains, convenient for sorting;
4. Smooth and dense cutting, lint-free.



ZY-2071-D 全自动隐形U型双上止机

发明专利号:200810084572.7

独特成型切断折弯装置，适用于小短的隐形U型上止的高端要求。

ZY-2071-D Automatic invisible zipper U-shape double top stop machine

With unique forming, cutting and bending devices, this machine fits perfectly for the production of high-end zipper with small and short invisible U type top stop.



型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-2071-C	全自动隐形上止机 Automatic invisible zipper wire melding top stop machine	1800pcs/18cm/H	1.60KW	220V	1.15X0.70X1.85	151Kg
ZY-2071-D	全自动隐形U型双上止机 Automatic invisible zipper U-shape double top stop machine	1300pcs/18cm/H	1.70KW	220V	1.60X0.90X1.70	210Kg

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-707-C	全自动拖带超音波花边切断机 Automatic closed-end zipper ultrasonic zig zag cutting machine	2700pcs/18cm/H	1.80KW	220V	2.10X0.73X1.75	230Kg
ZY-708-B	全自动拖带气动花边切断机 Automatic closed-end zipper towing cutting machine	3000pcs/18cm/H	0.40KW	220V	2.10X0.73X1.75	178Kg



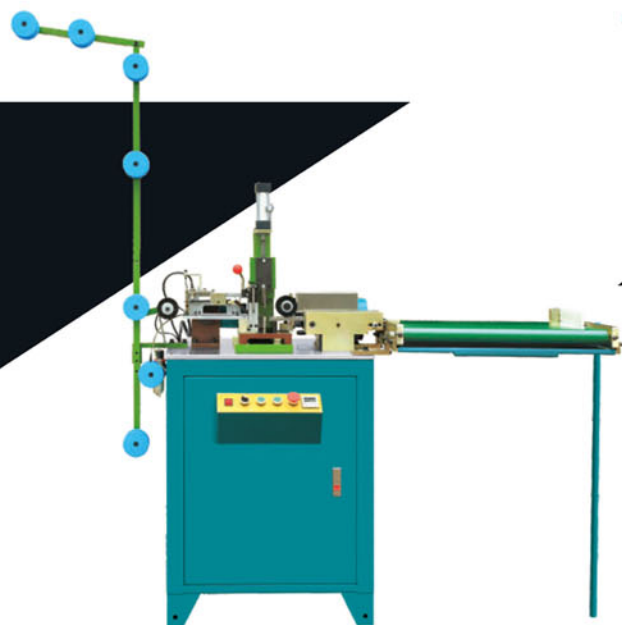
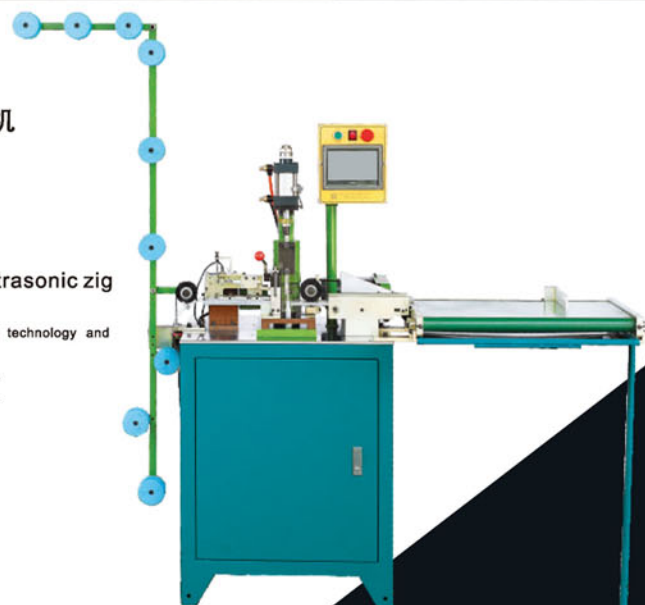
隐形拉链机械产品介绍 INVISIBLE ZIPPER MACHINE INTRODUCTION

ZY-707-B 全自动超音波花边切断机

- 1、新一代减噪音，环保型设计；
- 2、一键式操控板，操作更简便；
- 3、小功率即用型，绝对减少能耗；
- 4、切口绝对平整，不散边，不黑边特点。

ZY-707-B Automatic closed-end zipper ultrasonic zig zag cutting machine

1. The machine applies a new generation of noise reduction technology and environmentally friendly design.
2. With an one-button control panel, the machine is easier to operate.
3. It's a low-wattage machine that can save a large amount of energy.
4. After cutting, the edge will be neat and will not loose or be stained.



ZY-708 全自动气动花边切断机

整机设计精巧，采用低气压的下冲装置，在降低噪音又减少能源损耗。

ZY-708 Automatic closed-end air-operated zig zag cutting machine

With low pressure bottom punch, the whole machine is skillfully designed to reduce noise and save energy.

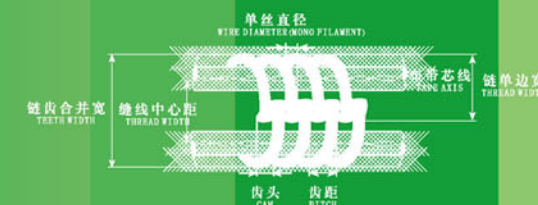
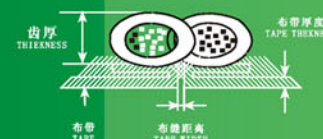
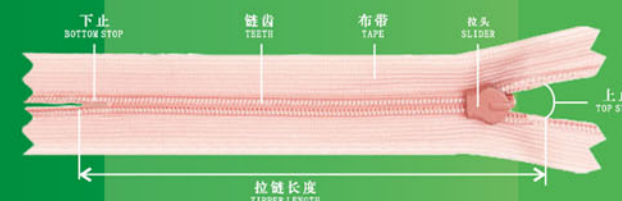
ZY-2091 半自动隐形U型单上止机

ZY-2091 Automatic invisible zipper U-shape single top stop pressing machine

INVISIBLE ZIPPER

INVISIBLE ZIPPER PROCESSING AUTOMATIC PRODUCTION PROCESS EQUIPMENT

隐形拉链后加工全自动生产流程设备



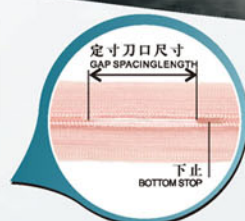
型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 volt	机械尺寸(m) (LxWxH)	净重 Net Weight
ZY-707-B	全自动超音波花边切断机 Automatic closed-end zipper ultrasonic zig zag cutting machine	4000pcs/18cm/H	1.75KW	220V	1.80X0.90X1.70	200Kg
ZY-708	全自动气动花边切断机 Automatic closed-end air-operated zig zag cutting machine	5500pcs/18cm/H	0.50KW	220V	1.90X0.75X1.85	170Kg
ZY-2091	半自动隐形U型单上止机 Automatic invisible zipper U-shape single top stop pressing machine	500pcs/18cm/H	1.45KW	220V	0.75X0.75X1.40	160Kg



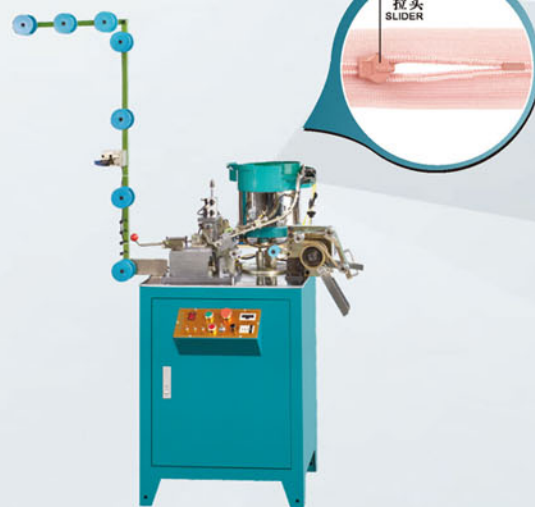
最新隐形拉链后加工全自动生产流程设备

LATEST FULLY AUTOMATIC PRODUCTION PROCESS MACHINERIES FOR INVISIBLE ZIPPER POST PROCESSING

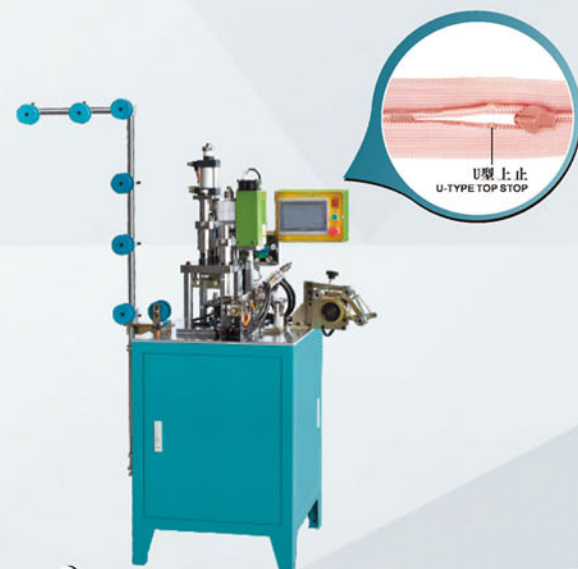
NEW
最新流程设备



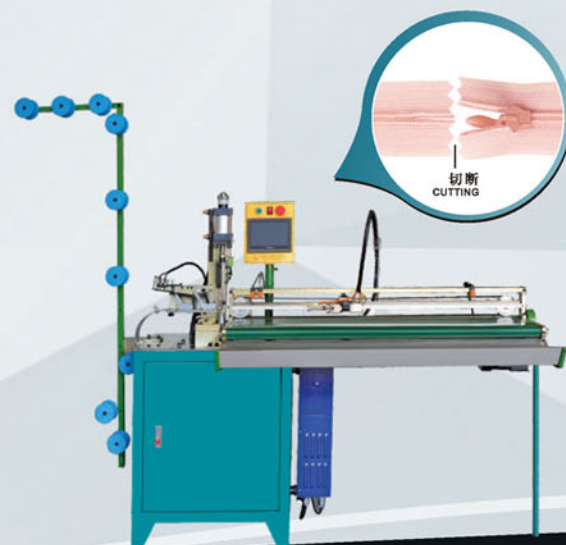
1 ZY-104I-F 全自动隐形数控双机联动除齿下止机
Automatic invisible CNC synchro stripping and bottom stop 2-in-1 machine



2 ZY-705I-B 全自动隐形穿拉头机(II型)
Automatic invisible zipper slider mounting machine (II)



3 ZY-207I-D 全自动隐形U型双上止机
Automatic invisible zipper U-shape double top stop machine
★发明专利号: 200810084572.7



4 ZY-707-C 全自动拖带超音波花边切断机
Automatic closed-end zipper ultrasonic zig zag cutting machine
★专利号: 201520584331.4



隐形拉链后加工全自动生产流程设备

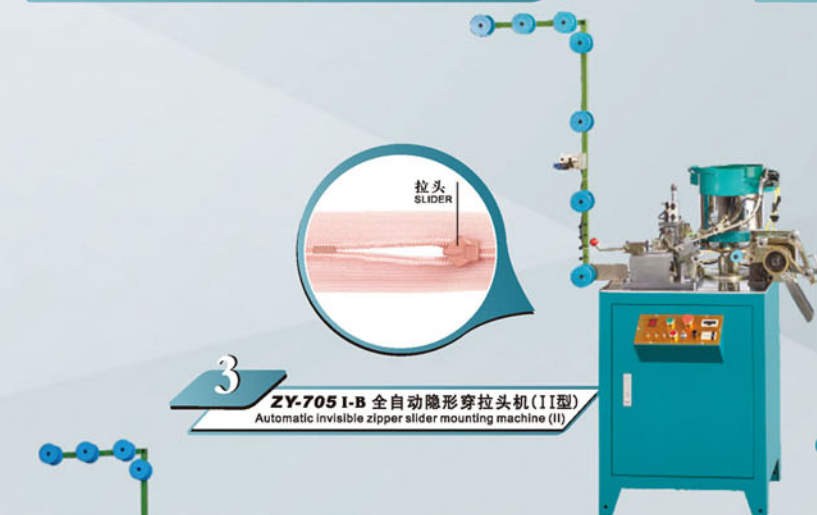
FULLY AUTOMATIC PRODUCTION PROCESS MACHINERIES FOR INVISIBLE ZIPPER POST PROCESSING



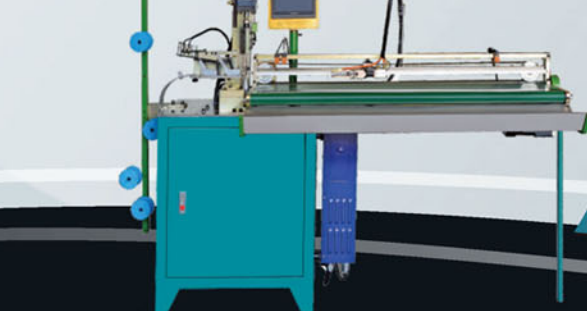
1 ZY-104I-E 全自动隐形微电脑双向定寸除齿机
Automatic invisible zipper micro-computer two-way gapping & stripping machine



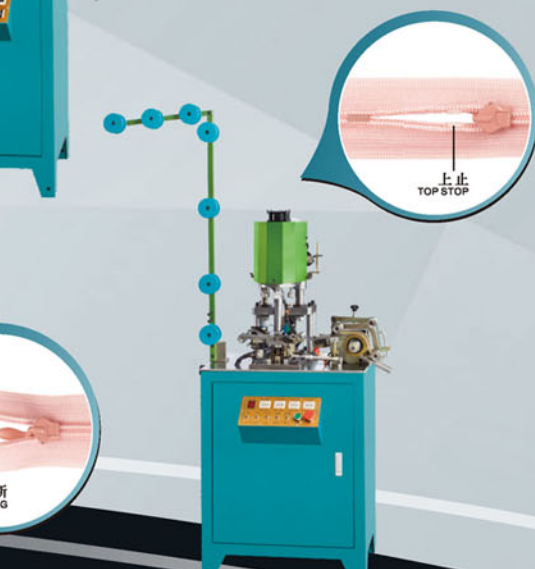
2 ZY-206I-C 全自动隐形下止机
Automatic invisible zipper bottom stop machine



3 ZY-705I-B 全自动隐形穿拉头机(II型)
Automatic invisible zipper slider mounting machine (II)



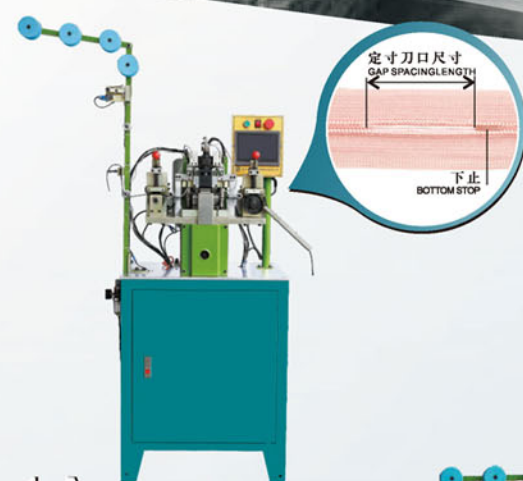
5 ZY-707-C 全自动拖带超音波花边切断机
Automatic closed-end zipper ultrasonic zig zag cutting machine
★专利号: 201520584331.4



4 ZY-207I-C 全自动隐形上止机
Automatic invisible zipper wire melting top stop machine



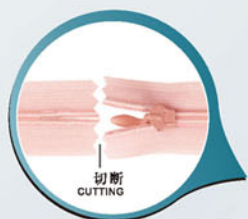
可选择性设备 OPTIONAL EQUIPMENT



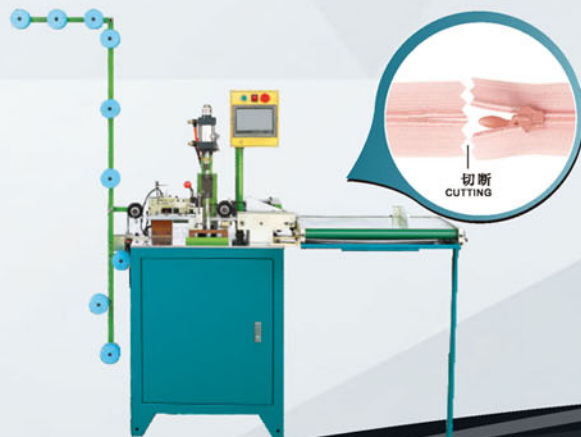
1A **ZY-1041-G** 全自动隐形数控定尺寸除齿机
Automatic invisible zipper CNC gapping & stripping machine



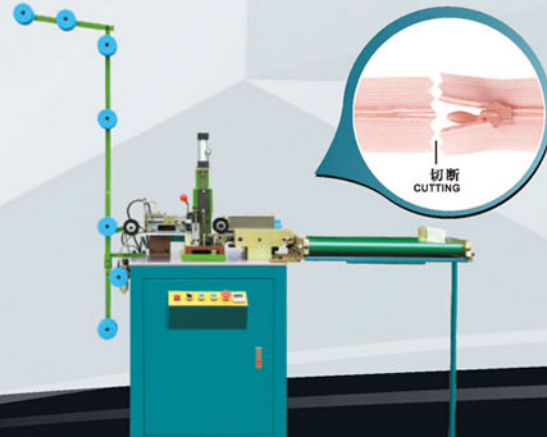
3A **ZY-7051** 全自动隐形穿拉头机
Automatic invisible zipper slider mounting machine
★发明专利号: 201610670234.6



5A **ZY-708-B** 全自动拖带气动花边切断机
Automatic closed-end zipper towing cutting machine
★专利号: 201520584331.4



5C **ZY-707-B** 全自动超声波花边切断机
Automatic closed-end zipper ultrasonic zig zag cutting machine



5B **ZY-708** 全自动气动花边切断机
Automatic closed-end air-operated zig zag cutting machine



部分产品元件材料 COMPONENTS AND MATERIALS FOR THE MACHINES (PARTIAL)



国际标准气动元件
International standard pneumatic components



国际高性能电机
International high performance electric motors



国际品牌轴承
International brand bearings



现代电脑自控PLC. 芯片可控电路
Modern computer controlled PLC and controllable integrated circuit



国际优质钢材
International good quality steels



国际品牌电器元件
International brand electrical components



部分模具 SOME MODLE



超音波焊头, 花模
Ultrasonic welding head, dies for fancy sliders



制孔机凸模、凹模
Male and female dies for punching machine



Y型齿模具
Y-Type teeth dies



工形下止机模具
I-shaped bottom stop machine dies



上下刀、摆动刀与计数齿轮
Top and bottom tools, swinging tools and counter gears



切断机模具
Cutter dies



尼龙修齿机刀模
Tool dies for nylon trimming machine



金属植齿机模具
Metal teeth making machine dies



全自动方块插销模具
Fully automatic box and pin dies



穿拉头机模具
Slider dies



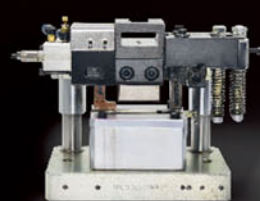
上下止机模具
Top and bottom stop machine dies



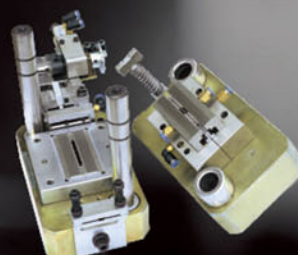
部分模具 SOME MODLE



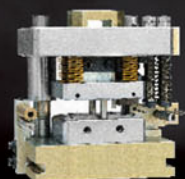
尼龙、隐形双向免修齿定寸模
Nylon invisible flat wire two way teeth damaged free gapping dies



金属双向免修齿定寸模
Metal flat wire two way teeth damaged free gapping dies



塑钢定寸除齿模
Plastic steel gapping and stripping dies



金属定寸除齿模
Metal gapping and stripping dies



塑钢排齿模
Plastic zipper injection molding dies



半自动一次成型左右插迫紧模
Semi automatic once forming left & right pin pressing dies



半自动冲孔切断模
Semi automatic once forming left & right pin pressing dies



半自动冲孔背式方块迫紧模
Semi automatic punching-back box pressing dies



半自动一字切断模
Semi automatic straight line cutting machine



半自动冲孔背式插销迫紧模
Semi automatic punching-back pin pressing dies



全自动制孔模
Fully automatic punching dies



各种规格注塑模
Injection molds in various sizes



拉链部分辅料规格图表 ZIPPER SOME ACCESSORIES SPECIFICATIONS CHART

普通植齿机线材规格 Ordinary making machine wire size			
2#	0.6×3.1		
3#	0.75×3.18		
4#	0.9×3.5		
5#	0.9×3.95		
7#	1.1×4.4		
8#	1.25×4.6		
10#	1.45×5.7		

全自动金属双上止机线材规格 Automatic metal double top-stop wire size			半自动金属单上止机线材规格 Semi-automatic metal double top-stop wire size		
	3#	0.85×2.2	3#	0.85×2.2	
	4#	1.0×2.6	4#	0.85×2.6	
	5#	1.0×3.0	5#	0.85×2.6	
	7#	1.0×3.0	7#	1.0×3.0	
	8#	1.1×3.1	8#	1.1×3.1	
	10#	1.1×3.1	10#	1.1×3.1	

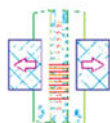
金属下止线材规格 Metal top-stop wire size			熔丝下止线材规格 Hot line down-stop wire size		
	3#	0.4×3.0	3#	0.6×7.6	
	4#	0.4×3.5	4#	0.6×7.6	
	5#	0.4×3.5	5#	0.6×7.6	
	7#	0.45×4.5			
	8#	0.45×4.5			
	10#	0.6×6.0			

隐形上止线材规格 Invisible top-stop wire size			U型上止线材规格 U type top-stop wire size		
	3#	Ø0.9	3#	1.7×0.6	
	4#	Ø1.0	4#	1.9×0.75	
	5#	Ø1.0	5#	2.4×0.95	

尼龙拉链上止线材规格 Nylon zipper top-stop wire size			尼龙拉链下止线材规格 Nylon zipper down-stop wire size		
	3#	0.4×1.8	3#	0.4×3.0	
	4#	0.4×2.4	4#	0.4×3.5	
	5#	0.4×2.4	5#	0.4×3.5	
	8#	0.4×3.5	8#	0.45×4.5	
	10#	0.4×3.5	10#	0.6×6.0	

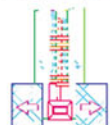
		A	B	C	D	E	F	G	H
	3#	1.69	1.24	2.6	2.24	3.4	0.58	45°	0.9
	4#	1.97	1.43	2.9	2.5	3.9	0.7	50°	1.66
	5#	2.14	1.6	3.5	3	4.7	0.85	45°	0.8
	8#	2.5	2.1	4.5	3.81	5.96	1.075	50°	1.3

测定拉链强度的方法 Method for testing zipper strength



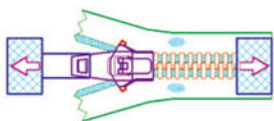
平拉强力 Flat-Pull With Intensive Force

将一段拉链装夹在测试夹具上并使链牙脚与夹具的夹口对齐靠紧，测得的数值为平拉强力。



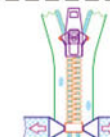
开尾平拉强力 Tail Flat-Pull With Intensive Force

将分开件夹在上下夹具中，且夹具边缘与插管的内侧端成一直线，夹口靠紧插管插座，测得的数值为开尾平拉强力。



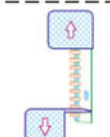
上止强力 Upper Stopper With Intensive Force

将拉片夹在上夹具中，拉链一端夹在下夹具中，测得的数值为上止强力。



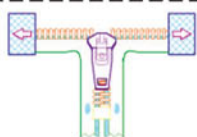
下止平拉强力 Lower Stopper Flat-Pull With Intensive Force

将带下止的拉链夹在上下夹具中，并使夹具的端面与下止内测面成一直线，夹口靠紧下止，测得的数值为下止平拉强力。



单牙移位强力 Single Teeth Shift With Intensive Force

把一段单边牙链带从剪切处起去掉二个链牙，留第三个牙，并扣入下夹具中，另一端夹在上夹具中，测得的数值为单牙移位强力。



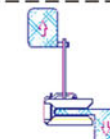
拉头自锁强力 Zipper Slider Self-Lock With Intensive Force

把拉头拉至中间，两带筋分别装夹在上下夹具中，测得的数值为拉头自锁强力。



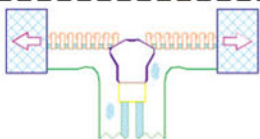
插座移位强力 Jack Shift With Intensive Force

把插座端放置在上夹具卡口中，另一端夹在下夹具中，测得的数值为插座移位强力。



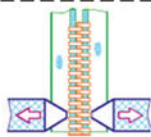
拉头拉片结合强力 Zipper Slider Combine With Intensive Force

把拉头体装在下夹具中，拉片夹在上夹之中，测得的数值为拉头拉片结合强力。



下止强力 Lower Stopper With Intensive Force

将拉头（自锁拉头应先排除自锁功能）拉至下止，两带筋分别装在上下夹具中，测得的数值为下止强力。



折拉强力 Bending Pull With Intensive Force

将一段拉链对折纵向对齐装在上下夹具中，并使链牙脚和夹具的夹口部分对齐靠紧，折叠端面留0.5—1mm，测得的数值为折拉强力。

中华人民共和国轻工行业标准 Light Industry Standard of the People's Republic of China

QB/T 2171-2001
代管 QB/T 2171-1995

金属拉链

- 范围
本标准规定了金属拉链产品分类、要求、试验方法、检验规则和标志、包装、运输、贮存。
本标准适用于金属拉链(以下简称“拉链”)。
- 引用标准
下列标准所包含的条文、通过在本标准中引用而构成本标准的条文。本标准出版时，所示版本为有效，所有标准都会被修订，使用标准的各方应探讨使用下列标准最新版的可能性。
GB250—1995 评定变色用灰色样卡
GB251—1995 评定沾色用灰色样卡
GB/T2828—1987 逐批检查计数抽样程序及抽样表(适用于连续批的检查)
GB/T2829—1987 周期检查计数抽样程序及抽样表(适用于生产过程稳定性的检查)
GB/T3920—1997 纺织品 色牢度试验 耐摩擦色牢度
GB/T3921.3—1997 纺织品 色牢度试验 耐洗色牢度：试验3
- 产品分类
3.1、产品型式(见图1)。
3.1.1、产品按链牙材质分为铜质、铝质等。
3.1.2、产品按拉链布带可分为化纤带和棉纱带。
3.1.3、产品按型式可分为条装和码装。
3.1.3.1、条装拉链可分为开尾式和闭尾式；开尾式分为单开尾和双开尾；闭尾式分为单头闭尾和双头闭尾。
3.2、规格型号(见表1)。
3.3、拉链规格配合(见附录A)。

表1 规格型号

型号	2	3	4	5	6	8	9
规格b1/mm	2.5-3.85	3.9-4.8	4.9-5.4	5.5-6.2	6.3-7.0	7.2-8.0	8.7-9.2

注：规格b1为牙链啮合后宽度的选取范围。

尼龙拉链

- 范围
本标准规定了尼龙拉链产品分类、要求、试验方法、检验规则和标志、包装、运输、贮存。
本标准适用于尼龙拉链(以下简称“拉链”)。
- 引用标准
下列标准所包含的条文、通过在本标准中引用而构成本标准的条文。本标准出版时，所示版本为有效，所有标准都会被修订，使用标准的各方应探讨使用下列标准最新版的可能性。
GB250—1995 评定变色用灰色样卡
GB251—1995 评定沾色用灰色样卡
GB/T2828—1987 逐批检查计数抽样程序及抽样表(适用于连续批的检查)
GB/T2829—1987 周期检查计数抽样程序及抽样表(适用于生产过程稳定性的检查)
GB/T3920—1997 纺织品 色牢度试验 耐摩擦色牢度
GB/T3921.3—1997 纺织品 色牢度试验 耐洗色牢度：试验3
- 产品分类
3.1、产品型式(见图1)。
3.1.1、产品按加工工艺分为螺旋、隐形、双背和编织等拉链。
3.1.2、产品按型式可分为条装和码装。
3.1.3、条装拉链可分为开尾式和闭尾式；开尾式分为单开尾和双开尾；闭尾式分为单头闭尾和双头闭尾。
3.2、规格型号(见表1)。

表1 规格型号

型号	2	3	4	5	6	8	9	10
规格b1/mm	3.5-3.85	3.9-4.5	4.9-5.4	5.5-6.2	6.3-7.0	7.2-8.0	8.7-9.2	10.0-10.6

注：规格b1为牙链啮合后宽度的选取范围。

注塑拉链

- 范围
本标准规定了注塑拉链产品分类、要求、试验方法、检验规则和标志、包装、运输、贮存。
本标准适用于注塑拉链(以下简称“拉链”)。
- 引用标准
下列标准所包含的条文、通过在本标准中引用而构成本标准的条文。本标准出版时，所示版本为有效，所有标准都会被修订，使用标准的各方应探讨使用下列标准最新版的可能性。
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GB/T3921.3—1997 纺织品 色牢度试验 耐洗色牢度：试验3
- 产品分类
3.1、产品型式(见图1)。
3.1.1、产品按链牙材质分为聚甲醛、尼龙等。
3.1.2、产品按拉链布带可分为普通注塑拉链和强化拉链。
3.1.3、产品按型式可分为条装和码装。
3.1.3.1、条装拉链可分为开尾式和闭尾式；开尾式分为单开尾和双开尾；闭尾式分为单头闭尾和双头闭尾。
3.2、规格型号(见表1)。

表1 规格型号

型号	3	4	5	6	8	9
规格b1/mm	3.9-4.8	4.9-5.4	5.5-6.2	6.3-7.0	7.2-8.0	8.7-9.2

注：规格b1为牙链啮合后宽度的选取范围。

ZHEN YU Precision materials

ZIPPER MACHINE

振宇精密物料



发明专利号: 201210117069.3
外观专利号: 201230119096.5

高端金属拉链颗粒齿

特点 INTRODUCTION

1. 20年专业金属拉链经验设计制造, 链齿物理性能超越国际标准, 可上下双向拉动。
2. 独立的颗粒链齿经过深度抛光研磨, 可使链齿全方位得到光洁效果。
3. 丰富多彩的电解环保表面电镀, 可大大提高耐水洗、耐摩擦、抗酸碱耐腐蚀性能, 是目前唯一最完美的工艺。

High-end metal zipper particles teeth

1. Made with 20-year experience of professional metal zipper manufacturing, the physical features of the sprockets exceed the international criteria. The zipper can be pulled up and down in bilateral directions.
2. Independent particle-like sprockets, deeply polished and ground, are bright and clean comprehensively.
3. A variety of electrolytic and green surfaces can highly improve its performance of resistance to washing, abrasion and corrosion of acid and alkali, which is the only perfect technology currently.

方块插销

特点 INTRODUCTION

1. 使用25T电脑控制的先进压铸设备, 配合经过精心修改参数恰当的精密模具。
2. 使用针对小工件而添加特殊元素的锌合金材料, 经过二道抛光, 二道筛选的制作工艺。
3. 采用高端环保的电镀厂家配合, 充分满足用户对方块插销件高强度、外观亮丽、环保检测、自动化顺畅的高端要求。

Pin box

1. The use of 25T computer control of advanced die-casting equipment, with carefully modify parameters fitting precision molds.
2. Use for small workpiece and add a special element of the zinc alloy material, after two polish, two screening process.
3. The use of high-end environmental protection electroplating with manufacturers, fully meet user of the block pin, high strength, beautiful appearance, environmental testing, automation smooth high-end requirements.

Y牙拉链Y型线材

特点 INTRODUCTION

1. 合理的参数, 更符合对拉链齿的强度、拉链规格的要求。
2. 精密稳定, 不偏边无刮痕, 外观高丽, 更符合大批量、自动化的生产需求。

Y type zipper Y type wire

1. Reasonable parameters, more in line with the teeth of zipper, zipper strength specifications.
2. Precision and stability, no side no scratches, appearance of Korea, more in line with high-volume, automated production demand.

供应各种特殊异形款式金属拉链码装

特点 INTRODUCTION

1. 10# 2# 8# Y牙金属码装
2. 欧款金属码装
3. 双向齿金属码装
4. 4道工序制齿方式顶级金属拉链码装

Supply all kinds of special shaped styles metal zipper code

1. 10#, 2#, 8#, Y metal code
2. Europe metal code
3. Double side metal code
4. For line top metal zipper code



外观专利号: 201230368388.2

